

LFA-1 ANTAGONIST COMPOUNDS

RELATED APPLICATIONS

This application is a continuation application filed under 37 CFR § 1.53(b)(1), claiming priority under 35 USC § 120 to application Serial No. 09/994,546 filed on November 26, 2001, and under 35 C.F.R § 119(e) to provisional application Serial No. 60/253,682, filed November 28, 2000, the entire disclosures of which are incorporated herein by reference.

FIELD OF THE INVENTION

The invention relates to novel compounds which bind CD11/CD18 adhesion receptors, in particular Lymphocyte Function-associated Antigen-1 (LFA-1) as well as pharmaceutical compositions containing these compounds which are useful for treating disorders mediated thereby.

BACKGROUND OF THE INVENTION

Inflammation

Human peripheral blood is composed principally of red blood cells, platelets and white blood cells or leukocytes. The family of leukocytes are further classified as neutrophils, lymphocytes (mostly B- and T-

5 cell subtypes), monocytes, eosinophils and basophils. Neutrophils, eosinophils and basophils are sometimes referred to as "granulocytes" or "polymorphonuclear (PMN) granulocytes" because of the appearance of granules in their cytoplasm and their multiple nuclei. Granulocytes
10 and monocytes are often classified as "phagocytes" because of their ability to phagocytose or ingest microorganisms and foreign mater referred to generally as "antigens". Monocytes are so called because of their large single nucleus and these cells may in turn become
15 macrophages. Phagocytes are important in defending the host against a variety of infections and together with lymphocytes are also involved in inflammatory disorders. The neutrophil is the most common leukocyte found in human peripheral blood followed closely by the
20 lymphocyte. In a microliter of normal human peripheral blood, there are about 6,000 leukocytes, of which about 4,000 are neutrophils, 1500 are lymphocytes, 250 are monocytes, 150 are eosinophils and 25 are basophils.

25 During an inflammatory response peripheral blood leukocytes are recruited to the site of inflammation or injury by a series of specific cellular interactions (see Fig. 1). The initiation and maintenance of immune functions are regulated by intercellular adhesive
30 interactions as well as signal transduction resulting from interactions between leukocytes and other cells. Leukocyte adhesion to vascular endothelium and migration from the circulation to sites of inflammation is a critical step in the inflammatory response (Fig. 1). T-
35 cell lymphocyte immune recognition requires the interaction of the T-cell receptor with antigen (in combination with the major histocompatibility complex) as well as adhesion receptors, which promote attachment of

5 T-cells to antigen-presenting cells and transduce signals
for T-cell activation. The lymphocyte function
associated antigen-1 (LFA-1) has been identified as the
major integrin that mediates lymphocyte adhesion and
activation leading to a normal immune response, as well
10 as several pathological states (Springer, T.A., *Nature*
346:425-434 (1990)). Intercellular adhesion molecules
(ICAM) -1, -2, and -3, members of the immunoglobulin
superfamily, are ligands for LFA-1 found on endothelium,
leukocytes and other cell types. The binding of LFA-1 to
15 ICAMs mediate a range of lymphocyte functions including
lymphokine production of helper T-cells in response to
antigen presenting cells, T-lymphocyte mediated target
cells lysis, natural killing of tumor cells, and
immunoglobulin production through T-cell-B-cell
20 interactions. Thus, many facets of lymphocyte function
involve the interaction of the LFA-1 integrin and its
ICAM ligands. These LFA-1:ICAM mediated interactions
have been directly implicated in numerous inflammatory
disease states including; graft rejection, dermatitis,
25 psoriasis, asthma and rheumatoid arthritis.

While LFA-1 (CD11a/CD18) on lymphocytes plays a key role
in chronic inflammation and immune responses, other
members of the leukocyte integrin family (CD11b/CD18,
30 CD11c/CD18 and CD11d/CD18) also play important roles on
other leukocytes, such as granulocytes and monocytes,
particularly in early response to infective agents and in
acute inflammatory response.

35 The primary function of polymorphonuclear leukocytes,
derived from the neutrophil, eosinophil and basophil
lineage, is to sense inflammatory stimuli and to
emigrate across the endothelial barrier and carry out

5 scavenger function as a first line of host defense. The
integrin Mac-1(CD11b/CD18) is rapidly upregulated on
these cells upon activation and binding to its multiple
ligands which results in the release of oxygen derived
free radicals, protease's and phospholipases. In certain
10 chronic inflammatory states this recruitment is
improperly regulated resulting in significant cellular
and tissue injury. (Harlan, J. M., *Acta Med Scand
Suppl.*, 715:123 (1987); Weiss, S., *New England J. of
Med.*, 320:365 (1989)).

15 LFA-1 (CD11a/CD18) and Mac-1 (CD11b/CD18) .
The (CD11/CD18) family of adhesion receptor molecules
comprises four highly related cell surface glycoproteins;
LFA-1 (CD11a/CD18), Mac-1 (CD11b/CD18), p150.95
20 (CD11c/CD18) and (CD11d/CD18). LFA-1 is present on the
surface of all mature leukocytes except a subset of
macrophages and is considered the major lymphoid
integrin. The expression of Mac-1, p150.95 and
CD11d/CD18 is predominantly confined to cells of the
25 myeloid lineage (which include neutrophils, monocytes,
macrophage and mast cells). Functional studies have
suggested that LFA-1 interacts with several ligands,
including ICAM-1 (Rothlein et al., *J. Immunol.* 137:1270-
1274 (1986), ICAM-2, (Staunton et al., *Nature* 339:361-
30 364 (1989)), ICAM-3 (Fawcett et al., *Nature* 360:481-484
(1992); Vezeux et al., *Nature* 360:485-488, (1992); de
Fougerolles and Springer, *J. Exp. Med.* 175:185-190
(1990)) and Telencephalin (Tian et al., *J. Immunol.*
158:928-936 (1997)).

35 The CD11/CD18 family is related structurally and
genetically to the larger integrin family of receptors
that modulate cell adhesive interactions, which include;

5 embryogenesis, adhesion to extracellular substrates, and
cell differentiation (Hynes, R. O., *Cell* 48:549-554
(1987); Kishimoto et al., *Adv. Immunol.* 46:149-182 (1989);
Kishimoto et al., *Cell* 48:681-690 (1987); Ruoslahti et al.,
Science 238:491-497 (1987).

10

Integrins are a class of membrane-spanning heterodimers
comprising an α subunit in noncovalent association with a
 β subunit. The β subunits are generally capable of
association with more than one α subunit and the
15 heterodimers sharing a common β subunit have been
classified as subfamilies within the integrin population
(Larson and Springer, "Structure and function of
leukocyte integrins," *Immunol. Rev.* 114:181-217 (1990)).

20 The integrin molecules of the CD11/CD18 family, and their
cellular ligands, have been found to mediate a variety of
cell-cell interactions, especially in inflammation.
These proteins have been demonstrated to be critical for
adhesive functions in the immune system (Kishimoto et al.,
25 *Adv. Immunol.* 46:149-182 (1989)). Monoclonal antibodies
to LFA-1 have been shown to block leukocyte adhesion to
endothelial cells (Dustin et al., *J. Cell. Biol.* 107:321-
331 (1988); Smith et al., *J. Clin. Invest.* 83:2008-2017
(1989)) and to inhibit T-cell activation (Kuypers et al.,
30 *Res. Immunol.*, 140:461 (1989)), conjugate formation
required for antigen-specific CTL killing (Kishimoto et
al., *Adv. Immunol.* 46:149-182 (1989)), T. cell
proliferation (Davignon et al., *J. Immunol.* 127:590-595
(1981)) and NK cell killing (Krensky et al., *J. Immunol.*
35 131:611-616 (1983)).

ICAMs

ICAM-1 (CD54) is a cell surface adhesion receptor that is

5 a member of the immunoglobulin protein super-family
 (Rothlein et al., *J. Immunol.* 137:1270-1274 (1986);
 Staunton et al., *Cell* 52:925-933 (1988). Members of this
 superfamily are characterized by the presence of one or
 10 more Ig homology regions, each consisting of a disulfide-
 bridged loop that has a number of anti-parallel β -pleated
 strands arranged in two sheets. Three types of homology
 regions have been identified, each with a typical length
 and having a consensus sequence of amino acid residues
 15 located between the cysteines of the disulfide bond
 (Williams, A. F. et al. *Ann Rev. Immunol.* 6:381-405
 (1988); Hunkapillar, T. et al. *Adv. Immunol.* 44:1-63
 (1989). ICAM-1 is expressed on a variety of
 hematopoietic and non-hematopoietic cells and is
 upregulated at sites of inflammation by a variety of
 20 inflammatory mediators (Dustin et al., *J. Immunol.*,
 137:256-254 (1986)). ICAM-1 is a 90,000-110,000 M_r
 glycoprotein with a low messenger RNA levels and moderate
 surface expression on unstimulated endothelial cells.
 LPS, IL-1 and TNF strongly upregulate ICAM-1 mRNA and
 25 surface expression with peak expression at approximately
 18-24 hours (Dustin et al., *J. Cell. Biol.* 107:321-331
 (1988); Staunton et al., *Cell* 52:925-933 (1988)). ICAM-1
 has five extracellular Ig like domains (designated
 Domains 1, 2, 3, 4 and 5 or D1, D2, D3, D4 and D5) and an
 30 intracellular or cytoplasmic domain. The structures and
 sequence of the domains is described by Staunton et al.
 (*Cell* 52:925-933 (1988)).

ICAM-1 was defined originally as a counter-receptor for
 35 LFA-1 (Springer et al., *Ann. Rev. Immunol.* 5:223-252
 (1987); Marlin *Cell* 51:813-819 (1987); Simmons et al.,
Nature 331:624-627 (1988); Staunton *Nature* 339:61-64
 (1989); Staunton et al., *Cell* 52:925-933 (1988)). The

5 LFA-1/ICAM-1 interaction is known to be at least
partially responsible for lymphocyte adhesion (Dustin et
al., *J. Cell. Biol.* 107:321-331 (1988); Mentzer et al., *J.*
Cell. Physiol. 126:285-290 (1986)), monocyte adhesion
10 (Amaoutet et al., *J. Cell Physiol.* 137:305 (1988); Mentzer et
al., *J. Cell. Physiol.* 130:410-415 (1987); te Velde et
al., *Immunology* 61:261-267 (1987)), and neutrophil
adhesion (Loet et al., *J. Immunol.* 143(10):3325-3329 (1989);
Smith et al., *J. Clin. Invest.* 83:2008-2017 (1989)) to
15 endothelial cells. Through the development of function
blocking monoclonal antibodies to ICAM-1 additional
ligands for LFA-1 were identified, ICAM-2 and ICAM-3
(Simmons, *Cancer Surveys* 24, Cell Adhesion and Cancer,
1995) that mediate the adhesion of lymphocytes to other
leukocytes as well as non-hematopoietic cells.
20 Interactions of LFA-1 with ICAM-2 are thought to mediate
natural killer cell activity (Helander et al., *Nature*
382:265-267 (1996)) and ICAM-3 binding is thought to play
a role in lymphocyte activation and the initiation of the
immune response (Simmons, *ibid*). The precise role of
25 these ligands in normal and aberrant immune responses
remains to be defined.

Disorders Mediated by T Lymphocytes

Function blocking monoclonal antibodies have shown that
30 LFA-1 is important in T-lymphocyte-mediated killing, T-
helper lymphocyte responses, natural killing, and
antibody-dependent killing (Springer et al., *Ann. Rev.*
Immunol 5:223-252 (1987)). Adhesion to the target cell
as well as activation and signaling are steps that are
35 blocked by antibodies against LFA-1.

Many disorders and diseases are mediated through T
lymphocytes and treatment of these diseases have been

5 addressed through many routes. Rheumatoid arthritis
(RA) is one such disorder. Current therapy for RA
includes bed rest, application of heat, and drugs.
Salicylate is the currently preferred treatment drug,
particularly as other alternatives such as
10 immunosuppressive agents and adrenocorticosteroids can
cause greater morbidity than the underlying disease
itself. Nonsteroidal anti-inflammatory drugs are
available, and many of them have effective analgesic,
anti-pyretic and anti-inflammatory activity in RA
15 patients. These include cyclosporin, indomethacin,
phenylbutazone, phenylacetic acid derivatives such as
ibuprofen and fenoprofen, naphthalene acetic acids
(naproxen), pyrrolealkanoic acid (tometin), indoleacetic
acids (sulindac), halogenated anthranilic acid
20 (meclofenamate sodium), piroxicam, and diflunisal.
Other drugs for use in RA include anti-malarials such as
chloroquine, gold salts and penicillamine. These
alternatives frequently produce severe side effects,
including retinal lesions and kidney and bone marrow
25 toxicity. Immunosuppressive agents such as methotrexate
have been used only in the treatment of severe and
unremitting RA because of their toxicity.
Corticosteroids also are responsible for undesirable
side effects (e.g., cataracts, osteoporosis, and
30 Cushing's disease syndrome) and are not well tolerated
in many RA patients.

Another disorder mediated by T lymphocytes is host
rejection of grafts after transplantation. Attempts to
35 prolong the survival of transplanted allografts and
xenografts, or to prevent host versus graft rejection,
both in experimental models and in medical practice,
have centered mainly on the suppression of the immune

5 apparatus of the host/recipient. This treatment has as
its aim preventive immunosuppression and/or treatment of
graft rejection. Examples of agents used for preventive
immunosuppression include cytotoxic drugs, anti-
metabolites, corticosteroids, and anti-lymphocytic
10 serum. Nonspecific immunosuppressive agents found
particularly effective in preventive immunosuppression
(azathioprine, bromocryptine, methylprednisolone,
prednisone, and most recently, cyclosporin A) have
significantly improved the clinical success of
15 transplantation. The nephrotoxicity of cyclosporin A
after renal transplantation has been reduced by co-
administration of steroids such as prednisolone, or
prednisolone in conjunction with azathioprine. In
addition, kidneys have been grafted successfully using
20 anti-lymphocyte globulin followed by cyclosporin A.
Another protocol being evaluated is total lymphoid
irradiation of the recipient prior to transplantation
followed by minimal immunosuppression after
transplantation.

25 Treatment of rejection has involved use of steroids, 2-
amino-6-aryl-5-substituted pyrimidines, heterologous
anti-lymphocyte globulin, and monoclonal antibodies to
various leukocyte populations, including OKT-3. See
30 generally *J. Pediatrics*, 111: 1004-1007 (1987), and
specifically U.S. Pat. No. 4,665,077.

The principal complication of immunosuppressive drugs is
infections. Additionally, systemic immunosuppression is
35 accompanied by undesirable toxic effects (e.g.,
nephrotoxicity when cyclosporin A is used after renal
transplantation) and reduction in the level of the
hemopoietic stem cells. Immunosuppressive drugs may

5 also lead to obesity, poor wound healing, steroid
hyperglycemia, steroid psychosis, leukopenia,
gastrointestinal bleeding, lymphoma, and hypertension.

10 In view of these complications, transplantation
immunologists have sought methods for suppressing immune
responsiveness in an antigen-specific manner (so that
only the response to the donor alloantigen would be
lost). In addition, physicians specializing in
15 autoimmune disease strive for methods to suppress
autoimmune responsiveness so that only the response to
the self-antigen is lost. Such specific
immunosuppression generally has been achieved by
modifying either the antigenicity of the tissue to be
grafted or the specific cells capable of mediating
20 rejection. In certain instances, whether immunity or
tolerance will be induced depends on the manner in which
the antigen is presented to the immune system.

25 Pretreating the allograft tissues by growth in tissue
culture before transplantation has been found in two
murine model systems to lead to permanent acceptance
across MHC barriers. Lafferty *et al.*, *Transplantation*,
22:138-149 (1976); Bowen *et al.*, *Lancet*, 2:585-586
(1979). It has been hypothesized that such treatment
30 results in the depletion of passenger lymphoid cells and
thus the absence of a stimulator cell population
necessary for tissue immunogenicity. Lafferty *et al.*,
Annu. Rev. Immunol., 1:143 (1983). See also Lafferty *et al.*,
Science, 188:259-261 (1975) (thyroid held in organ
35 culture), and Gores *et al.*, *J. Immunol.*, 137:1482-1485
(1986) and Faustman *et al.*, *Proc. Natl. Acad. Sci.*
U.S.A., 78: 5156-5159 (1981) (islet cells treated with
murine anti-Ia antisera and complement before

5 transplantation). Also, thyroids taken from donor
animals pretreated with lymphocytotoxic drugs and gamma
radiation and cultured for ten days *in vitro* were not
rejected by any normal allogeneic recipient (Gose and
Bach, *J.Exp.Med.*, 149:1254-1259 (1979)). All of these
10 techniques involve depletion or removal of donor
lymphocyte cells.

In some models such as vascular and kidney grafts, there
exists a correlation between Class II matching and
15 prolonged allograft survival, a correlation not present
in skin grafts (Pescovitz et al., *J.Exp.Med.*, 160:1495-
1508 (1984); Conti et al., *Transplant. Proc.*, 19: 652-
654 (1987)). Therefore, donor-recipient HLA matching
has been utilized. Additionally, blood transfusions
20 prior to transplantation have been found to be effective
(Opelz et al., *Transplant. Proc.*, 4: 253 (1973); Persijn
et al., *Transplant. Proc.*, 23:396 (1979)). The
combination of blood transfusion before transplantation,
donor-recipient HLA matching, and immunosuppression
25 therapy (cyclosporin A) after transplantation was found
to improve significantly the rate of graft survival, and
the effects were found to be additive (Opelz et al.,
Transplant. Proc., 17:2179 (1985)).

30 The transplantation response may also be modified by
antibodies directed at immune receptors for MHC antigens
(Bluestone et al., *Immunol. Rev.* 90:5-27 (1986)).
Further, graft survival can be prolonged in the presence
of antigraft antibodies, which lead to a host reaction
35 that in turn produces specific immunosuppression
(Lancaster et al., *Nature*, 315: 336-337 (1985)). The
immune response of the host to MHC antigens may be
modified specifically by using bone marrow

5 transplantation as a preparative procedure for organ
grafting. Thus, anti-T-cell monoclonal antibodies are
used to deplete mature T-cells from the donor marrow
inoculum to allow bone marrow transplantation without
incurring graft-versus-host disease (Mueller-Ruchholtz
10 *et al.*, *Transplant Proc.*, 8:537-541 (1976)). In
addition, elements of the host's lymphoid cells that
remain for bone marrow transplantation solve the problem
of immunoincompetence occurring when fully allogeneic
transplants are used.

15 As shown in Fig. 1, lymphocyte adherence to endothelium
is a key event in the process of inflammation. There
are at least three known pathways of lymphocyte
adherence to endothelium, depending on the activation
20 state of the T-cell and the endothelial cell. T-cell
immune recognition requires the contribution of the T-
cell receptor as well as adhesion receptors, which
promote attachment of T-cells to antigen-presenting
cells and transduce regulatory signals for T-cell
25 activation. The lymphocyte function associated (LFA)
antigen-1 (LFA-1, CD11a/CD18, $\alpha_L\beta_2$: where α_L is CD11a
and β_2 is CD18) has been identified as the major
integrin receptor on lymphocytes involved in these cell
adherence interactions leading to several pathological
30 states. ICAM-1, the endothelial cell immunoglobulin-
like adhesion molecule, is a known ligand for LFA-1 and
is implicated directly in graft rejection, psoriasis,
and arthritis.

35 LFA-1 is required for a range of leukocyte functions,
including lymphokine production of helper T-cells in
response to antigen-presenting cells, killer T-cell-
mediated target cell lysis, and immunoglobulin

5 production through T-cell/B-cell interactions.
Activation of antigen receptors on T-cells and B-cells
allows LFA-1 to bind its ligand with higher affinity.

Monoclonal antibodies (MAbs) directed against LFA-1 led
10 to the initial identification and investigation of the
function of LFA-1 (Davignon et al., *J. Immunol.*, 127:590
(1981)). LFA-1 is present only on leukocytes (Krensky
et al., *J. Immunol.*, 131:611 (1983)), and ICAM-1 is
distributed on activated leukocytes, dermal fibroblasts,
15 and endothelium (Dustin et al., *J. Immunol.* 137:245
(1986)).

Previous studies have investigated the effects of anti-
CD11a MAbs on many T-cell-dependent immune functions *in*
20 *vitro* and a limited number of immune responses *in vivo*.
In vitro, anti-CD11a MAbs inhibit T-cell activation
(Kuypers et al., *Res. Immunol.*, 140:461 (1989)), T-cell-
dependent B-cell proliferation and differentiation
(Davignon et al., *supra*; Fischer et al., *J. Immunol.*,
25 136:3198 (1986)), target cell lysis by cytotoxic T-
lymphocytes (Krensky et al., *supra*), formation of immune
conjugates (Sanders et al., *J. Immunol.*, 137:2395
(1986); Mentzer et al., *J. Immunol.*, 135:9 (1985)), and
the adhesion of T-cells to vascular endothelium (Lo et
30 al., *J. Immunol.*, 143:3325 (1989)). Also, the antibody
5C6 directed against CD11b/CD18 was found to prevent
intra-islet infiltration by both macrophages and T cells
and to inhibit development of insulin-dependent diabetes
mellitis in mice (Hutchings et al., *Nature*, 348: 639
35 (1990)).

The observation that LFA-1:ICAM-1 interaction is
necessary to optimize T-cell function *in vitro*, and that

5 anti-CD11a MAbs induce tolerance to protein antigens
(Benjamin et al., *Eur. J. Immunol.*, 18:1079 (1988)) and
prolongs tumor graft survival in mice (Heagy et al.,
Transplantation, 37: 520-523 (1984)) was the basis for
testing the MAbs to these molecules for prevention of
10 graft rejection in humans.

Experiments have also been carried out in primates. For
example, based on experiments in monkeys it has been
suggested that a MAb directed against ICAM-1 can prevent
15 or even reverse kidney graft rejection (Cosimi et al.,
"Immunosuppression of Cynomolgus Recipients of Renal
Allografts by R6.5, a Monoclonal Antibody to
Intercellular Adhesion Molecule-1," in Springer et al.
(eds.), *Leukocyte Adhesion Molecules* New York:
20 Springer, (1988), p. 274; Cosimi et al., *J. Immunology*,
144:4604-4612 (1990)). Furthermore, the *in vivo*
administration of anti-CD11a MAb to cynomolgus monkeys
prolonged skin allograft survival (Berlin et al.,
Transplantation, 53: 840-849 (1992)).

25 The first successful use of a rat anti-murine CD11a
antibody (25-3; IgG1) in children with inherited disease
to prevent the rejection of bone-marrow-mismatched
haploidentical grafts was reported by Fischer et al.,
30 *Lancet*, 2: 1058 (1986). Minimal side effects were
observed. See also Fischer et al., *Blood*, 77: 249
(1991); van Dijken et al., *Transplantation*, 49:882
(1990); and Perez et al., *Bone Marrow Transplantation*,
4:379 (1989). Furthermore, the antibody 25-3 was
35 effective in controlling steroid-resistant acute graft-
versus-host disease in humans (Stoppa et al.,
Transplant. Int., 4:3-7 (1991)).

5 However, these results were not reproducible in leukemic
adult grafting with this MAb (Maraninchi et al., *Bone
Marrow Transplant*, 4:147-150 (1989)), or with an anti-
CD18 MAb, directed against the invariant chain of LFA-1,
10 in another pilot study (Baume et al., *Transplantation*,
47: 472 (1989)). Furthermore, a rat anti-murine CD11a
MAb, 25-3, was unable to control the course of acute
rejection in human kidney transplantation (LeMauff et
al., *Transplantation*, 52: 291 (1991)).

15 A review of the use of monoclonal antibodies in human
transplantation is provided by Dantal and Souillou,
Current Opinion in Immunology, 3:740-747 (1991). An
earlier report showed that brief treatment with either
anti-LFA-1 or anti-ICAM-1 MAbs minimally prolonged the
20 survival of primarily vascularized heterotopic heart
allografts in mice (Isobe et al., *Science*, 255:1125
(1992)). However, combined treatment with both MAbs was
required to achieve long-term graft survival in this
model.

25 Independently, it was shown that treatment with anti-
LFA-1 MAb alone potently and effectively prolongs the
survival of heterotopic (ear-pinnae) nonprimarily
vascularized mouse heart grafts using a maximum dose of
30 4 mg/kg/day and treatment once a week after a daily dose
(Nakakura et al., *J. Heart Lung Transplant.*, 11:223
(1992)). Nonprimarily vascularized heart allografts are
more immunogenic and more resistant to prolongation of
survival by MAbs than primarily vascularized heart
35 allografts (Warren et al., *Transplant. Proc.*, 5:717
(1973); Trager et al., *Transplantation*, 47:587 (1989)).
The latter reference discusses treatment with L3T4

5 antibodies using a high initial dose and a lower
subsequent dose.

Another study on treating a sclerosis-type disease in
rodents using similar antibodies to those used by
10 Nakakura et al., *supra*, is reported by Yednock et al.,
Nature, 356:63-66 (1992). Additional disclosures on the
use of anti-LFA-1 antibodies and ICAM-1, ICAM-2, and
ICAM-3 and their antibodies to treat LFA-1-mediated
disorders include WO 91/18011 published 11/28/91, WO
15 91/16928 published 11/14/91, WO 91/16927 published
11/14/91, Can. Pat. Appln. 2,008,368 published 6/13/91,
WO 90/03400, WO 90/15076 published 12/13/90, WO 90/10652
published 9/20/90, EP 387,668 published 9/19/90, WO
90/08187 published 7/26/90, WO 90/13281, WO 90/13316, WO
20 90/13281, WO 93/06864, WO 93/21953, WO 93/13210, WO
94/11400, EP 379,904 published 8/1/90, EP 346,078
published 12/13/89, U.S. Pat. No. 5,002,869, U.S. Pat.
No. 5,071,964, U.S. Pat. No. 5,209,928, U.S. Pat. No.
5,223,396, U.S. Pat. No. 5,235,049, U.S. Pat. No.
25 5,284,931, U.S. Pat. No. 5,288,854, U.S. Pat. No.
5,354,659, Australian Pat. Appln. 15518/88 published
11/10/88, EP 289,949 published 11/9/88, and EP 303,692
published 2/22/89, EP 365,837, EP 314,863, EP 319,815,
EP 468, 257, EP 362,526, EP 362, 531, EP 438,310.

30 Other disclosures on the use of LFA-1 and ICAM peptide
fragments and antagonists include; U.S. Pat. No.
5,149,780, U.S. Pat. No. 5,288,854, U.S. Pat. No.
5,340,800, U.S. Pat. No. 5,424,399, U.S. Pat. No.
35 5,470,953, WO 90/03400, WO 90/13316, WO 90/10652, WO
91/19511, WO 92/03473, WO 94/11400, WO 95/28170, JP
4193895, EP 314,863, EP 362,526 and EP 362,531.

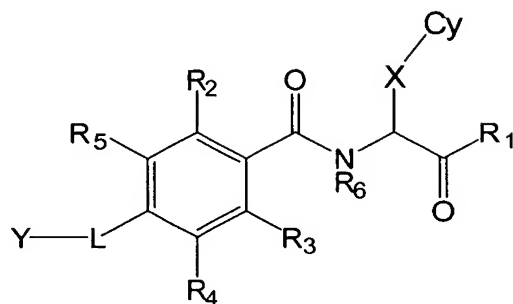
5 The above methods successfully utilizing anti-LFA-1 or
anti-ICAM-1 antibodies, LFA-1 or ICAM-1 peptides,
fragments or peptide antagonists represent an
improvement over traditional immunosuppressive drug
therapy. These studies demonstrate that LFA-1 and ICAM-
10 1 are appropriate targets for antagonism. There is a
need in the art to better treat disorders that are
mediated by LFA-1 including autoimmune diseases, graft
vs. host or host vs. graft rejection, and T-cell
inflammatory responses, so as to minimize side effects
15 and sustain specific tolerance to self- or xenoantigens.
There is also a need in the art to provide a non-peptide
antagonists to the LFA-1: ICAM-1 interaction.

Albumin is an abundant plasma protein which is
20 responsible for the transport of fatty acids. However,
albumin also binds and perturbs the pharmacokinetics of a
wide range of drug compounds. Accordingly, a significant
factor in the pharmacological profile of any drug is its
binding characteristics with respect to serum plasma
25 proteins such as albumin. A drug compound may have such
great affinity for plasma proteins that it is not be
available in serum to interact with its target tissue,
cell or protein. For example, a compound for which 99%
binds to plasma protein upon administration will have
30 half the concentration available in plasma to interact
with its target than a compound which binds only 98%.
Accordingly it would be desirable to provide LFA
antagonist compounds which have low serum plasma protein
binding affinity.

35

5 SUMMARY OF THE INVENTION

In an aspect of the present invention, there is provided novel compounds of formula (I)



(I)

wherein

Cy is a non-aromatic carbocycle or heterocycle optionally substituted with hydroxyl, mercapto, thioalkyl, halogen, oxo, thio, amino, aminoalkyl, amidine, guanidine, nitro, alkyl, alkoxy or acyl;

X is a divalent hydrocarbon chain optionally substituted with hydroxyl, mercapto, halogen, amino, aminoalkyl, nitro, oxo or thio and optionally interrupted with N, O, S, SO or SO₂;

Y is a carbocycle or heterocycle optionally substituted with hydroxyl, mercapto, halogen, oxo, thio, a hydrocarbon, a halo-substituted hydrocarbon, amino, amidine, guanidine, cyano, nitro, alkoxy or acyl;

L is a bond or a divalent hydrocarbon optionally having one or more carbon atoms replaced with N, O, S, SO or SO₂ and optionally being substituted with hydroxyl, halogen oxo or thio; or three carbon atoms of the hydrocarbon are replaced with an amino acid residue;

R₁ is H, OH, amino, O-carbocycle or alkoxy optionally substituted with amino, a carbocycle or a heterocycle;

R₂₋₅ are independently H, hydroxyl, mercapto, halogen, cyano, amino, amidine, guanidine, nitro or alkoxy; or

5 R_3 and R_4 together form a fused carbocycle or heterocycle optionally substituted with hydroxyl, halogen, oxo, thio, amino, amidine, guanidine or alkoxy;

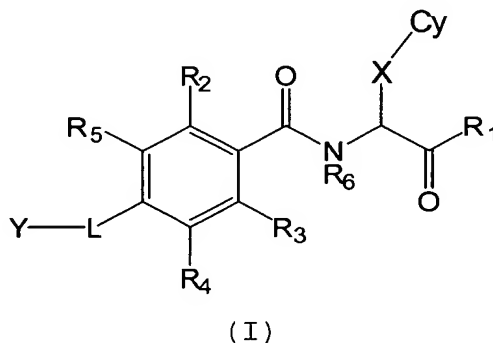
10 R_6 is H or a hydrocarbon chain optionally substituted with a carbocycle or a heterocycle; and salts, solvates and hydrates thereof; with the proviso that when Y is phenyl, R_2 , R_4 and R_5 are H, R_3 is Cl and R_1 is OH then X is other than cyclohexyl.

15 In another aspect of the invention, there is provided pharmaceutical compositions comprising a compound of the invention and a pharmaceutically acceptable carrier.

20 In another aspect of the invention, there is provided a method of treating a disease or condition mediated by LFA-1 in a mammal comprising administering to said mammal an effective amount of a compound of the invention.

25 DETAILED DESCRIPTION OF THE INVENTION

The invention provides novel compounds of formula (I)



30 wherein Cy , X , Y , L and R_{1-6} are as defined herein. Compounds of the invention exhibit reduced plasma protein

5 binding affinity by virtue of a non-aromatic ring at
substituent Cy in comparison to those having an aromatic
ring at this portion of the molecule.

The term "non-aromatic" refers to carbocycle or
10 heterocycle rings that do not have the properties which
define aromaticity. For aromaticity, a ring must be
planar, have p-orbitals that are perpendicular to the
plane of the ring at each ring atom and satisfy the
Huckel rule where the number of pi electrons in the ring
15 is $(4n+2)$ wherein n is an integer (i.e. the number of pi
electrons is 2, 6, 10 or 14). Non-aromatic rings
provided herein do not satisfy one or all of these
criteria for aromaticity.

20 The term "alkoxy" as used herein includes saturated, i.e.
O-alkyl, and unsaturated, i.e. O-alkenyl and O-alkynyl,
group. Exemplary alkoxy groups include methoxy, ethoxy,
propoxy, butoxy, i-butoxy, s-butoxy, t-butoxy, pentyloxy
and hexyloxy.

25 The term "amino" refers to a primary ($-NH_2$), secondary ($-NHR$),
tertiary ($-N(R)_2$) or quaternary ($-N^+(R)_4$) amine
wherein R is a hydrocarbon chain, hydroxy, a carbocycle,
a heterocycle or a hydrocarbon chain substituted with a
30 carbocycle or heterocycle.

The term "amino acid" refers to naturally and non-
naturally occurring α -(alpha), β -(beta), D- and L-amino
acid residues. Non-natural amino acids include those
35 having side chains other than those occurring in nature.

By "carboxyl" is meant herein to be a free acid $-COOH$ as
well as esters thereof such as alkyl, aryl and aralkyl

5 esters. Preferred esters are methyl, ethyl, propyl, butyl, i-butyl, s-butyl and t-butyl esters.

The term "carbocycle" refers to a mono-, bi- or tri-cyclic carbon ring or ring system having 4-16 members (including bridged) which is saturated, unsaturated or
10 partially unsaturated including aromatic (aryl) ring systems (unless specified as non-aromatic). Preferred non-aromatic carbocyclic rings include cyclopropyl, cyclopropenyl, cyclobutyl, cyclobutenyl, cyclopentyl, cyclopentenyl, cyclohexyl and cyclohexenyl.
15 aromatic carbocyclic rings include phenyl and naphthyl.

The term "heterocycle" refers to a mono-, bi- or tri-cyclic ring system having 5-16 members wherein at least
20 one ring atom is a heteroatom (i.e. N, O and S as well as SO, or SO₂). The ring system is saturated, unsaturated or partially unsaturated and may be aromatic (unless specified as non-aromatic). Exemplary heterocycles include piperidine, piperazine, pyridine, pyrazine,
25 pyrimidine, pyridazine, morpholine, pyran, pyrrole, furan, thiophene (thienyl), imidazole, pyrazole, thiazole, isothiazole, dithiazole, oxazole, isoxazole, dioxazole, thiadiazole, oxadiazole, tetrazole, triazole, thiatriazole, oxatriazole, thiadiazole, oxadiazole,
30 purine and benzofused derivatives thereof.

The term "hydrocarbon chain" refers to saturated, unsaturated, linear or branched carbon chains i.e. alkyl, alkenyl and alkynyl. Preferred hydrocarbon chains
35 incorporate 1-12 carbon atoms, more preferably 1-6 and most preferably 1-4 carbon atoms i.e. methyl, ethyl, propyl, butyl and allyl.

5 The phrase "optionally substituted with" is understood to mean, unless otherwise stated, that one or more of the specified substituents is covalently attached to the substituted moiety. When more than one, the substituents may be the same or different group.

10

Cy is a non-aromatic carbocycle or heterocycle optionally substituted with hydroxyl (-OH), mercapto (-SH), thioalkyl, halogen (e.g. F, Cl, Br, I), oxo (=O), thio (=S), amino, aminoalkyl, amidine (-C(NH)-NH₂), guanidine (-NH₂-C(NH)-NH₂), nitro, alkyl or alkoxy. In a particular embodiment, Cy is a 3-5 member ring. In a preferred embodiment, Cy is a 5- or 6-member non-aromatic heterocycle optionally substituted with hydroxyl, mercapto, halogen (preferably F or Cl), oxo (=O), thio (=S), amino, amidine, guanidine, nitro, alkyl or alkoxy. In a more preferred embodiment, Cy is a 5-member non-aromatic heterocycle optionally substituted with hydroxyl, oxo, thio, Cl, C₁₋₄ alkyl (preferably methyl), or C₁₋₄ alkanoyl (preferably acetyl, propanoyl or butanoyl). More preferably the non-aromatic heterocycle comprises one or heteroatoms (N, O or S) and is optionally substituted with hydroxyl, oxo, mercapto, thio, methyl, acetyl, propanoyl or butyl. In particular embodiments the non-aromatic heterocycle comprises at least one nitrogen atom that is optionally substituted with methyl or acetyl. In a particularly preferred embodiment, the non-aromatic heterocycle is selected from the group consisting of piperidine, piperazine, morpholine, tetrahydrofuran, tetrahydrothiophene, oxazolidine, thiazolidine optionally substituted with hydroxy, oxo, mercapto, thio, alkyl or alkanoyl. In a most preferred embodiment Cy is a non-aromatic heterocycle selected from the group consisting of

5 tetrahydrofuran-2-yl, thiazolidin-5-yl, thiazolidin-2-one-5-yl, and thiazolidin-2-thione-5-yl and cyclopropapyrrolidine.

10 In another preferred embodiment Cy is a 3-6 member carbocycle optionally substituted with hydroxyl, mercapto, halogen, oxo, thio, amino, amidine, guanidine, alkyl, alkoxy or acyl. In a particular embodiment the carbocycle is saturated or partially unsaturated. In particular embodiments Cy is a carbocycle selected from
15 the group consisting of cyclopropyl, cyclopropenyl, cyclobutyl, cyclobutenyl, cyclopentyl, cyclopentenyl, cyclohexyl and cyclohexenyl.

20 X is a C₁₋₅ divalent hydrocarbon linker optionally having one or more carbon atoms replaced with N, O, S, SO or SO₂ and optionally being substituted with hydroxyl, mercapto, halogen, amino, aminoalkyl, nitro, oxo or thio. In a preferred embodiment X will have at least one carbon
25 atom. Replacements and substitutions may form an amide moiety (-NRC(O)- or -C(O)NR-) within the hydrocarbon chain or at either or both ends. Other moieties include sulfonamide (-NRSO₂- or -SO₂NR), acyl, ether, thioether and amine. In a particularly preferred embodiment X is
30 the group -CH₂-NR₆-C(O)- wherein the carbonyl -C(O)- portion thereof is adjacent (i.e. covalently bound) to Cy and R₆ is alkyl i.e. methyl and more preferably H.

35 Y is a carbocycle or heterocycle optionally substituted with hydroxyl, mercapto, halogen, oxo, thio, a hydrocarbon, a halo-substituted hydrocarbon, amino, amidine, guanidine, cyano, nitro, alkoxy or acyl. In particular embodiment, Y is aryl or heteroaryl optionally

5 substituted with halogen or hydroxyl. In a particularly preferred embodiment, Y is phenyl, furan-2-yl, thiophene-2-yl, phenyl substituted with a halogen (preferably Cl) or hydroxyl, preferably at the meta position.

10 L is a divalent hydrocarbon optionally having one or more carbon atoms replaced with N, O, S, SO or SO₂ and optionally being substituted with hydroxyl, halogen oxo, or thio; or three carbon atoms of the hydrocarbon are replaced with an amino acid residue. Preferably L is
15 less than 10 atoms in length and more preferably 5 or less and most preferably 5 or 3 atoms in length. In particular embodiments, L is selected from the group consisting of -CH=CH-C(O)-NR₆-CH₂-, -CH₂-NR₆-C(O)-, -C(O)-NR₆-CH₂-, -CH(OH)-(CH₂)₂-, -(CH₂)₂-CH(OH)-, -(CH₂)₃-, -C(O)-
20 NR₆-CH(R₇)-C(O)-NR₆-, -NR₆-C(O)-CH(R₇)-NR₆-C(O)-, -CH(OH)-CH₂-O- and -CH(OH)-CF₂-CH₂- wherein each R₆ is independently H or alkyl and R₇ is an amino acid side chain. Preferred amino acid side chains include non-naturally occurring side chains such as phenyl or
25 naturally occurring side chains. Preferred side chains are those from Phe, Tyr, Ala, Gln and Asn. In a preferred embodiment L is -CH=CH-C(O)-NR₆-CH₂- wherein the -CH=CH- moiety thereof is adjacent (i.e. covalently bound) to Y. In another preferred embodiment, L is -CH₂-NR₆-C(O)- wherein the methylene moiety (-CH₂-) thereof is
30 adjacent to Y.

R₁ is H, OH, amino, O-carbocycle or alkoxy optionally substituted with amino, a carbocycle or a heterocycle.
35 In a preferred embodiment, R₁ is H, phenyl or C₁₋₄ alkoxy optionally substituted with a carbocycle such as phenyl. In a particular embodiment R₁ is H. In another particular embodiment R₁ is methoxy, ethoxy, propyloxy, butyloxy,

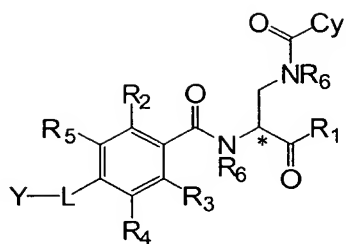
5 isobutyloxy, s-butyloxy, t-butyloxy, phenoxy or benzyloxy. In yet another particular embodiment R_1 is NH_2 . In a particularly preferred embodiment R_1 is ethoxy. In another particularly preferred embodiment R_1 is isobutyloxy. In another particularly preferred
10 embodiment R_1 is alkoxy substituted with amino, for example 2-aminoethoxy, N-morpholinoethoxy, N,N-dialkylaminoethoxy, quaternary ammonium hydroxy alkoxy (e.g. trimethylammoniumhydroxyethoxy).

15 R_{2-5} are independently H, hydroxyl, mercapto, halogen, cyano, amino, amidine, guanidine, nitro or alkoxy; or R_3 and R_4 together form a fused carbocycle or heterocycle optionally substituted with hydroxyl, halogen, oxo, thio, amino, amidine, guanidine or alkoxy. In a particular
20 embodiment R_2 and R_3 are independently H, F, Cl, Br or I. In another particular embodiment, R_4 and R_5 are both H. In another particular embodiment, one of R_2 and R_3 is a halogen while the other is hydrogen or a halogen. In a particularly preferred embodiment, R_3 is Cl while R_2 , R_4
25 and R_5 are each H. In another particularly preferred embodiment, R_2 and R_3 are both Cl while R_4 and R_5 are both H.

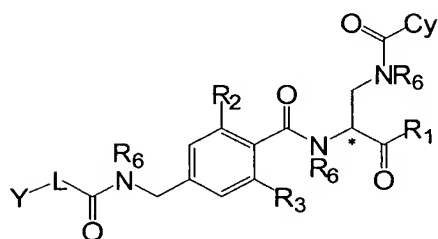
R_6 is H or a hydrocarbon chain optionally substituted with
30 a carbocycle or a heterocycle. In a preferred embodiment, R_6 is H or alkyl i.e. methyl, ethyl, propyl, butyl, i-butyl, s-butyl or t-butyl. In a particular embodiment R_6 is H.

35 In a preferred embodiment, compounds of the invention have the general formula (Ia) - (If)

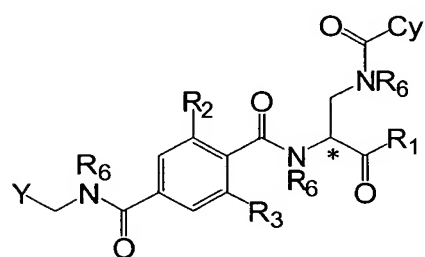
(Ia)



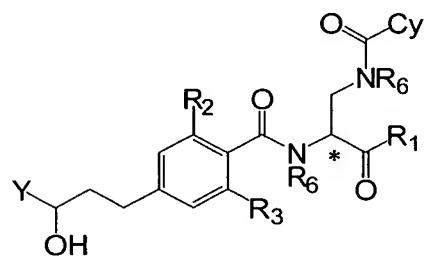
(Ib)



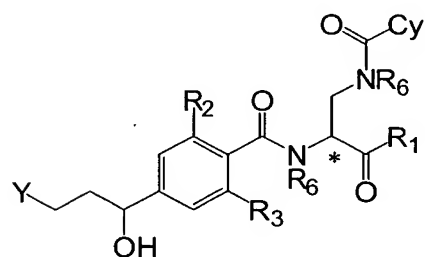
(Ic)



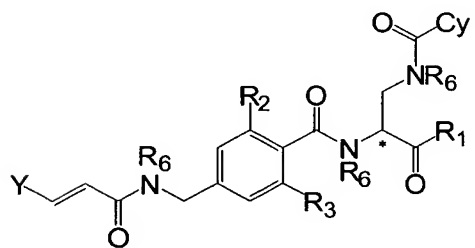
(Id)



(Ie)

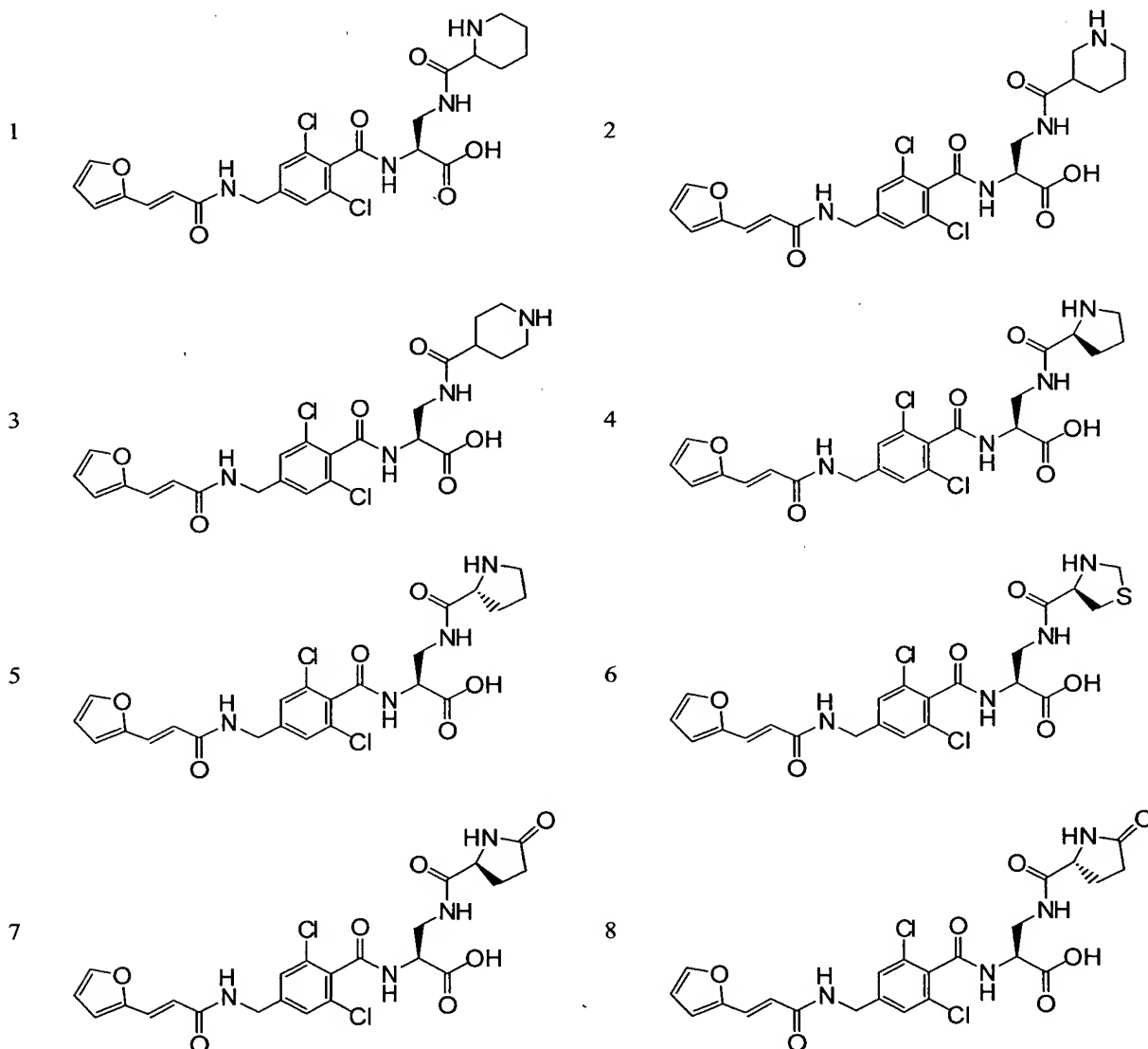


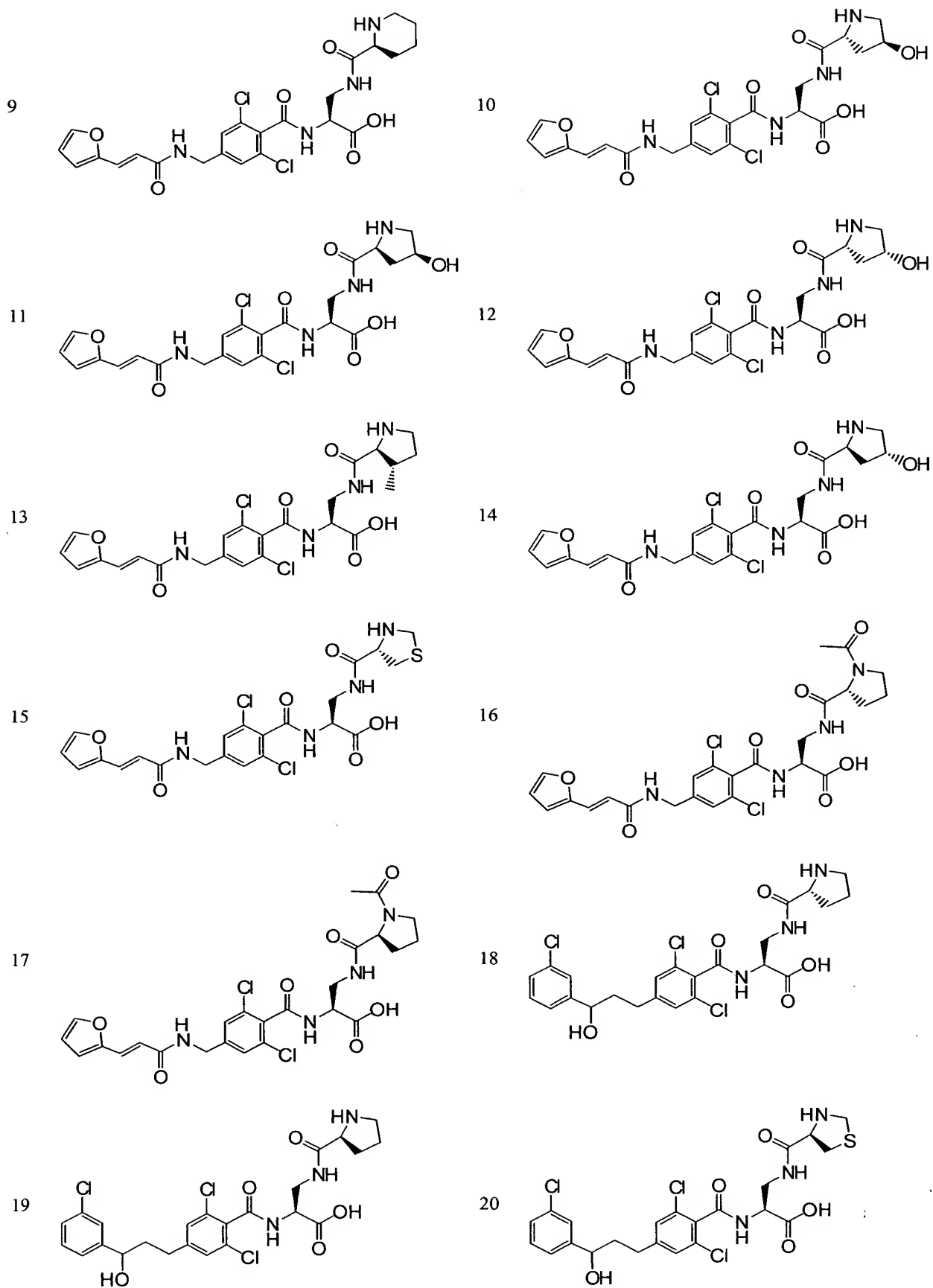
(If)

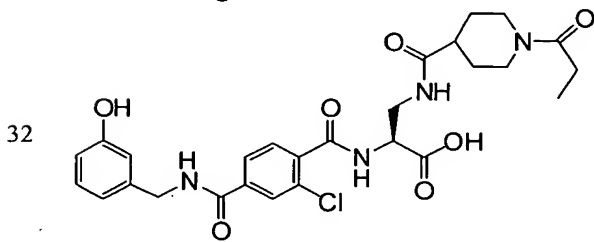
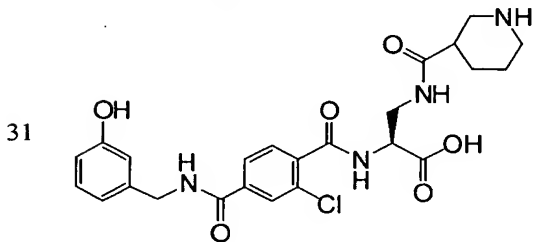
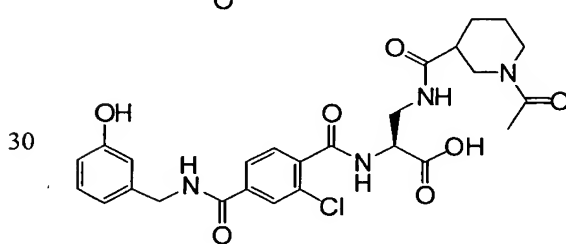
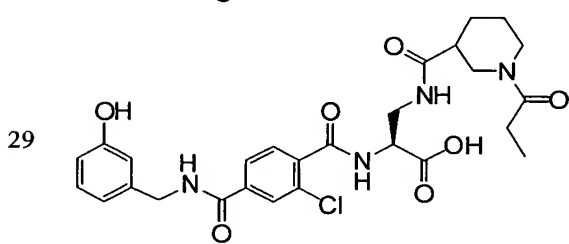
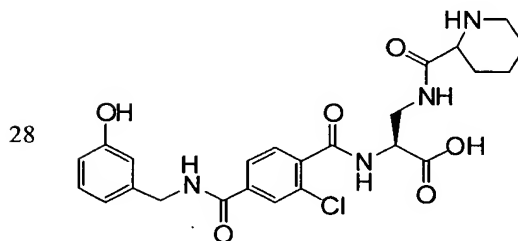
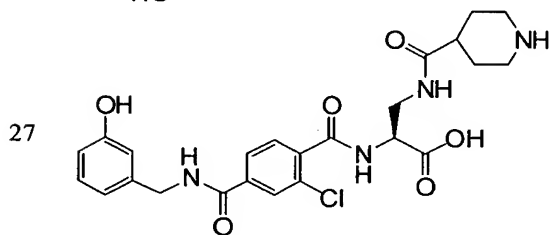
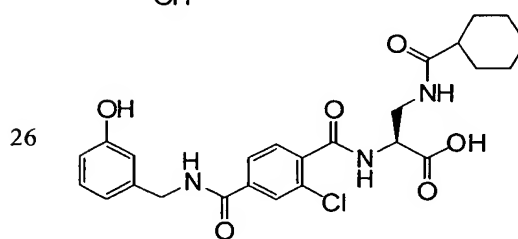
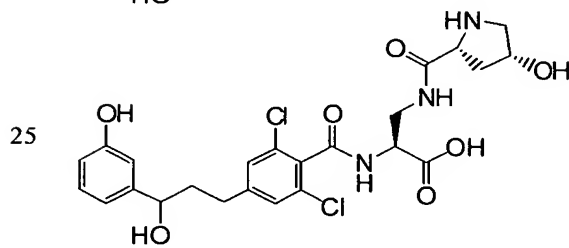
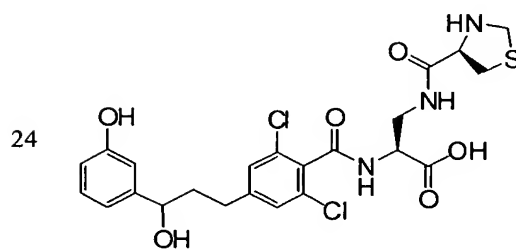
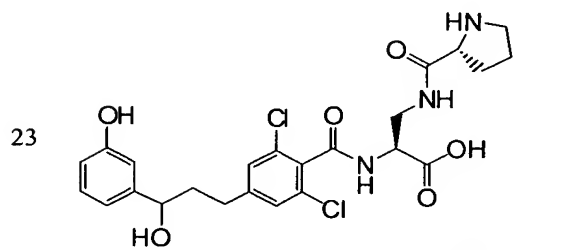
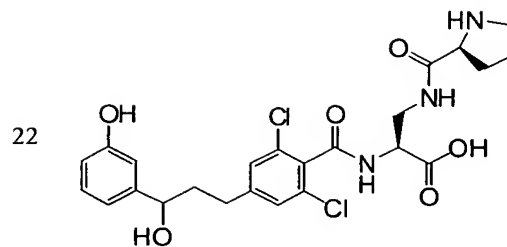
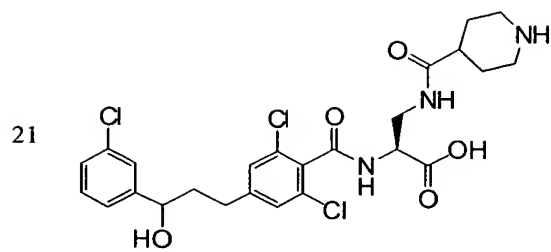


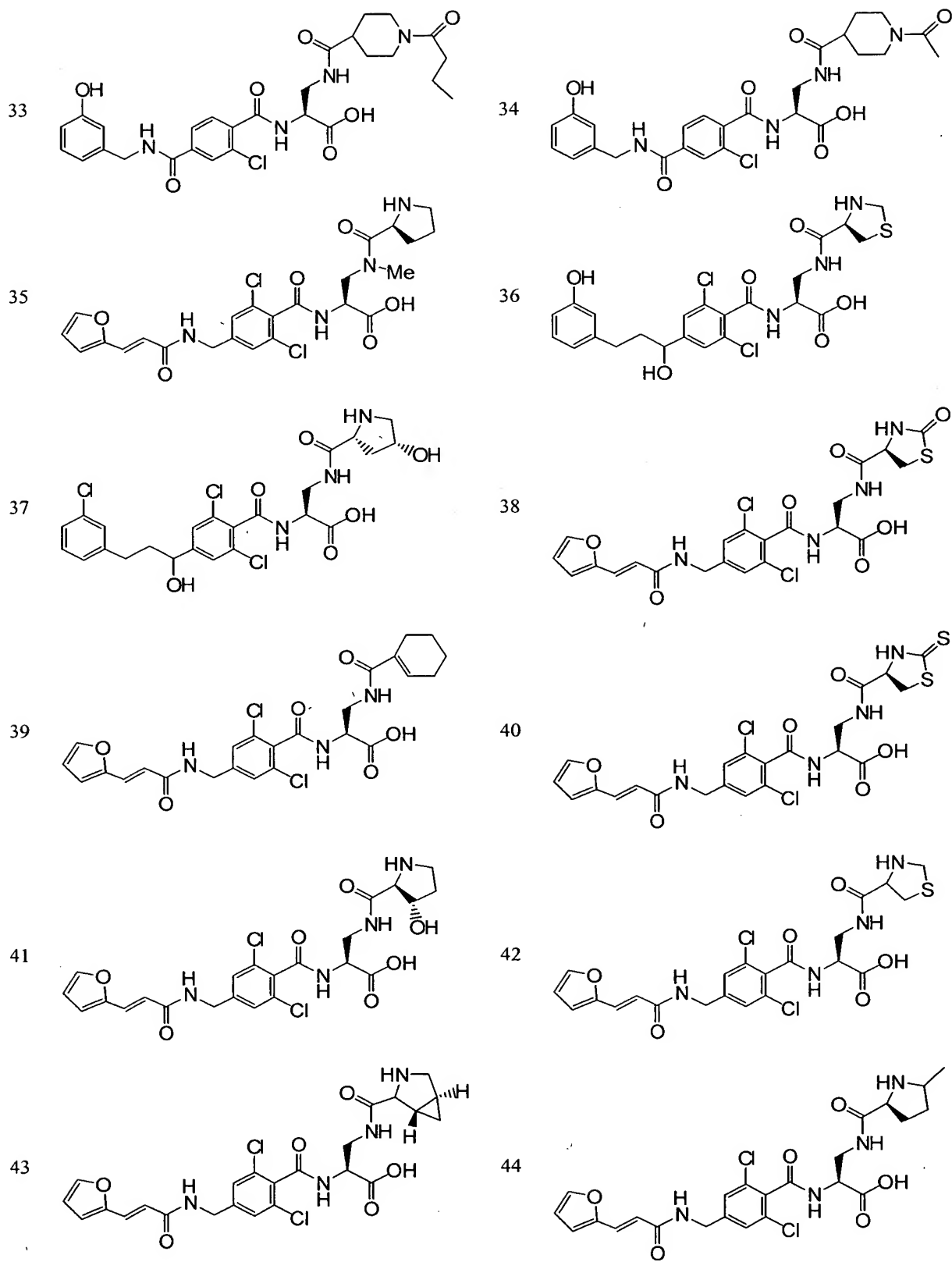
5 wherein Cy, Y, L and R₁₋₆ are as previously defined. In a particularly preferred embodiment, the carbon atom marked with an asterisk (*) in compounds of formula (Ia) - (If) is chiral. In a particular embodiment, the carbon atom has an R-configuration. In another particular
 10 embodiment, the carbon atom has an S-configuration.

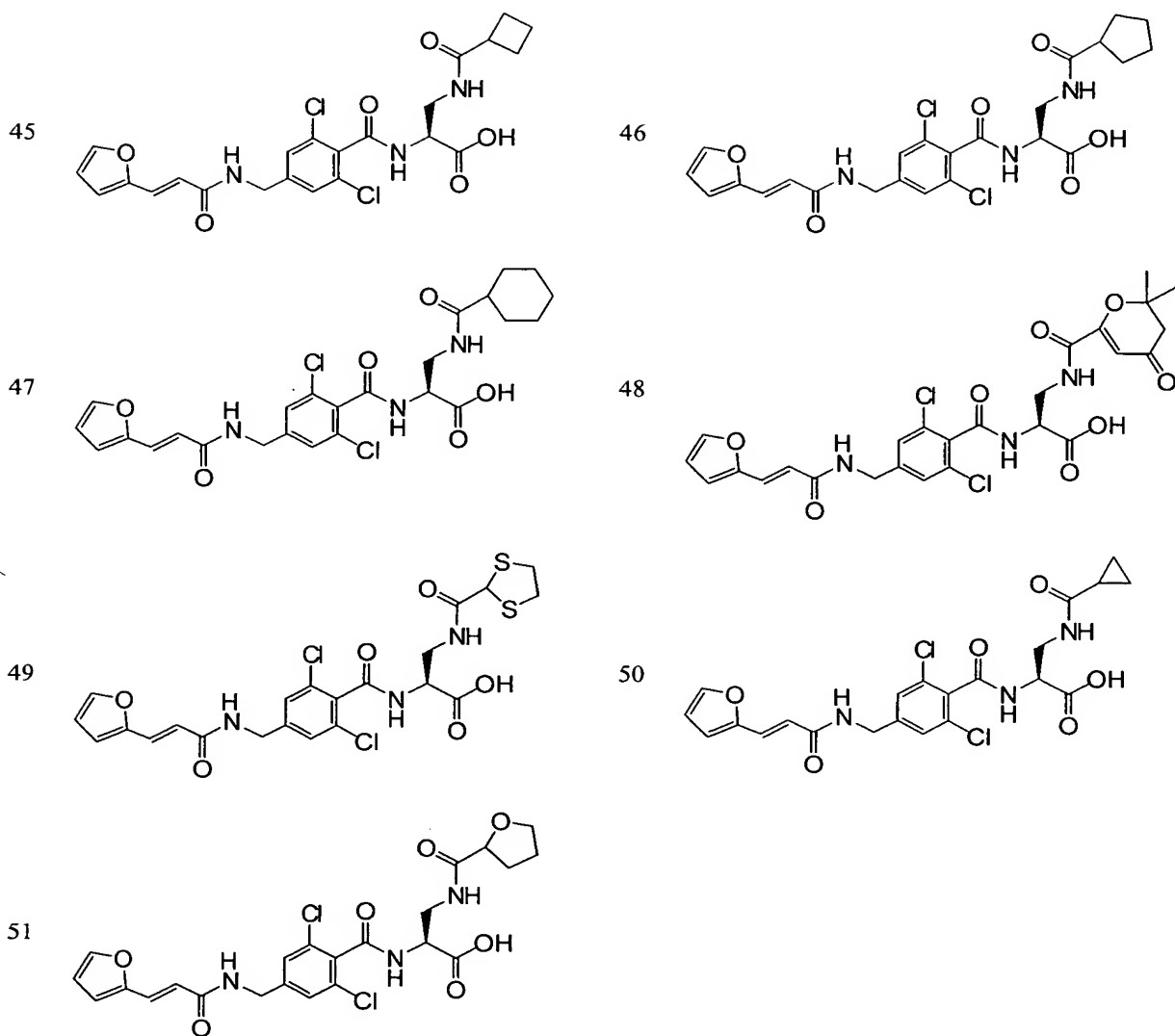
Particular compounds of the invention include:











5

and salts, solvates, hydrates and esters thereof.

10

It will be appreciated that compounds of the invention may incorporate chiral centers and therefore exist as geometric and stereoisomers. All such isomers are contemplated and are within the scope of the invention whether in pure isomeric form or in mixtures of such isomers as well as racemates. Stereoisomeric compounds may be separated by established techniques in the art such as chromatography, i.e. chiral HPLC, or crystallization methods.

15

"Pharmaceutically acceptable" salts include both acid and base addition salts. Pharmaceutically acceptable acid addition salt refers to those salts which retain the biological effectiveness and properties of the free bases and which are not biologically or otherwise undesirable, formed with inorganic acids such as hydrochloric acid, hydrobromic acid, sulfuric acid, nitric acid, carbonic acid, phosphoric acid and the like, and organic acids may be selected from aliphatic, cycloaliphatic, aromatic, arylaliphatic, heterocyclic, carboxylic, and sulfonic classes of organic acids such as formic acid, acetic acid, propionic acid, glycolic acid, gluconic acid, lactic acid, pyruvic acid, oxalic acid, malic acid, maleic acid, malonic acid, succinic acid, fumaric acid, tartaric acid, citric acid, aspartic acid, ascorbic acid, glutamic acid, anthranilic acid, benzoic acid, cinnamic acid, mandelic acid, embonic acid, phenylacetic acid, methanesulfonic acid, ethanesulfonic acid, p-toluenesulfonic acid, salicylic acid and the like.

Pharmaceutically acceptable base addition salts include those derived from inorganic bases such as sodium, potassium, lithium, ammonium, calcium, magnesium, iron, zinc, copper, manganese, aluminum salts and the like. Particularly preferred are the ammonium, potassium, sodium, calcium and magnesium salts. Salts derived from pharmaceutically acceptable organic nontoxic bases includes salts of primary, secondary, and tertiary amines, substituted amines including naturally occurring substituted amines, cyclic amines and basic ion exchange resins, such as isopropylamine, trimethylamine, diethylamine, triethylamine, tripropylamine,

5 ethanolamine, 2-diethylaminoethanol, trimethamine,
dicyclohexylamine, lysine, arginine, histidine,
caffeine, procaine, hydrabamine, choline, betaine,
ethylenediamine, glucosamine, methylglucamine,
theobromine, purines, piperazine, piperidine, N-
10 ethylpiperidine, polyamine resins and the like.
Particularly preferred organic non-toxic bases are
isopropylamine, diethylamine, ethanolamine,
trimethamine, dicyclohexylamine, choline, and caffeine.

15 Compounds of the invention may be prepared according to
established organic synthesis techniques from starting
materials and reagents that are commercially available or
from starting materials that may be prepared from
20 commercially available starting materials. Many standard
chemical techniques and procedures are described in
March, J., "Advanced Organic Chemistry" McGraw-Hill, New
York, 1977; and Collman, J., "Principles and Applications
of Organotransition Metal Chemistry" University Science,
25 Mill Valley, 1987; and Larock, R., "Comprehensive Organic
Transformations" Verlag, New York, 1989. It will be
appreciated that depending on the particular substituents
present on the compounds, suitable protection and
deprotection procedures will be required in addition to
30 those steps described herein. Numerous protecting groups
are described in Greene and Wuts, Protective Groups in
Organic Chemistry, 2d edition, John Wiley and Sons, 1991,
as well as detailed protection and deprotection
procedures. For example, suitable amino protecting
35 groups include t-butyloxycarbonyl (Boc), fluorenyl-
methyloxycarbonyl (Fmoc), 2-trimethylsilyl-ethoxy-
carbonyl (Teoc), 1-methyl-1-(4-biphenyl)ethoxycarbonyl
(Bpoc), allyloxycarbonyl (Alloc), and benzyloxycarbonyl

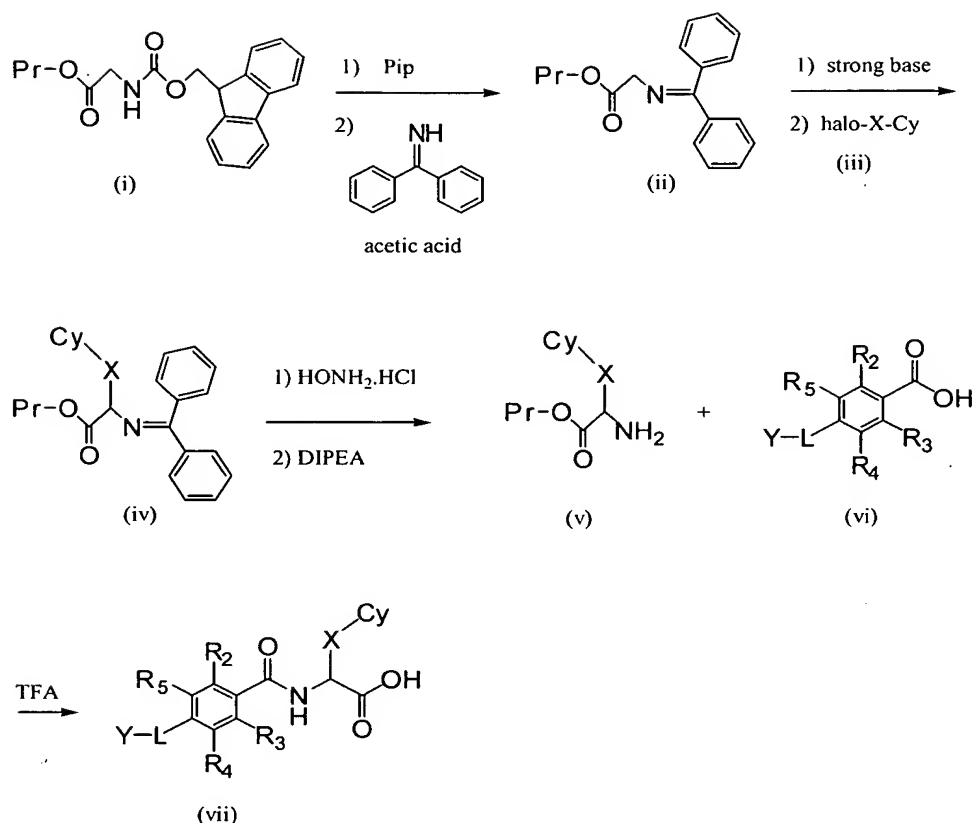
5 (Cbz). Carboxyl groups can be protected as fluorenyl-
methyl groups, or alkyl esters i.e. methyl or ethyl, or
alkenyl esters such as allyl. Hydroxyl groups may be
protected with trityl, monomethoxytrityl, dimethoxy-
trityl, and trimethoxytrityl groups.

10

Compounds may be prepared according to organic synthetic
procedures described in United States patent application
09/6446,330 filed on 14 September 2000, the entirety of
which is incorporated herein by reference. Generally,
15 compounds may be prepared according to reaction scheme 1.

20

Scheme 1



10

15

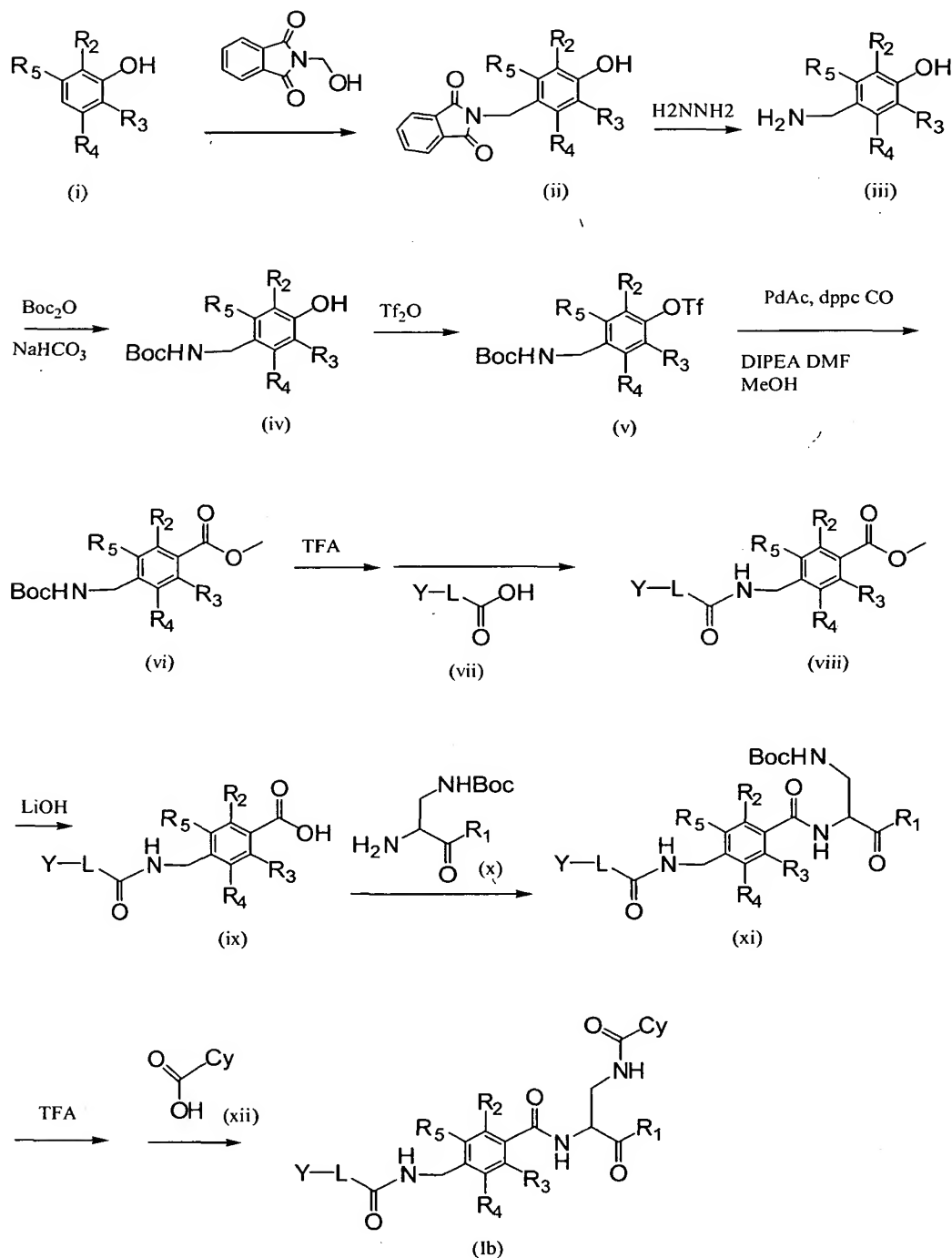
20

Referring to scheme 1, a commercially available glycine amino acid residue is protected at the amino (e.g. fmoc) and carboxyl groups (Pr) or else immobilized on a solid support. The amino protecting group is removed with a suitable reagent and is reacted with diphenylketimine and subsequently alkylated at the alpha carbon with (iii) halo-X-Cy to give intermediate (vi). The imine (vi) is converted to the free amine (v) and then coupled with intermediate (vi) to provide the compound of the invention which is optionally deprotected at the carboxyl group to give free acid (vii). The free acid in turn may be esterified or amidated according to the definitions of substituent R₁.

In a particular embodiment, compounds of formula (Ib) of the invention may be prepared according to scheme 2.

Scheme 2

10

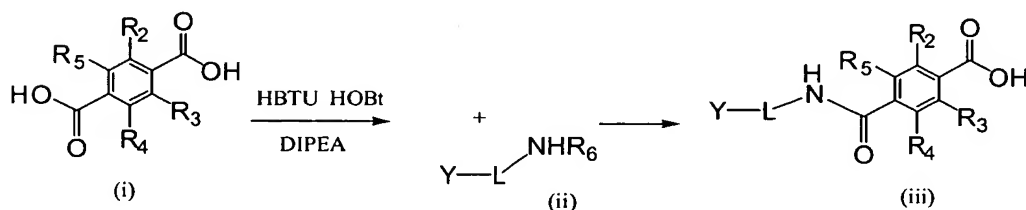


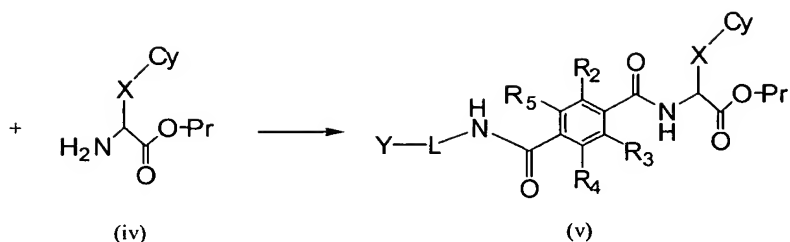
15

Referring to scheme 2, starting compound (i), commercially available or synthesized from commercially available reagents, is reacted with N-hydroxymethylphthalamide to give intermediate (ii) which is reacted with hydrazine to yield the free amine (iii). The amine is Boc protected (iv) by reacting with Boc₂O and sodiumbicarbonate and then reacted with triflic anhydride to give intermediate (v). The triflate intermediate (v) is then converted to the methyl ester intermediate (vi) by reacting with palladium(II) acetate and 1,3-bi(diphenylphosphino propane (dppp) and subsequently with diisopropyl ethylamine (DIPEA). The Boc group of (vi) is removed with TFA and then reacted with carboxylic acid (vii) to give intermediate (viii). In a preferred embodiment of scheme 2, intermediate (vii) Y-L-C(O)OH is furylacrylic acid or thienylacrylic acid. The methyl ester of (viii) is removed with LiOH to give the free acid which is reacted with the N-Boc protected diaminopropanoic acid/ester (x) to yield intermediate (xi). The Boc group of (xi) is removed with TFA and then reacted with carboxyl-substituted non-aromatic ring (xii) to give final compound (Ib) of the invention.

In another particular embodiment compounds of formula (Ic) of the invention may be prepared according to scheme 3.

Scheme 3





5

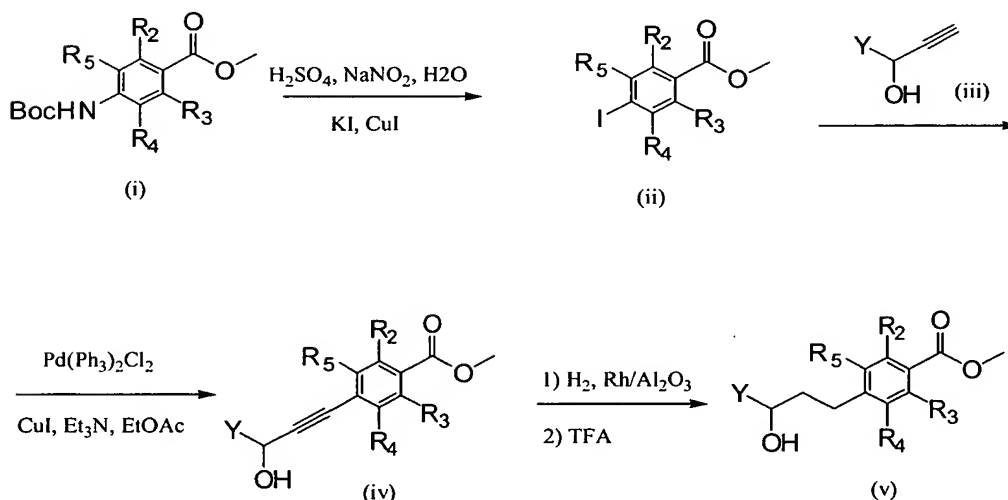
Referring to scheme 3, carboxylate starting reagent (i) is coupled with amine reagent (ii) Y-L-NHR₆ to give intermediate (iii) which is coupled with (iv) to yield compound of the invention (v). In a preferred embodiment of scheme 3, Y-L- is benzyl, optionally substituted with hydroxy, halogen, alkyl or alkoxy. More preferably Y-L- is 3-hydroxy-benzyl.

15

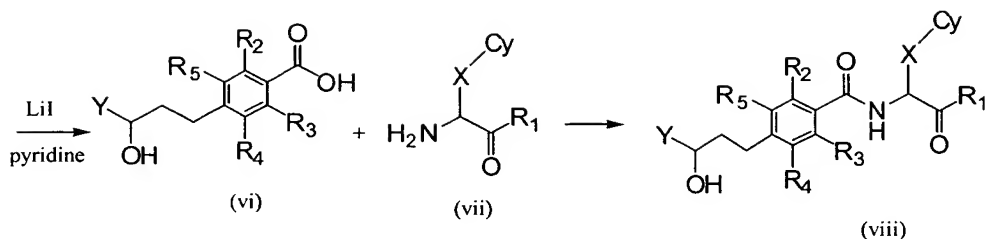
In another particular embodiment, compounds of formula (Id) of the invention may be prepared according to scheme 4.

20

Scheme 4



25

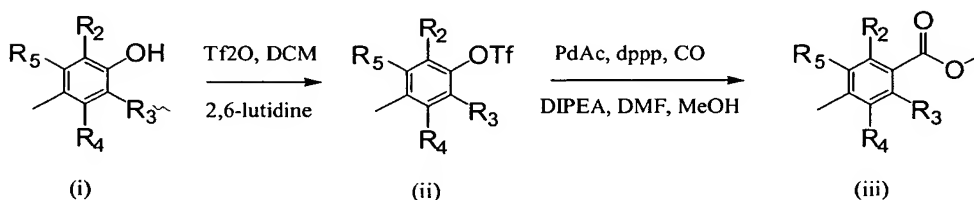


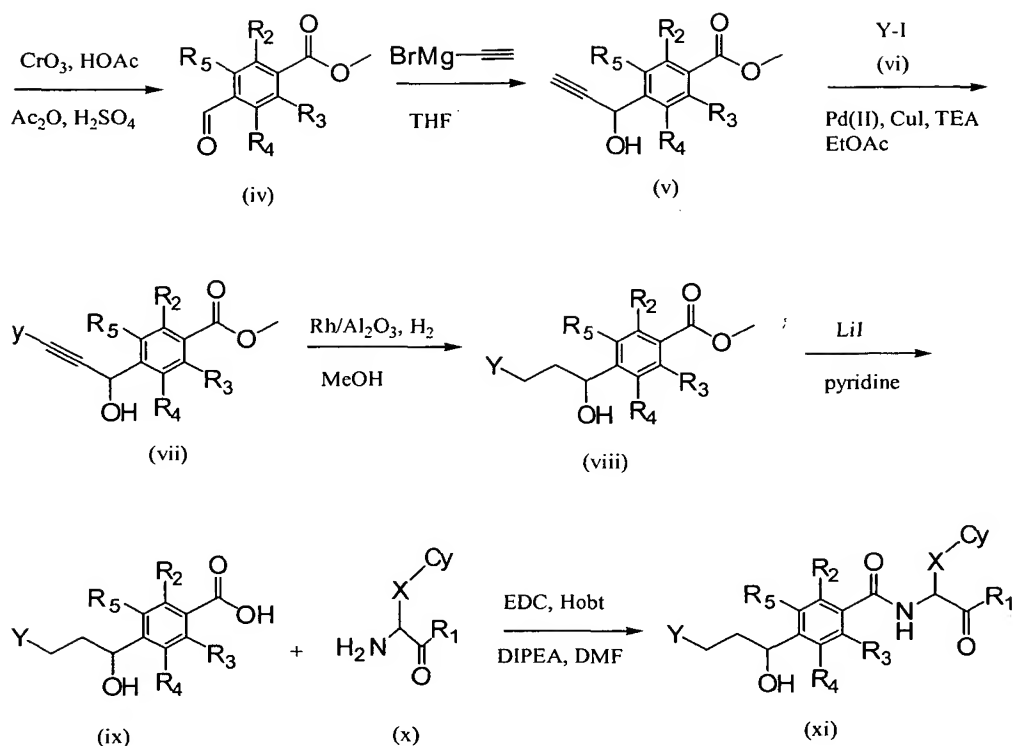
5

Referring to scheme 4, starting compound (i), prepared according to the procedures described in scheme 2, is converted to the iodo intermediate (ii) and reacted with alkyne (iii) to give intermediate (iv). Alkyne (iii) is prepared by reacting $\text{Y}-\text{COOH}$ with $\text{Br}-\text{C}\equiv\text{CH}$ in THF. Intermediate (iv) is then converted to the alkane (v) by reacting with $\text{Rh}/\text{Al}_2\text{O}_3$ in H_2 atmosphere and the ester group converted to the free acid by reacting with LiI in pyridine to give (vi). Intermediate (vi) is reacted with amino acid (vii) to give compound of the invention (viii). In a particular embodiment of scheme 4, Y is phenyl optionally substituted with alkyl, hydroxy or halogen. In a particularly preferred embodiment Y is 3-chloro-phenyl or 3-hydroxy-phenyl.

In another particular embodiment, compounds of formula (Ie) of the invention may be prepared according to scheme 5.

Scheme 5





Referring to scheme 5, starting compound (i) is reacted with triflic anhydride and 2,6-lutidine to give intermediate (ii) which is converted to methyl ester (iii) by reacting with palladium(II)acetate, 1,3-bis(diphenylphosphino)propane (dppp) and subsequently with diisopropyl ethylamine (DIPEA) in DMF and methanol. The ester (iii) is then reacted with CrO_3 in acetic acid and anhydride to give aldehyde (iv) which is reacted with Grignard reagent ethynyl-magnesium bromide in THF to give alkyne intermediate (v). Iodo reagent (vi) Y-I is reacted with (v) to give intermediate (vii) which is converted to the alkane (viii) by reacting with $\text{Rh}/\text{Al}_2\text{O}_3$ under hydrogen atmosphere. The methyl ester is converted to free acid (ix) with LiI in pyridine which is then coupled to amino acid residue (x) to give compound of the invention (xi). In preferred embodiments of scheme 5, Y is phenyl, optionally substituted with hydroxy, halogen,

alkyl or alkoxy. In more preferred embodiments, Y is 3-hydroxy-phenyl or 3-chloro-phenyl.

Compounds of the invention bind to LFA-1 preferentially over Mac-1. Accordingly, in an aspect of the invention, there is provided a method of inhibiting the binding of LFA-1 to ICAMs (cellular adhesion molecules), the method comprising contacting LFA-1 with a compound of formula (I). The method may be carried out in vivo or ex vivo as a solution based or cell based assay wherein the compound of the invention is introduced to LFA-1 in the presence of a putative or known ligand (such as ICAM-1). The compound of the invention may be labeled, for example isotopically radiolabeled, or labeled with a fluorophore such as fluorescein isothiocyanate (FITC), to facilitate detection of ligand binding or reduction thereof to the protease. Thus compounds of the invention are useful for diagnostic and screening assays.

5

Compounds of the invention are therapeutically and/or prophylactically useful for treating diseases or conditions mediated by LFA-1 activity. Accordingly in an aspect of the invention, there is provided a method of treating a disease or condition mediated by LFA-1 in a mammal, i.e. a human, comprising administering to said mammal an effective amount of a compound of the invention. By "effective amount" is meant an amount of compound which upon administration is capable of reducing the activity of LFA-1; or the amount of compound required to prevent, inhibit or reduce the severity of any symptom associated with an LFA-1 mediated condition or disease upon administration.

10

15

5 Compounds of the invention or compositions thereof are
useful in treating conditions or diseases including:
psoriasis; responses associated with inflammatory bowel
disease (such as Crohn's disease and ulcerative colitis),
dermatitis, meningitis, encephalitis, uveitis, allergic
10 conditions such as eczema and asthma, conditions
involving infiltration of T-cells and chronic
inflammatory responses, skin hypersensitivity reactions
(including poison ivy and poison oak); atherosclerosis,
autoimmune diseases such as rheumatoid arthritis,
15 systemic lupus erythematosus (SLE), diabetes mellitus,
multiple sclerosis, Reynaud's syndrome, autoimmune
thyroiditis, experimental autoimmune encephalomyelitis,
Sjorgen's syndrome, juvenile onset diabetes, and immune
responses associated with delayed hypersensitivity
20 mediated by cytokines and T-lymphocytes typically found
in tuberculosis, sarcoidosis, polymyositis,
granulomatosis and vasculitis; pernicious anemia;
diseases involving leukocyte diapedesis; CNS inflammatory
disorder, multiple organ injury syndrome secondary to
25 septicemia or trauma; autoimmune hemolytic anemia;
myasthenia gravis; antigen-antibody complex mediated
diseases; all types of transplantations, including graft
vs. host or host vs. graft disease, HIV and rhinovirus
infection, pulmonary fibrosis, alopecia, scleroderma,
30 endometriosis, vitiligo, ischemic reperfusion injury
mediated by neutrophils such as acute myocardial
infarction, restenosis following PTCA, invasive
procedures such as cardiopulmonary bypass surgery,
cerebral edema, stroke, traumatic brain injury,
35 hemorrhagic shock, burns, ischemic kidney disease, multi-
organ failure, wound healing and scar formation,
atherosclerosis.

5 The actual amount of compound administered and the route
of administration will depend upon the particular disease
or condition as well as other factors such as the size,
age, sex and ethnic origin of the individual being
treated and is determined by routine analysis. In
10 general, intravenous doses will be in the range from
about 0.01-1000 mg/kg of patient body weight per day,
preferably 0.1 to 20 mg/kg and more preferably 0.3 to 15
mg/kg. Administration may be once or multiple times per
day for several days, weeks or years or may be a few
15 times per week for several weeks or years. The amount of
compound administered by other routes will be that which
provides a similar amount of compound in plasma compared
to the intravenous amounts described which will take into
consideration the plasma bioavailability of the
20 particular compound administered.

In methods of the invention, the compound may be
administered orally (including buccal, sublingual,
inhalation), nasally, rectally, vaginally, intravenously
25 (including intra-arterially), intradermally,
subcutaneously, intramuscularly and topically. Compounds
will be formulated into compositions suitable for
administration for example with carriers, diluents,
thickeners, adjuvants etc. as are routine in the
30 formulation art. Accordingly, another aspect of the
invention provides pharmaceutical compositions comprising
a compound of formula (I) and a pharmaceutically
acceptable carrier, excipient or adjuvant and may also
include additional active ingredients such as anti-
35 inflammatories e.g. NSAIDs.

Dosage forms include solutions, powders, tablets,
capsules, gel capsules, suppositories, topical ointments

5 and creams and aerosols for inhalation. Formulations for non-parenteral administration may include sterile aqueous solutions which may also contain buffers, diluents and other suitable additives. Pharmaceutically acceptable organic or inorganic carrier substances suitable for non-
10 parenteral administration which do not deleteriously react with compounds of the invention can be used. Suitable pharmaceutically acceptable carriers include, but are not limited to, water, salt solutions, alcohol, polyethylene glycols, gelatin, lactose, amylose, 15 magnesium stearate, talc, silicic acid, viscous paraffin, hydroxymethylcellulose, polyvinylpyrrolidone and the like. The formulations can be sterilized and, if desired, mixed with auxiliary agents, e.g., lubricants, preservatives, stabilizers, wetting agents, emulsifiers, 20 salts for influencing osmotic pressure, buffers, colorings flavorings and/or aromatic substances and the like which do not deleteriously react with compounds of the invention. Aqueous suspensions may contain substances which increase the viscosity of the suspension including, for example, sodium carboxymethylcellulose, 25 sorbitol and/or dextran. Optionally, the suspension may also contain stabilizers.

Compounds of the invention exhibit high oral
30 bioavailability. Accordingly, in a preferred embodiment, compounds of the invention are administered via oral delivery. Compositions for oral administration include powders or granules, suspensions or solutions in water or non-aqueous media, capsules, sachets, troches, tablets or 35 SECs (soft elastic capsules or caplets). Thickeners, flavoring agents, diluents, emulsifiers, dispersing aids, carrier substances or binders may be desirably added to such formulations. Such formulations may be used to

5 effect delivering the compounds to the alimentary canal
for exposure to the mucosa thereof. Accordingly, the
formulation can consist of material effective in
protecting the compound from pH extremes of the stomach,
or in releasing the compound over time, to optimize the
10 delivery thereof to a particular mucosal site. Enteric
coatings for acid-resistant tablets, capsules and caplets
are known in the art and typically include acetate
phthalate, propylene glycol and sorbitan monoleate.

15 Various methods for producing formulations for alimentary
delivery are well known in the art. See, generally
Remington's Pharmaceutical Sciences, 18th Ed., Gennaro,
ed., Mack Publishing Co., Easton, PA, 1990. The
formulations of the invention can be converted in a known
20 manner into the customary formulations, such as tablets,
coated tablets, pills, granules, aerosols, syrups,
emulsions, suspensions and solutions, using inert,
non-toxic, pharmaceutically suitable excipients or
solvents. The therapeutically active compound should in
25 each case be present in a concentration of about 0.1% to
about 99% by weight of the total mixture, that is to say
in amounts which are sufficient to achieve the desired
dosage range. The formulations are prepared, for
example, by extending the active compounds with solvents
30 and/or excipients, if appropriate using emulsifying
agents and/or dispersing agents, and, for example, in the
case where water is used as the diluent, organic solvents
can be used as auxiliary solvents if appropriate.

35 Compositions may also be formulated with binding agents
(e.g., pregelatinised maize starch, polyvinylpyrrolidone
or hydroxypropyl methylcellulose); fillers (e.g.,
lactose, microcrystalline cellulose or calcium hydrogen

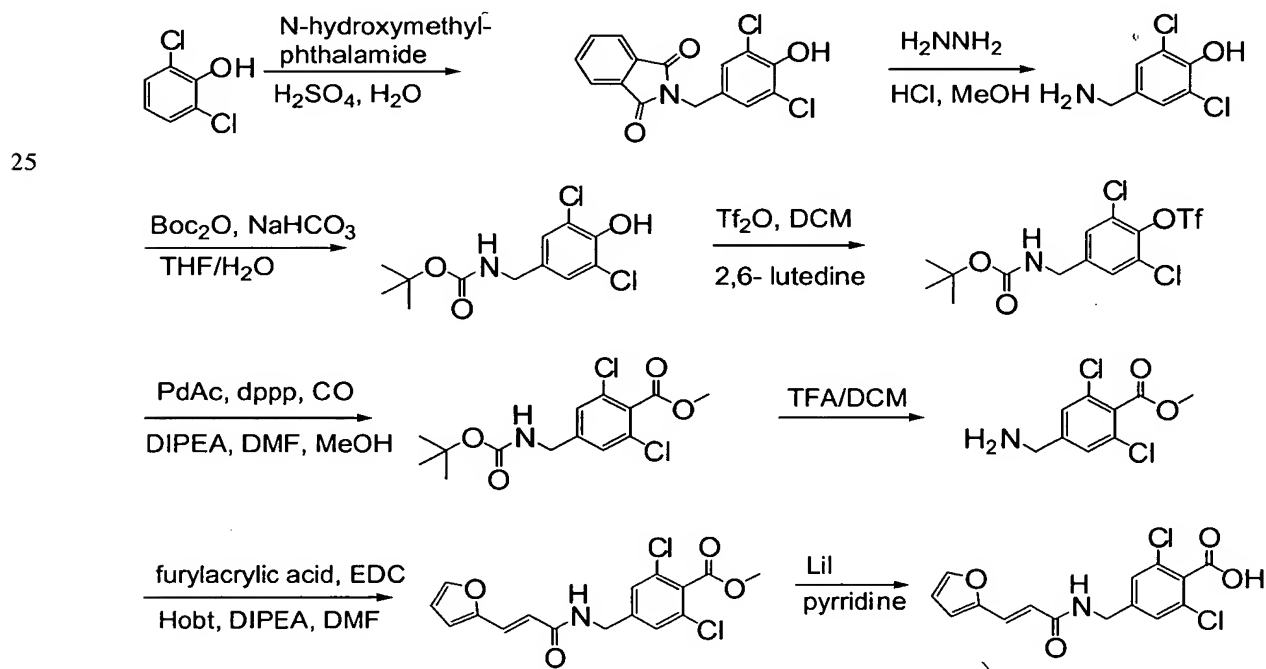
5 phosphate); lubricants (e.g., magnesium stearate, talc or
silica); disintegrates (e.g., starch or sodium starch
glycolate); or wetting agents (e.g., sodium lauryl
sulfate). Tablets may be coated by methods well known in
the art. The preparations may also contain flavoring,
10 coloring and/or sweetening agents as appropriate.

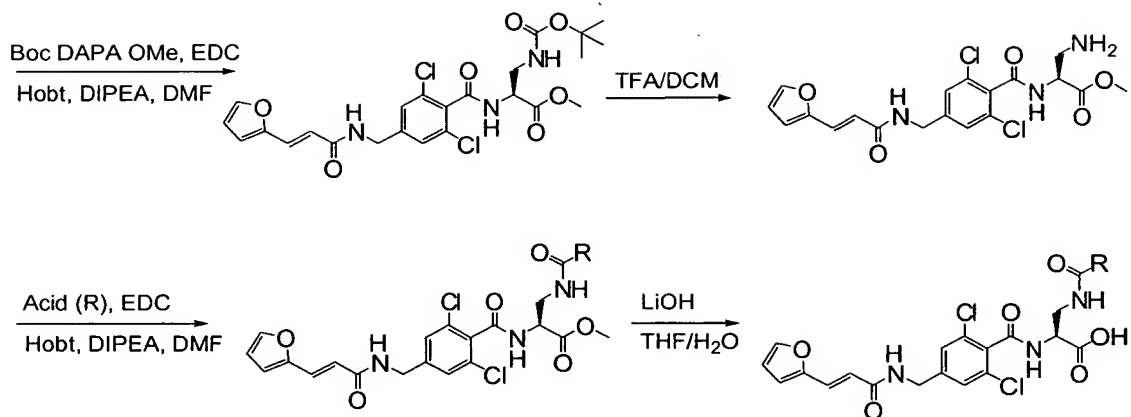
Formulations of the present invention suitable for oral
administration may be presented as discrete units
such as capsules, cachets or tablets each containing
15 predetermined amounts of the active ingredients; as
powders or granules; as solutions or suspensions in an
aqueous liquid or a non-aqueous liquid; or as
oil-in-water emulsions or water-in-oil liquid emulsions.
A tablet may be made by compression or molding,
20 optionally with one or more accessory ingredients.
Compressed tablets may be prepared by compressing in a
suitable machine, the active ingredients in a
free-flowing form such as a powder or granules,
optionally mixed with a binder, lubricant, inert diluent,
25 preservative, surface active or dispersing agent. Molded
tablets may be made by molding in a suitable machine a
mixture of the powdered compound moistened with an inert
liquid diluent. The tablets may optionally be coated or
scored and may be formulated so as to provide slow or
30 controlled release of the active ingredients therein.

5 EXAMPLES

Abbreviations used in the following section: Boc = *t*-butyloxycarbonyl; Boc₂O = *t*-butyloxycarbonyl anhydride; DMA = dimethylacetimide; DMF = dimethylformamide; Hobt =
 10 1-hydroxybenztriazole; TFA = trifluoroacetic acid; DCM = dichloromethane; MeOH = methanol; HOAc = acetic acid; HCl = hydrochloric acid; H₂SO₄ = sulfuric acid; K₂CO₃ = potassium carbonate; THF = tetrahydrofuran; EtOAc = ethyl acetate; DIPEA = diisopropylethylamine; NaHCO₃ = sodium
 15 bicarbonate; ACN = acetonitrile; Na₂•EDTA = ethylenediaminetetraacetic acid sodium salt; TBAF = tetrabutyl ammonium fluoride; EDC = 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide•HCl; TEA = triethylamine; MgSO₄ = magnesium sulfate; TES = triethylsilane;
 20 triethylsilane; Et₂O = diethyl ether; BBr₃ = boron tribromide

EXAMPLE 1 Synthesis of compounds 16, 17, 38-40, 46-50





5

10

15

20

25

30

A round bottom flask was equipped with an efficient overhead stirrer and charged with concentrated H₂SO₄ (2.7 x volume of H₂O) and H₂O and cooled to ~-5°C with an ethanol/ice bath. Once cool, 1 equivalent 2.6 dichloro phenol and 1 equivalent of N-(hydroxymethyl)phthalimide were added with vigorous stirring. The reaction was kept cool for 4 hours and then allowed to warm to room temperature overnight with constant stirring. The reaction generally proceeded to a point where there was just a solid in the round bottom flask. At that point EtOAc and H₂O were added and stirred into the solid. Large chunks were broken up and then the precipitate was filtered and washed with more EtOAc and H₂O. The product was then used without further purification after drying overnight under vacuum.

1 equivalent of the dry product and methanol (22.5ml x #g of starting material) was added to a round bottom flask equipped with a H₂O condenser and stirring bar. 1.2 equivalents of hydrazine mono hydrate was added and the mixture refluxed for 4 hours. After cooling to room temperature, concentrated HCl (4.5ml x #g of starting material) was carefully added. Upon completion of the addition, the mixture was refluxed overnight (> 8 hours).

5 The reaction was cooled to 0°C and the precipitated by-product was removed by filtration. The filtrate was then concentrated *in vacuo*.

10 The crude amine residue was dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents of solid NaHCO₃ and 1.1 equivalents of Boc₂O were added and the mixture was stirred overnight. The reaction was concentrated, and the residue was partitioned between H₂O and Et₂O. The aqueous layer was extracted with Et₂O and the combined organic
15 layers were dried over MgSO₄ and concentrated *in vacuo* to a solid. Recrystallization from hot methanol and H₂O provided pure product.

20 1 equivalent of the Boc protected amine and 1.5 equivalents of 2, 6- lutidine was dissolved, with mild heating when necessary, in DCM in a round bottom flask. Once the starting material had completely dissolved, the mixture was cooled to -78°C under N₂ with a dry ice ethanol bath. Once cool, 2.5 equivalents of triflic
25 anhydride was added and the reaction was allowed to slowly come to room temperature with stirring. The reaction was monitored by TLC and was generally done in 4 hours. Upon completion, the reaction was concentrated *in vacuo* and the residue partitioned between EtOAc and H₂O.
30 The organic layer was washed twice with 0.1N H₂SO₄, twice with saturated NaHCO₃, once with brine, dried over MgSO₄ and concentrated *in vacuo*. The residue was then purified on silica gel using DCM as eluent to provide pure triflate.

35 1 equivalent of triflate was dissolved in DMF and MeOH in the glass insert of a high pressure Parr bomb. The starting material was then degassed while stirring with

5 CO for 10 minutes. 0.15 equivalents palladium(II) acetate
and 0.15 equivalents of 1, 3- bis(diphenylphosphino)
propane were then added and the mixture was then degassed
while stirring with CO for another 10 minutes at which
time 2.5 equivalents of diisopropyl ethyl amine was
10 added. After properly assembling the bomb, it was charged
with 300psi CO gas and heated to 70°C with stirring
overnight. The bomb was then cooled and vented. The
mixture was transferred to a round bottom flask and
concentrated *in vacuo*. The residue was then purified on
15 silica gel using DCM with 1% acetone and 1% TEA as eluent
to provide pure methyl ester.

The Boc protected amine was dissolved in a solution of
TFA in DCM (1:1). After 20 minutes, the reaction was
20 concentrated *in vacuo*. The resulting oil was dissolved in
toluene and then reconcentrated *in vacuo*. The TFA salt of
the amine was dissolved in Et₂O and washed twice with a
10% solution of K₂CO₃ in H₂O and once with brine. The
organic layer was then dried over MgSO₄, filtered and
25 concentrated *in vacuo*.

1 equivalent of the free based amine, 3 equivalents of
furylacrylic acid, 3 equivalents of EDC and 1 equivalent
of Hobt were dissolved DMA. The reaction was stirred at
30 room temperature and monitored by TLC (9/1 DCM/MeOH).
Upon completion, the mixture was concentrated *in vacuo*.
The resulting oil was re suspended in Et₂O and washed
twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and
once with brine. The organic layer was then dried over
35 MgSO₄, filtered and concentrated *in vacuo*. The residue was
then purified on silica gel using 5% methanol in DCM as
eluent to provide pure methyl ester.

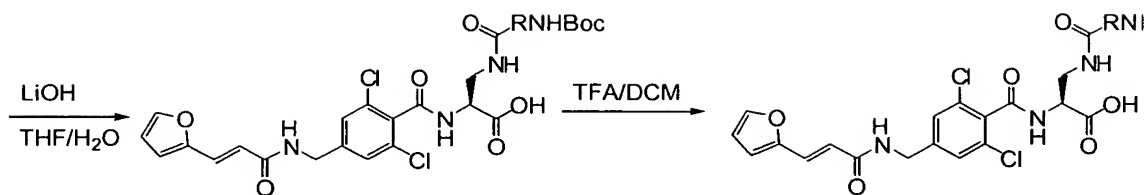
5 2.3 equivalents of lithium iodide was added to 1
equivalent of the methyl ester in pyridine, and the
mixture heated at reflux for 8 hours. The reaction was
concentrated *in vacuo* and the residue was partitioned
between EtOAc and 1N HCl. The aqueous layer was extracted
10 three times with EtOAc, and the combined organic layers
were washed with 1M NaHCO₃, dried over MgSO₄ and
concentrated *in vacuo*. The residue was dissolved in NMM
and the solution concentrated *in vacuo*. The residue was
taken up in DCM and then washed three times with 1N HCl.
15 The organic layer was dried over MgSO₄ and concentrated *in*
vacuo to provide the benzoic acid in high enough purity
to be used without further purification.

1 1 equivalent of the acid, 2 equivalents of commercially
20 available β- Boc- diaminopropionic acid methyl ester, 2
equivalents of EDC, 1 equivalent of Hobt and 3
equivalents of DIPEA were dissolved DMA. The reaction was
stirred at room temperature and monitored by TLC (9/1
DCM/MeOH). Upon completion, the mixture was concentrated
25 *in vacuo*. The resulting oil was re suspended in Et₂O and
washed twice with 0.1 N H₂SO₄, twice with saturated
NaHCO₃, and once with brine. The organic layer was then
dried over MgSO₄, filtered and concentrated *in vacuo*. The
residue was then purified on silica gel using 5% methanol
30 in DCM as eluent to provide pure methyl ester.

1 The Boc protected amine was dissolved in a solution of
TFA in DCM (1:1). After 20 minutes, the reaction was
concentrated *in vacuo*. The resulting oil was dissolved in
35 toluene and then reconcentrated *in vacuo*. 1 equivalent of
this amine, 2 equivalents of the appropriate commercially
available carboxylic acid (compound 16, N- acetyl-D-
proline; compound 17, N- acetyl-L-proline; compound 38,

5 (-)-2-oxo-4-thiazolidinecarboxylic acid; compound 39, 1-cyclohexene-1-carboxylic acid; compound 40, (4R)-(-)-2-thioxo-4-thiazolidinecarboxylic acid; compound 45, cyclobutanecarboxylic acid; compound 46, cyclopentanecarboxylic acid; compound 47, cyclohexanecarboxylic acid;
10 compound 48, 3,4-dihydro-2,2-dimethyl-4-oxo-2H-pyran-6-carboxylic acid; compound 49, ethyl 1,3-dithiolane-2-carboxylate (2 equivalents of the ethyl ester was saponified with 3 equivalents of LiOH·H₂O in THF/H₂O (3/1). The reaction was monitored by TLC (9/1 DCM/MeOH). Upon
15 completion, the mixture was acidified to pH 2 with 1M HCl and then concentrated *in vacuo*. The resulting solid was used without further purification); compound 50, cyclopropanecarboxylic acid; compound 51, tetrahydro-2-furoic acid), 2 equivalents of EDC, 1 equivalent of HOBt
20 and 3 equivalents of DIPEA were dissolved in DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re-suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with
25 saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

30 1 equivalent of the resultant methyl ester was dissolved in THF/H₂O (3/1) and 3 equivalents of LiOH·H₂O was added. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was acidified to pH 2 with 1M HCl
35 and then concentrated *in vacuo*. The resulting solid was re-suspended in Et₂O and washed twice with 0.1 M HCl and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The resulting



5

A round bottom flask was equipped with an efficient overhead stirrer and charged with concentrated H₂SO₄ (2.7 x volume of H₂O) and H₂O and cooled to ~-5°C with an ethanol/ice bath. Once cool, 1 equivalent 2,6 dichloro phenol and 1 equivalent of N-(hydroxymethyl)phthalimide were added with vigorous stirring. The reaction was kept cool for 4 hours and then allowed to warm to room temperature overnight with constant stirring. The reaction generally proceeds to a point where there was just a solid in the round bottom flask. At this point EtOAc and H₂O were added and stirred into the solid. Large chunks were broken up and then the precipitate was filtered and washed with more EtOAc and H₂O. The product was then used without further purification after drying overnight under vacuum.

1 equivalent of the dry product and methanol (22.5ml x #g of starting material) was added to a round bottom flask equipped with a H₂O condenser and stirring bar. 1.2 equivalents of hydrazine mono hydrate was added and the mixture refluxed for 4 hours. After cooling to room temperature, concentrated HCl (4.5ml x #g of starting material) was carefully added. Upon completion of the addition, the mixture was refluxed overnight (> 8 hours). The reaction was cooled to 0°C and the precipitated by-product was removed by filtration. The filtrate was then concentrated *in vacuo*.

5 The crude amine residue was dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents of solid NaHCO₃ and 1.1 equivalents of Boc₂O were added and the mixture was stirred overnight. The reaction was concentrated, and the residue was partitioned between H₂O and Et₂O. The aqueous
10 layer was extracted with Et₂O and the combined organic layers were dried over MgSO₄ and concentrated *in vacuo* to a solid. Recrystallization from hot methanol and H₂O provided pure product.

15 1 equivalent of the Boc protected amine and 1.5 equivalents of 2, 6- lutidine was dissolved, with mild heating when necessary, in DCM in a round bottom flask. Once the starting material had completely dissolved, the mixture was cooled to -78°C under N₂ with a dry ice
20 ethanol bath. Once cool, 2.5 equivalents of triflic anhydride was added and the reaction was allowed to slowly come to room temperature with stirring. The reaction was monitored by TLC and was generally done in 4 hours. Upon completion, the reaction was concentrated *in vacuo* and the residue partitioned between EtOAc and H₂O.
25 The organic layer was washed twice with 0.1N H₂SO₄, twice with saturated NaHCO₃, once with brine, dried over MgSO₄ and concentrated *in vacuo*. The residue was then purified on silica gel using DCM as eluent to provide pure
30 triflate.

1 equivalent of triflate was dissolved in DMF and MeOH in the glass insert of a high pressure Parr bomb. The starting material was then degassed while stirring with
35 CO for 10 minutes. 0.15 equivalents palladium(II) acetate and 0.15 equivalents of 1, 3- bis(diphenylphosphino) propane were then added and the mixture was then degassed while stirring with CO for another 10 minutes at which

5 time 2.5 equivalents of diisopropyl ethyl amine was
added. After properly assembling the bomb, it was charged
with 300psi CO gas and heated to 70°C with stirring
overnight. The bomb was then cooled and vented. The
mixture was transferred to a round bottom flask and
10 concentrated *in vacuo*. The residue was then purified on
silica gel using DCM with 1% acetone and 1% TEA as eluent
to provide pure methyl ester.

The Boc protected amine was dissolved in a solution of
15 TFA in DCM (1:1). After 20 minutes, the reaction was
concentrated *in vacuo*. The resulting oil was dissolved in
toluene and then reconcentrated *in vacuo*. The TFA salt of
the amine was dissolved in Et₂O and washed twice with a
10% solution of K₂CO₃ in H₂O and once with brine. The
20 organic layer was then dried over MgSO₄, filtered and
concentrated *in vacuo*.

1 equivalent of the free based amine, 3 equivalents of
furylacrylic acid, 3 equivalents of EDC and 1 equivalent
25 of Hobt were dissolved DMA. The reaction was stirred at
room temperature and monitored by TLC (9/1 DCM/MeOH).
Upon completion, the mixture was concentrated *in vacuo*.
The resulting oil was re suspended in Et₂O and washed
twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and
30 once with brine. The organic layer was then dried over
MgSO₄, filtered and concentrated *in vacuo*. The residue was
then purified on silica gel using 5% methanol in DCM as
eluent to provide pure methyl ester.

35 2.3 equivalents of lithium iodide was added to 1
equivalent of the methyl ester in pyridine, and the
mixture heated at reflux for 8 hours. The reaction was
concentrated *in vacuo* and the residue was partitioned

5 between EtOAc and 1N HCl. The aqueous layer was extracted
three times with EtOAc, and the combined organic layers
were washed with 1M NaHCO₃, dried over MgSO₄ and
concentrated *in vacuo*. The residue was dissolved in NMM
and the solution concentrated *in vacuo*. The residue was
10 taken up in DCM and then washed three times with 1N HCl.
The organic layer was dried over MgSO₄ and concentrated *in
vacuo* to provide the benzoic acid in high enough purity
to be used without further purification.

15 1 equivalent of the acid, 2 equivalents of commercially
available β- Boc- diaminopropionic acid methyl ester, 2
equivalents of EDC, 1 equivalent of Hobt and 3
equivalents of DIPEA were dissolved DMA. The reaction was
stirred at room temperature and monitored by TLC (9/1
20 DCM/MeOH). Upon completion, the mixture was concentrated
in vacuo. The resulting oil was re suspended in Et₂O and
washed twice with 0.1 N H₂SO₄, twice with saturated
NaHCO₃, and once with brine. The organic layer was then
dried over MgSO₄, filtered and concentrated *in vacuo*. The
25 residue was then purified on silica gel using 5% methanol
in DCM as eluent to provide pure methyl ester.

The Boc protected amine was dissolved in a solution of
TFA in DCM (1:1). After 20 minutes, the reaction was
30 concentrated *in vacuo*. The resulting oil was dissolved in
toluene and then reconcentrated *in vacuo*. 1 equivalent of
this amine, 2 equivalents of the appropriate commercially
available carboxylic acid ((N-Boc acids were purchased
where available. Other acids were purchased as the free
35 amine and Boc protected by the following procedure: The
amine was dissolved in a 3:2 THF/H₂O solution. 1.1
equivalents of solid NaHCO₃ and 1.1 equivalents of Boc₂O
were added and the mixture was stirred overnight. The

5 reaction was concentrated to remove the THF, and the
resulting aqueous layer was partitioned with hexanes. The
aqueous layer was then acidified to pH 2 with 1N HCl and
then partitioned twice with EtOAc. The combined organic
layers were dried over MgSO₄ and concentrated *in vacuo*.
10 The resulting product was used without further
(purification) compound 1 D,L-pipecolinic acid; compound
2, nipecotic acid; compound 3, isonipecotic acid;
compound 4, N-Boc-L-proline; compound 5, N-Boc-D-proline;
compound 6, Boc-L-thiazolidine-4-carboxylic acid;
15 compound 7, N-Boc-L-pyroglutamic acid; compound 8, N-Boc-
D-pyroglutamic acid; compound 9, L-pipecolinic acid;
compound 10, D-cis-4-hydroxyproline; compound 11, L-cis-
4-hydroxyproline; compound 12, D-hydroxyproline; compound
13, (2S, 3S)-3-methylpyrrolidine-2-carboxylic acid;
20 compound 14, N-Boc-L-hydroxyproline; compound 15, Boc-D-
thiazolidine-4-carboxylic acid; compound 41, L-3-
hydroxyproline; compound 43, trans-3-azabicyclo[3.1.0]-
hexane-2-carboxylic acid), 2 equivalents of EDC, 1
equivalent of Hobt and 3 equivalents of DIPEA were
25 dissolved DMA. The reaction was stirred at room
temperature and monitored by TLC (9/1 DCM/MeOH). Upon
completion, the mixture was concentrated *in vacuo*. The
resulting oil was re suspended in Et₂O and washed twice
with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and once
30 with brine. The organic layer was then dried over MgSO₄,
filtered and concentrated *in vacuo*. The residue was then
purified on silica gel using 5% methanol in DCM as eluent
to provide pure methyl ester.

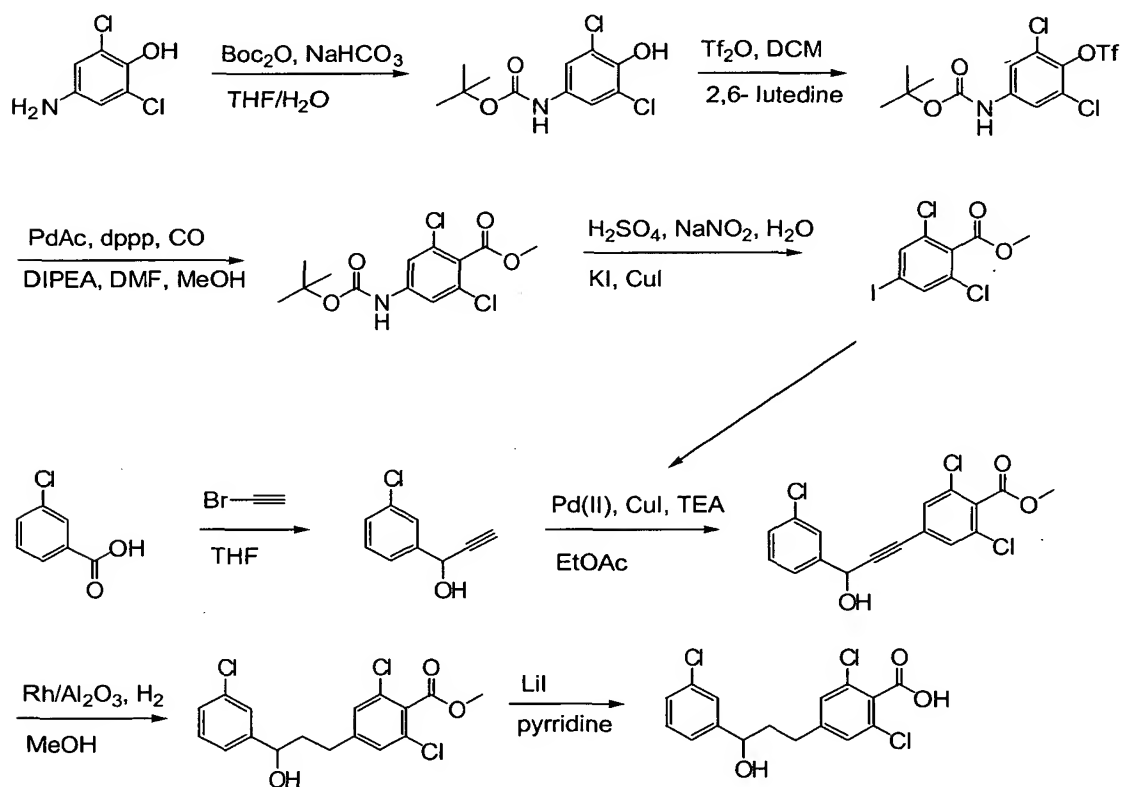
35 1 equivalent of the resultant methyl ester was dissolved
in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O was added.
The reaction was monitored by TLC (9/1 DCM/MeOH). Upon
completion, the mixture was acidified to pH 2 with 1M HCl

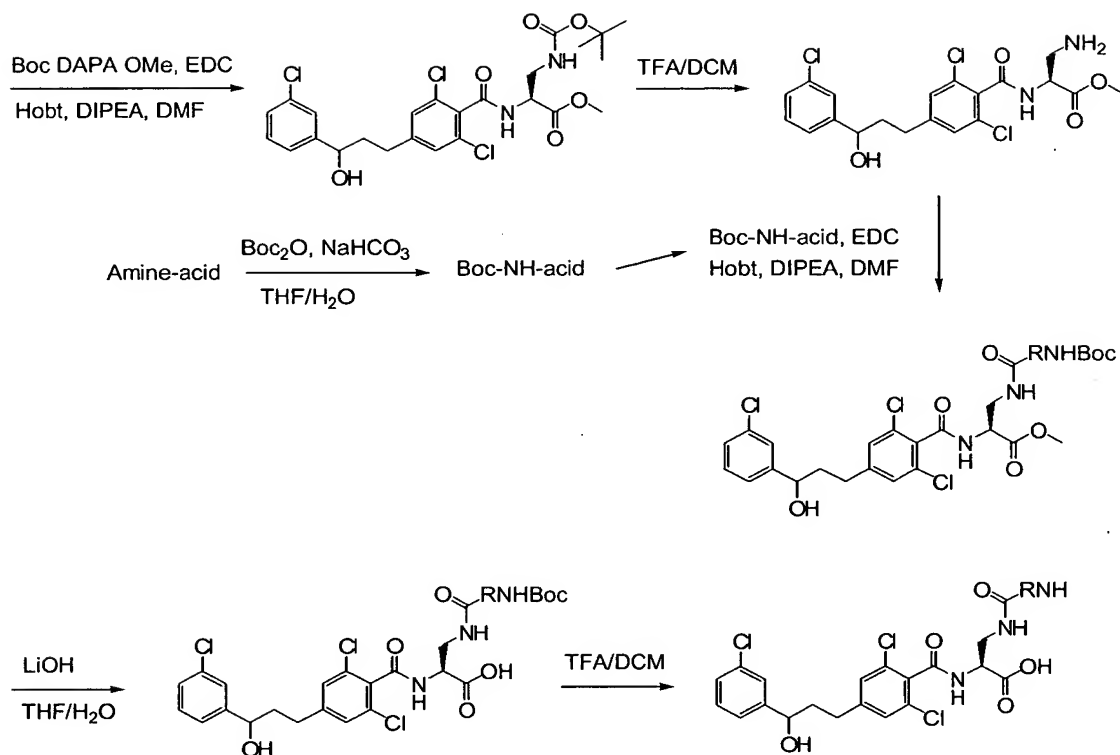
5 and then concentrated *in vacuo*. The resulting solid was
re suspended in Et₂O and washed twice with 0.1 M HCl and
once with brine. The organic layer was then dried over
MgSO₄, filtered and concentrated *in vacuo*.

10 Where appropriate the Boc protected residue was dissolved
in a solution of TFA in DCM (1:1). After 20 minutes, the
reaction was concentrated *in vacuo*. The resulting oil was
dissolved in toluene and then reconcentrated *in vacuo*.
The resulting acid was then purified by reverse phase
15 HPLC, verified by electrospray mass spectrometry and
lyophilized to a powder.

EXAMPLE 3 Synthesis of compounds 18-21

20





1 equivalent of 4-amino-2,6-dichlorophenol was dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents of solid NaHCO₃ and 1.1 equivalents of Boc₂O were added and the solution was stirred overnight. The reaction was concentrated, and the residue was partitioned between H₂O and Et₂O. The aqueous layer was extracted with Et₂O and the combined organic layers were dried over MgSO₄ and concentrated *in vacuo* to a solid. Recrystallization out of Et₂O/hexane provided pure product.

1 equivalent of the phenol was dissolved in DCM containing 2.6 equivalents of 2, 6-lutidine and the mixture was cooled to -78°C. After adding 1.25 equivalents of triflic anhydride the stirring reaction was allowed to warm to room temperature overnight. The reaction was then concentrated, and the residue was partitioned between Et₂O and H₂O. The aqueous layer was extracted with Et₂O and the combined organic layers were

5 dried over MgSO_4 and concentrated *in vacuo*. The residue
was purified by silica gel flash chromatography (9:1
hexane/ Et_2O) to provide the pure triflate.

10 To a stirring solution of 1 equivalent of the triflate in
a 2/1 mixture of DMF/MeOH was added 0.15 equivalents of
1, 3-bis(diphenylphosphino)-propane and 2.5 equivalents
of TEA. Carbon monoxide gas was bubbled through this
solution for 15 minutes, then 0.15 equivalents of
15 $\text{Pd}(\text{OAc})_2$ was added and the reaction was stirred at 70°C
for 5-7 hours under an atmosphere of CO (using a balloon
filled with CO). The reaction was then concentrated *in*
vacuo, and the residue was partitioned between Et_2O and
 H_2O . The aqueous layer was extracted twice with Et_2O and
the combined organic layers were dried over MgSO_4 ,
20 filtered through a plug of silica gel and concentrated *in*
vacuo. The residue was purified by silica gel flash
chromatography (9:1:0.02 hexane/DCM/ Et_2O) to provide the
pure methyl ester.

25 1 equivalent of the Boc-aniline was dissolved in methanol
and the solution saturated with HCl. The reaction was
heated at 50°C for 3h, then concentrated *in vacuo*. The
pale yellow solid was heated in 35% H_2SO_4 until complete
dissolution occurred. Upon cooling the mixture by the
30 addition of ice H_2O the amine bisulfate precipitated. The
reaction flask was cooled in an ice bath and the mixture
stirred vigorously while 1.1 equivalents of sodium
nitrite in H_2O was added drop wise. The reaction was
stirred at 0°C for another 1.5 hours. An aqueous solution
35 of 10 equivalents of KI was added, followed immediately
with 17 equivalents CuI. The reaction was stirred at room
temperature for 14 hours, then extracted 3 times with
 Et_2O . The combined organic layers were washed with 1M

5 NaHCO₃, brine, and dried over MgSO₄, then concentrated in
vacuo. The residue was purified by silica gel flash
chromatography (95:5 hexane/Et₂O) to provide the pure aryl
iodide methyl ester.

10 A solution of 1 equivalent of 3-Chlorobenzaldehyde in THF
was cooled to -78°C and 1.1 equivalents of 0.5M
ethynylmagnesium bromide/THF was added. After stirring
the reaction at room temperature for 3 hours, it was
diluted with Et₂O and washed twice with 10% citric acid.
15 The combined aqueous layers were back-extracted once with
Et₂O. The combined organic layers were washed twice with
saturated aqueous NaHCO₃, dried over MgSO₄ and
concentrated in vacuo. The residue was purified by silica
gel flash chromatography (4:1 to 3:2 hexane/Et₂O) to
20 provide the pure alkyne.

1 equivalent of the aryl iodide methyl ester was
dissolved in EtOAc and the solution was degassed by
passing N₂ through a pipette and into the solution for 10
25 minutes. 1.25 equivalents of the alkyne was added,
followed by 0.02 equivalents of
dichlorobis(triphenylphosphine)palladium(II), 0.04
equivalents of CuI and 5 equivalents TEA. The reaction
was stirred for 14 hours, diluted with EtOAc, washed
30 twice with 5% Na₂•EDTA, brine and then dried over MgSO₄
and concentrated in vacuo. The residue was purified by
silica gel flash chromatography (gradient elution, using
Et₂O to EtOAc) to provide the pure aryl alkyne.

35 1 equivalent of the aryl alkyne was dissolved in MeOH and
the solution was degassed by passing N₂ through a pipette
and into the solution for 10 minutes. The 5% Rh/Al₂O₃ was
added, one balloon-full of hydrogen was passed through

5 the solution, and the reaction was stirred under an atmosphere of H_2 (using a balloon) for 7 hours, after which the reaction was filtered through a pad of celite and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (gradient elution, using
10 Et_2O to $EtOAc$) to provide the pure product.

2.3 equivalents of lithium iodide was added to 1 equivalent of the methyl ester in pyridine, and the mixture heated at reflux for 8 hours. The reaction was
15 concentrated *in vacuo* and the residue was partitioned between $EtOAc$ and 1N HCl . The aqueous layer was extracted three times with $EtOAc$, and the combined organic layers were washed with 1M $NaHCO_3$, dried over $MgSO_4$ and concentrated *in vacuo*. The residue was dissolved in NMM
20 and the solution concentrated *in vacuo*. The residue was taken up in DCM and then washed three times with 1N HCl . The organic layer was dried over $MgSO_4$ and concentrated *in vacuo* to provide the benzoic acid in high enough purity to be used without further purification.

25 1 equivalent of the acid, 2 equivalents of commercially available β -Boc-diaminopropionic acid methyl ester, 2 equivalents of EDC, 1 equivalent of Hobt and 3 equivalents of DIPEA were dissolved DMA. The reaction was
30 stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et_2O and washed twice with 0.1 N H_2SO_4 , twice with saturated $NaHCO_3$, and once with brine. The organic layer was then
35 dried over $MgSO_4$, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

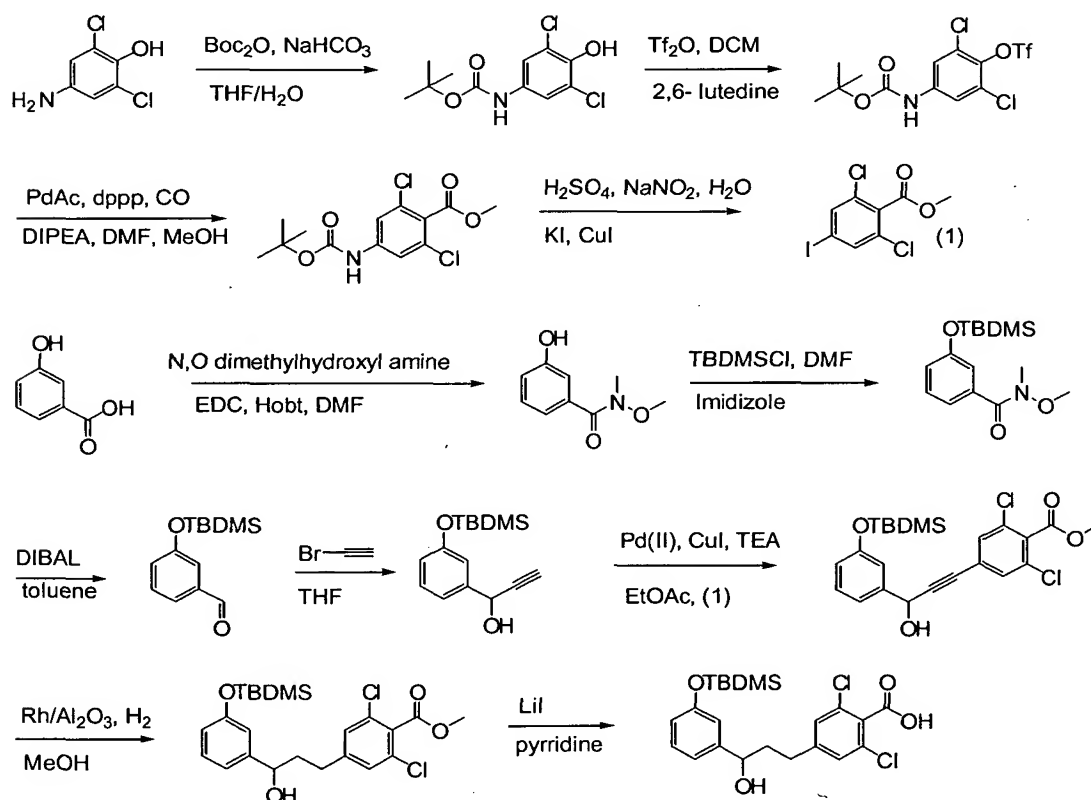
5 The Boc protected amine was dissolved in a solution of
TFA in DCM (1:1). After 20 minutes, the reaction was
concentrated *in vacuo*. The resulting oil was dissolved in
toluene and then reconcentrated *in vacuo*. 1 equivalent of
this amine, 2 equivalents of the appropriate commercially
10 available carboxylic acid ((N-Boc acids were purchased
where available. Other acids were purchased as the free
amine and Boc protected by the following procedure: The
amine was dissolved in a 3:2 THF/H₂O solution. 1.1
equivalents of solid NaHCO₃ and 1.1 equivalents of Boc₂O
15 were added and the mixture was stirred overnight. The
reaction was concentrated to remove the THF, and the
resulting aqueous layer was partitioned with hexanes. The
aqueous layer was then acidified to pH 2 with 1N HCl and
then partitioned twice with EtOAc. The combined organic
20 layers were dried over MgSO₄ and concentrated *in vacuo*.
The resulting product was used without further
purification) example 18, N-Boc-D-proline; example 19, N-
Boc-L-proline; example 20, Boc-L-thiazolidine-4-
carboxylic acid; example 21, isonipecotic acid; 2
25 equivalents of EDC, 1 equivalent of Hobt and 3
equivalents of DIPEA were dissolved DMA. The reaction was
stirred at room temperature and monitored by TLC (9/1
DCM/MeOH). Upon completion, the mixture was concentrated
in vacuo. The resulting oil was re suspended in Et₂O and
30 washed twice with 0.1 N H₂SO₄, twice with saturated
NaHCO₃, and once with brine. The organic layer was then
dried over MgSO₄, filtered and concentrated *in vacuo*. The
residue was then purified on silica gel using 5% methanol
in DCM as eluent to provide pure methyl ester.

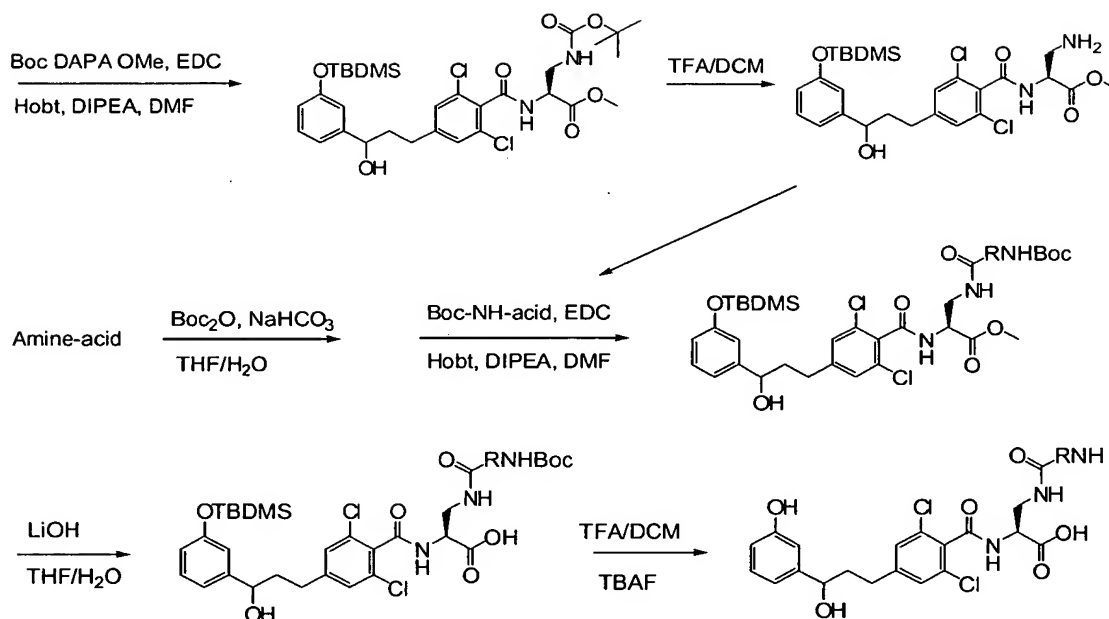
35 1 equivalent of the resultant methyl ester was dissolved
in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O was added.
The reaction was monitored by TLC (9/1 DCM/MeOH). Upon

completion, the mixture was acidified to pH 2 with 1M HCl and then concentrated *in vacuo*. The resulting solid was re suspended in Et₂O and washed twice with 0.1 M HCl and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*.

The Boc protected residue was dissolved in a solution of TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then reconcentrated *in vacuo*. The resulting acid was then purified by reverse phase HPLC, verified by electrospray mass spectrometry and lyophilized to a powder.

EXAMPLE 4 Synthesis of compounds 22-25





1 equivalent of 4-amino-2, 6-dichlorophenol was dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents of solid NaHCO₃ and 1.1 equivalents of Boc₂O were added and the solution was stirred overnight. The reaction was concentrated, and the residue was partitioned between H₂O and Et₂O. The aqueous layer was extracted with Et₂O and the combined organic layers were dried over MgSO₄ and concentrated *in vacuo* to a solid. Recrystallization out of Et₂O/hexane provided pure product.

1 equivalent of the phenol was dissolved in DCM containing 2.6 equivalents of 2, 6-lutidine and the mixture was cooled to -78°C. After adding 1.25 equivalents of triflic anhydride the stirring reaction was allowed to warm to room temperature overnight. The reaction was then concentrated, and the residue was partitioned between Et₂O and H₂O. The aqueous layer was extracted with Et₂O and the combined organic layers were dried over MgSO₄ and concentrated *in vacuo*. The residue

5 was purified by silica gel flash chromatography (9:1 hexane/Et₂O) to provide the pure triflate.

To a stirring solution of 1 equivalent of the triflate in a 2/1 mixture of DMF/MeOH was added 0.15 equivalents of
10 1, 3-bis(diphenylphosphino)-propane and 2.5 equivalents of TEA. Carbon monoxide gas was bubbled through this solution for 15 minutes, then 0.15 equivalents of Pd(OAc)₂ was added and the reaction was stirred at 70°C for 5-7 hours under an atmosphere of CO (using a balloon
15 filled with CO). The reaction was then concentrated *in vacuo*, and the residue was partitioned between Et₂O and H₂O. The aqueous layer was extracted twice with Et₂O and the combined organic layers were dried over MgSO₄, filtered through a plug of silica gel and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (9:1:0.02 hexane/DCM/Et₂O) to provide the
20 pure methyl ester.

1 equivalent of the Boc-aniline was dissolved in methanol
25 and the solution saturated with HCl. The reaction was heated at 50°C for 3h, then concentrated *in vacuo*. The pale yellow solid was heated in 35% H₂SO₄ until complete dissolution occurred. Upon cooling the mixture by the addition of ice H₂O the amine bisulfate precipitated. The
30 reaction flask was cooled in an ice bath and the mixture stirred vigorously while 1.1 equivalents of sodium nitrite in H₂O was added drop wise. The reaction was stirred at 0°C for another 1.5 hours. An aqueous solution of 10 equivalents of KI was added, followed immediately
35 with 17 equivalents CuI. The reaction was stirred at room temperature for 14 hours, then extracted 3 times with Et₂O. The combined organic layers were washed with 1M NaHCO₃, brine, and dried over MgSO₄, then concentrated *in*

5 *vacuo*. The residue was purified by silica gel flash chromatography (95:5 hexane/Et₂O) to provide the pure aryl iodide methyl ester.

10 1.3 equivalents of DIPEA was added to a heterogeneous mixture of 1 equivalent of 3-hydroxybenzoic acid, 1.3 equivalents of N, O-dimethylhydroxylamine hydrochloride, 1.3 equivalents of HOBt and 1.3 equivalents of EDC stirring in DMF. All solids eventually dissolved as the mixture was stirred at room temperature for 28 hours.
15 After concentrating the mixture, the residue was partitioned between Et₂O and H₂O. The aqueous layer was extracted three times with Et₂O and the combined organic layers were dried over MgSO₄, and concentrated *in vacuo*. The residue was purified by silica gel flash
20 chromatography (Et₂O) to provide the pure hydroxamate.

25 1 equivalent of the hydroxamate, 2.2 equivalents of t-butyldimethyl silyl chloride and 3 equivalents of imidazole were dissolved in DMF and stirred at room temperature. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon reaction completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄,
30 filtered and concentrated *in vacuo*. The product was then used with out further purification.

35 To a stirred -78°C solution of 1 equivalent of the protected hydroxamate in THF was added a solution of 1.2 equivalents of 1.5 M DIBAL in toluene drop wise. The reaction mixture was stirred for an additional 3 hours at -78°C or until TLC showed clean formation of product, with only a trace of starting material. The reaction was

5 quenched by adding to a separatory funnel containing Et₂O
and 0.35M NaHSO₄. The layers were separated. The aqueous
layer was extracted three times with ethyl ether. The
combined organic layers were washed twice with 1N HCl,
saturated aqueous NaHCO₃, and over MgSO₄, filtered through
10 a plug of silica gel, and concentrated *in vacuo*. No
further purification of the aldehyde was necessary.

A solution of 1 equivalent of the protected aldehyde in
THF was cooled to -78°C and 1.1 equivalents of 0.5M
15 ethynylmagnesium bromide/THF was added. After stirring
the reaction at room temperature for 3 hours, it was
diluted with Et₂O and washed twice with 10% citric acid.
The combined aqueous layers were back-extracted once with
Et₂O. The combined organic layers were washed twice with
20 saturated aqueous NaHCO₃, dried over MgSO₄ and
concentrated *in vacuo*. The residue was purified by silica
gel flash chromatography (4:1 to 3:2 hexane/Et₂O) to
provide the pure alkyne.

25 1 equivalent of the aryl iodide methyl ester was
dissolved in EtOAc and the solution was degassed by
passing N₂ through a pipette and into the solution for 10
minutes. 1.25 equivalents of the alkyne was added,
followed by 0.02 equivalents of
30 dichlorobis(triphenylphosphine)palladium(II), 0.04
equivalents of CuI and 5 equivalents TEA. The reaction
was stirred for 14 hours, diluted with EtOAc, washed
twice with 5% Na₂•EDTA, brine and then dried over MgSO₄
and concentrated *in vacuo*. The residue was purified by
35 silica gel flash chromatography (gradient elution, using
Et₂O to EtOAc) to provide the pure aryl alkyne.

5 1 equivalent of the aryl alkyne was dissolved in MeOH and
the solution was degassed by passing N₂ through a pipette
and into the solution for 10 minutes. The 5% Rh/Al₂O₃ was
added, one balloon-full of hydrogen was passed through
the solution, and the reaction was stirred under an
10 atmosphere of H₂ (using a balloon) for 7 hours, after
which the reaction was filtered through a pad of celite
and concentrated *in vacuo*. The residue was purified by
silica gel flash chromatography (gradient elution, using
Et₂O to EtOAc) to provide the pure product.

15
2.3 equivalents of lithium iodide was added to 1
equivalent of the methyl ester in pyridine, and the
mixture heated at reflux for 8 hours. The reaction was
concentrated *in vacuo* and the residue was partitioned
20 between EtOAc and 1N HCl. The aqueous layer was extracted
three times with EtOAc, and the combined organic layers
were washed with 1M NaHCO₃, dried over MgSO₄ and
concentrated *in vacuo*. The residue was dissolved in NMM
and the solution concentrated *in vacuo*. The residue was
25 taken up in DCM and then washed three times with 1N HCl.
The organic layer was dried over MgSO₄ and concentrated *in vacuo*
to provide the benzoic acid in high enough purity
to be used without further purification.

30 1 equivalent of the acid, 2 equivalents of commercially
available β- Boc- diaminopropionic acid methyl ester, 2
equivalents of EDC, 1 equivalent of Hobt and 3
equivalents of DIPEA were dissolved DMA. The reaction was
stirred at room temperature and monitored by TLC (9/1
35 DCM/MeOH). Upon completion, the mixture was concentrated
in vacuo. The resulting oil was re suspended in Et₂O and
washed twice with 0.1 N H₂SO₄, twice with saturated
NaHCO₃, and once with brine. The organic layer was then

5 dried over MgSO_4 , filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

The Boc protected amine was dissolved in a solution of
10 TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then reconcentrated *in vacuo*. 1 equivalent of this amine, 2 equivalents of the appropriate commercially available carboxylic acid ((N-Boc acids were purchased
15 where available. Other acids were purchased as the free amine and Boc protected by the following procedure: The amine was dissolved in a 3:2 THF/ H_2O solution. 1.1 equivalents of solid NaHCO_3 and 1.1 equivalents of Boc_2O were added and the mixture was stirred overnight. The
20 reaction was concentrated to remove the THF, and the resulting aqueous layer was partitioned with hexanes. The aqueous layer was then acidified to pH 2 with 1N HCl and then partitioned twice with EtOAc. The combined organic layers were dried over MgSO_4 and concentrated *in vacuo*.
25 The resulting product was used without further purification) example 22, N-Boc-L-proline; example 23, N-Boc-D-proline; example 24, Boc-L-thiazolidine-4-carboxylic acid; example 25, D-hydroxy proline; 2 equivalents of EDC, 1 equivalent of HOBt and 3
30 equivalents of DIPEA were dissolved in DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et_2O and washed twice with 0.1 N H_2SO_4 , twice with saturated
35 NaHCO_3 , and once with brine. The organic layer was then dried over MgSO_4 , filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

5

1 equivalent of the resultant methyl ester was dissolved in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O was added. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was acidified to pH 2 with 1M HCl and then concentrated *in vacuo*. The resulting solid was re suspended in Et₂O and washed twice with 0.1 M HCl and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*.

10

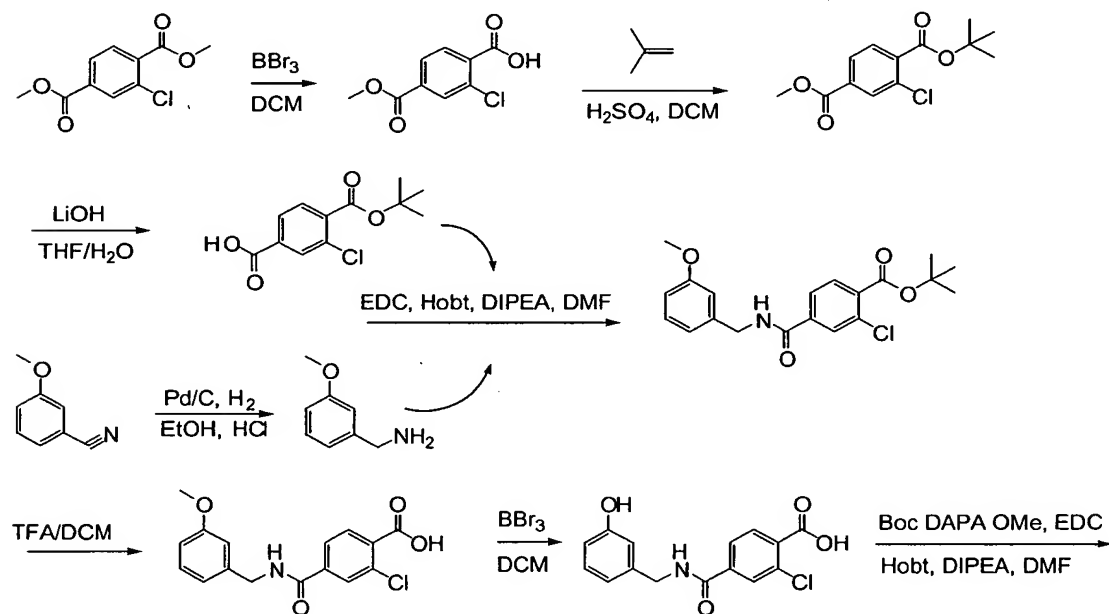
The Boc, silyl residue was dissolved in a solution of TFA in DCM (1:1) with 3 equivalents of TBAF. After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then reconcentrated *in vacuo*. The resulting acid was then purified by reverse phase HPLC, verified by electrospray mass spectrometry and lyophilized to a powder.

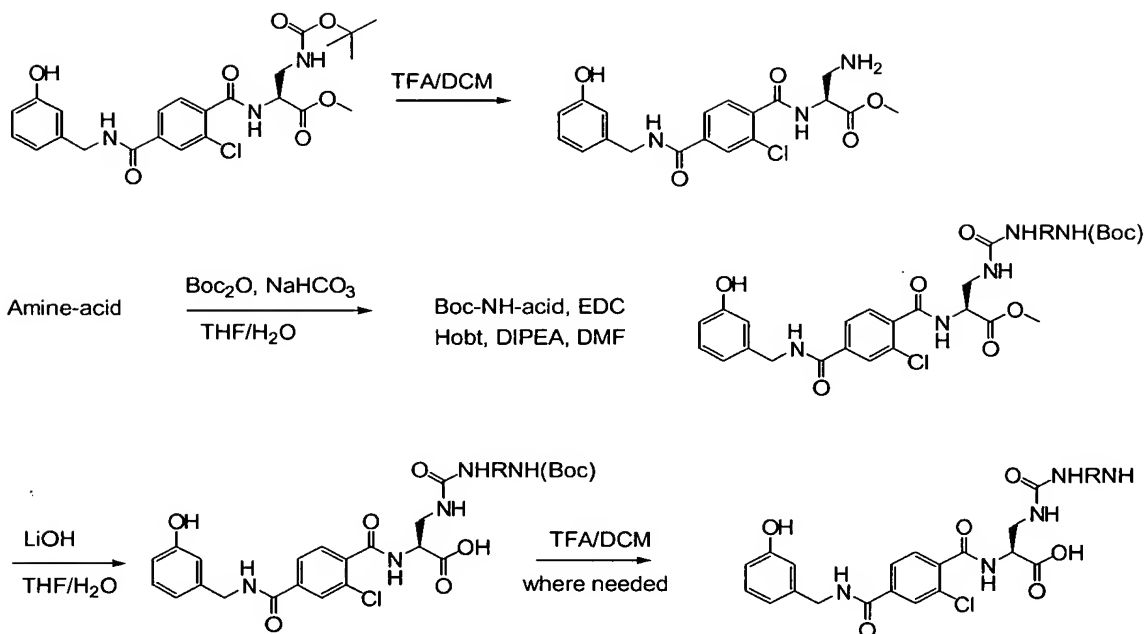
15

20

EXAMPLE 5 Synthesis of compounds 26-28, 31

25





10 1 equivalent of dimethyl 2- chloroterephthalic acid was dissolved in DCM and cooled to -5°C in an ice/acetone bath under nitrogen. 1 equivalent of BBr₃ was added drop wise as a solution in DCM over 30 minutes. The reaction was warmed to room temperature and stirred until complete by TLC (DCM/2% HOAc/2% MeOH). The solution was poured onto ice, and the ice was allowed to melt. The mixture was then partitioned with EtOAc and concentrated *in vacuo*. This product was dissolved in H₂O with the addition of saturated NaHCO₃ until the pH remained above 8. This solution was partitioned one time with an equal volume of DCM to remove unreacted diester. The basic solution was acidified at 0°C. with concentrated HCl to pH = 1-1.5, and precipitate was extracted twice with equal volumes of EtOAc. The organics were partitioned once with brine and dried over MgSO₄, filtered and concentrated *in vacuo*. Product was 7:1 of the correct regioisomer by HPLC.

15

20

25

5 The monoester was dissolved in DCM and transferred to a pre-weighed Parr flask containing a stirring bar. The flask was cooled to -5°C with a dry ice/alcohol bath under nitrogen. Once cool, ~ 30 equivalents of isobutylene was pumped into solution with stirring. 2.1 equivalents
10 of concentrated sulfuric acid was added and the flask was sealed with a wired rubber stopper and allowed to warm to room temperature with stirring. The solution was stirred until clarification (1-2 days). Once the solution was clear, it was cooled to 0°C in an ice bath. The stopper
15 was removed and the excess isobutylene was blown off with nitrogen bubbling. Saturated NaHCO_3 was added to neutralize the acid and the mixture was concentrated *in vacuo* until no DCM remained. The solution was then partitioned into EtOAc. The organics were partitioned
20 twice with dilute HCl, twice with saturated NaHCO_3 , once with brine, dried over MgSO_4 , filtered and concentrated *in vacuo*. The resulting product was used with no further purification.

25 1 equivalent of the methyl ester was dissolved in THF/ H_2O (3/1) and 3 equivalents of $\text{LiOH}\cdot\text{H}_2\text{O}$ was added. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was acidified carefully to pH 2 with concentrated HCl and then concentrated *in vacuo* to
30 remove the THF. The resulting aqueous layer was washed twice with Et_2O and the combined organic layers were washed once with brine. The organic layer was then dried over MgSO_4 , filtered and concentrated *in vacuo*. The benzoic acid t-butyl ester was used without further
35 purification.

1 equivalent of 3-methoxybenzonitrile was placed in a Parr bottle with EtOH, 0.02 equivalents of HCl and 10%

5 (w/w) of 10% Pd on carbon. The vessel was placed in the Parr shaker, charged with 50psi H₂, and shaken for 12 hours. The reaction filtered through a pad of celite and diluted 1:10 with Et₂O. Upon standing over night, fine white needles form. The product was filtered, washed with
10 Et₂O and dried *in vacuo*. The resulting amine hydrochloride salt was then used with out further purification.

3 equivalents of the benzoic acid t-butyl ester was coupled to 1 equivalent of the amine hydrochloride salt
15 using 3 equivalents EDC, 1 equivalent of Hobt and 3 equivalents of DIPEA in DMA. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with
20 saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The product was then purified on silica get using 5% methanol in DCM as eluent to provide pure t-butyl ester.

25 The t-butyl ester was dissolved in a solution of TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then concentrated *in vacuo* twice.

30 The resulting compound was dissolved in DCM and cooled to -5°C in an ice/acetone bath under nitrogen. 2 equivalents of BBr₃ were added drop wise as a solution in DCM over 30 minutes. The reaction was warmed to room temperature and
35 stirred until complete by TLC (DCM/2% HOAc/2% MeOH). The solution was poured onto ice, and the ice was allowed to melt. The mixture was then partitioned twice with EtOAc and the combined organic layers were dried over MgSO₄. The

5 filtrate was then passed over a plug of silica gel and concentrated *in vacuo* to afford pure benzoic acid.

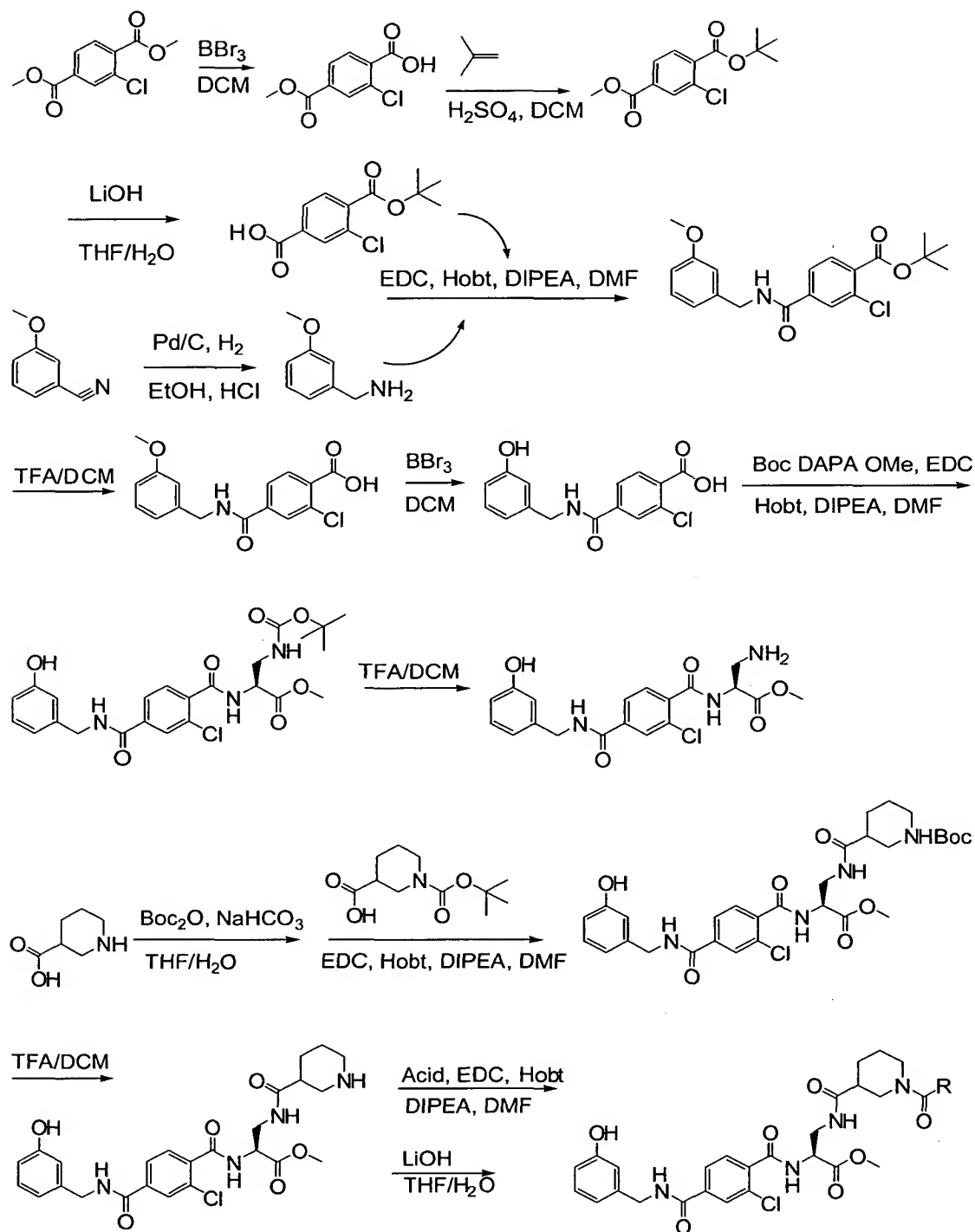
1 equivalent of the benzoic acid, 2 equivalents of commercially available β -Boc-diaminopropionic acid methyl ester, 2 equivalents of EDC, 1 equivalent of HOBt and 3 equivalents of DIPEA were dissolved in DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re-suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

The Boc-protected amine was dissolved in a solution of TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then re-concentrated *in vacuo*. 1 equivalent of this amine, 2 equivalents of the appropriate commercially available carboxylic acid ((N-Boc acids were purchased where available. Other acids were purchased as the free amine and Boc-protected by the following procedure: The amine was dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents of solid NaHCO₃ and 1.1 equivalents of Boc₂O were added and the mixture was stirred overnight. The reaction was concentrated to remove the THF, and the resulting aqueous layer was partitioned with hexanes. The aqueous layer was then acidified to pH 2 with 1N HCl and then partitioned twice with EtOAc. The combined organic layers were dried over MgSO₄ and concentrated *in vacuo*. The resulting product was

5 used without further purification) example 26,
cyclohexanecarboxylic acid; example 27, isonipecotic
acid; example 28, D,L-pipecolinic acid; example 31,
nipecotic acid; 2 equivalents of EDC, 1 equivalent of
Hobt and 3 equivalents of DIPEA were dissolved DMA. The
10 reaction was stirred at room temperature and monitored by
TLC (9/1 DCM/MeOH). Upon completion, the mixture was
concentrated *in vacuo*. The resulting oil was re suspended
in Et₂O and washed twice with 0.1 N H₂SO₄, twice with
saturated NaHCO₃, and once with brine. The organic layer
15 was then dried over MgSO₄, filtered and concentrated *in vacuo*.
The residue was then purified on silica gel using
5% methanol in DCM as eluent to provide pure methyl
ester.

20 1 equivalent of the resultant methyl ester was dissolved
in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O was added.
The reaction was monitored by TLC (9/1 DCM/MeOH). Upon
completion, the mixture was acidified to pH 2 with 1M HCl
and then concentrated *in vacuo*. The resulting solid was
25 re suspended in Et₂O and washed twice with 0.1 M HCl and
once with brine. The organic layer was then dried over
MgSO₄, filtered and concentrated *in vacuo*.

Where appropriate the Boc protected residue was dissolved
30 in a solution of TFA in DCM (1:1). After 20 minutes, the
reaction was concentrated *in vacuo*. The resulting oil was
dissolved in toluene and then re concentrated *in vacuo*.
The resulting acid was then purified by reverse phase
HPLC, verified by electrospray mass spectrometry and
35 lyophilized to a powder.



10

15

1 equivalent of dimethyl 2-chloroterephthalic acid was dissolved in DCM and cooled to -5°C in an ice/acetone bath under nitrogen. 1 equivalent of BBr_3 was added drop

5 wise as a solution in DCM over 30 minutes. The reaction
was warmed to room temperature and stirred until complete
by TLC (DCM/2% HOAc/2% MeOH). The solution was poured
onto ice, and the ice was allowed to melt. The mixture
was then partitioned with EtOAc and concentrated in
10 *vacuo*. This product was dissolved in H₂O with the addition
of saturated NaHCO₃ until the pH remained above 8. This
solution was partitioned one time with an equal volume
of DCM to remove unreacted diester. The basic solution
was acidified at 0°C. with concentrated HCl to pH = 1-
15 1.5, and precipitate was extracted twice with equal
volumes of EtOAc. The organics were partitioned once
with brine and dried over MgSO₄, filtered and concentrated
in vacuo. Product was 7:1 of the correct regioisomer by
HPLC.

20 The monoester was dissolved in DCM and transferred to a
pre-weighed Parr flask containing a stirring bar. The
flask was cooled to -5°C with a dry ice/alcohol bath
under nitrogen. Once cool, ~30 equivalents of isobutylene
25 was pumped into solution with stirring. 2.1 equivalents
of concentrated sulfuric acid was added and the flask was
sealed with a wired rubber stopper and allowed to warm to
room temperature with stirring. The solution was stirred
until clarification (1-2 days). Once the solution was
30 clear, it was cooled to 0°C in an ice bath. The stopper
was removed and the excess isobutylene was blown off with
nitrogen bubbling. Saturated NaHCO₃ was added to
neutralize the acid and the mixture was concentrated *in*
vacuo until no DCM remained. The solution was then
35 partitioned into EtOAc. The organics were partitioned
twice with dilute HCl, twice with saturated NaHCO₃, once
with brine, dried over MgSO₄, filtered and concentrated *in*

5 *vacuo*. The resulting product was used with no further purification.

1 equivalent of the methyl ester was dissolved in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O were added. The
10 reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was acidified carefully to pH 2 with concentrated HCl and then concentrated *in vacuo* to remove the THF. The resulting aqueous layer was washed twice with Et₂O and the combined organic layers were
15 washed once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The benzoic acid t-butyl ester was used without further purification.

20 1 equivalent of 3-methoxybenzonitrile was placed in a Parr bottle with EtOH, 0.02 equivalents of HCl and 10% (w/w) of 10% Pd on carbon. The vessel was placed in the Parr shaker, charged with 50psi H₂, and shaken for 12 hours. The reaction filtered through a pad of celite and
25 diluted 1:10 with Et₂O. Upon standing over night, fine white needles form. The product was filtered, washed with Et₂O and dried *in vacuo*. The resulting amine hydrochloride salt was then used with out further purification.

30 3 equivalents of the benzoic acid t-butyl ester was coupled to 1 equivalent of the amine hydrochloride salt using 3 equivalents EDC, 1 equivalent of Hobt and 3 equivalents of DIPEA in DMA. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was
35 concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in*

5 *vacuo*. The product was then purified on silica gel using
5% methanol in DCM as eluent to provide pure t-butyl
ester.

10 The t-butyl ester was dissolved in a solution of TFA in
DCM (1:1). After 20 minutes, the reaction was
concentrated *in vacuo*. The resulting oil was dissolved in
toluene and then concentrated *in vacuo* twice.

15 The resulting compound was dissolved in DCM and cooled to
-5°C in an ice/acetone bath under nitrogen. 2 equivalents
of BBr₃ were added drop wise as a solution in DCM over 30
minutes. The reaction was warmed to room temperature and
stirred until complete by TLC (DCM/2% HOAc/2% MeOH). The
20 solution was poured onto ice, and the ice was allowed to
melt. The mixture was then partitioned twice with EtOAc
and the combined organic layers were dried over MgSO₄. The
filtrate was then passed over a plug of silica gel and
concentrated *in vacuo* to afford pure benzoic acid.

25 1 equivalent of the benzoic acid, 2 equivalents of
commercially available α -Boc-diaminopropionic acid
methyl ester, 2 equivalents of EDC, 1 equivalent of HOBt
and 3 equivalents of DIPEA were dissolved in DMA. The
reaction was stirred at room temperature and monitored by
30 TLC (9/1 DCM/MeOH). Upon completion, the mixture was
concentrated *in vacuo*. The resulting oil was re suspended
in Et₂O and washed twice with 0.1 N H₂SO₄, twice with
saturated NaHCO₃, and once with brine. The organic layer
was then dried over MgSO₄, filtered and concentrated *in*
35 *vacuo*. The residue was then purified on silica gel using
5% methanol in DCM as eluent to provide pure Boc methyl
ester.

5 1 equivalent of commercially available nipecotic acid was
dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents of
solid NaHCO₃ and 1.1 equivalents of Boc₂O were added and
the mixture was stirred overnight. The reaction was
concentrated to remove the THF, and the resulting aqueous
10 layer was partitioned with hexanes. The aqueous layer was
then acidified to pH 2 with 1N HCl and then partitioned
twice with EtOAc. The combined organic layers were dried
over MgSO₄ and concentrated *in vacuo*. The resulting Boc
protected nipecotic acid was used without further
15 purification.

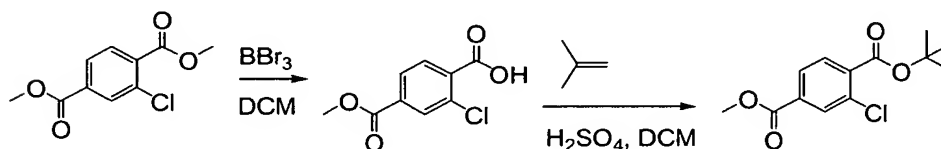
The Boc methyl ester was dissolved in a solution of TFA
in DCM (1:1). After 20 minutes, the reaction was
concentrated *in vacuo*. The resulting oil was dissolved in
20 toluene and then re concentrated *in vacuo*. 1 equivalent
of this amine, 2 equivalents of resulting Boc protected
nipecotic acid, 2 equivalents of EDC, 1 equivalent of
Hobt and 3 equivalents of DIPEA were dissolved DMA. The
reaction was stirred at room temperature and monitored by
25 TLC (9/1 DCM/MeOH). Upon completion, the mixture was
concentrated *in vacuo*. The resulting oil was re suspended
in Et₂O and washed twice with 0.1 N H₂SO₄, twice with
saturated NaHCO₃, and once with brine. The organic layer
was then dried over MgSO₄, filtered and concentrated *in*
30 *vacuo*. The residue was then purified on silica gel using
5% methanol in DCM as eluent to provide pure product.

This Boc protected product was dissolved in a solution of
TFA in DCM (1:1). After 20 minutes, the reaction was
35 concentrated *in vacuo*. The resulting oil was dissolved in
toluene and then concentrated *in vacuo* twice to provide
pure amine. 1 equivalent of this amine, 2 equivalents of
the appropriate commercially available acid (example 29;

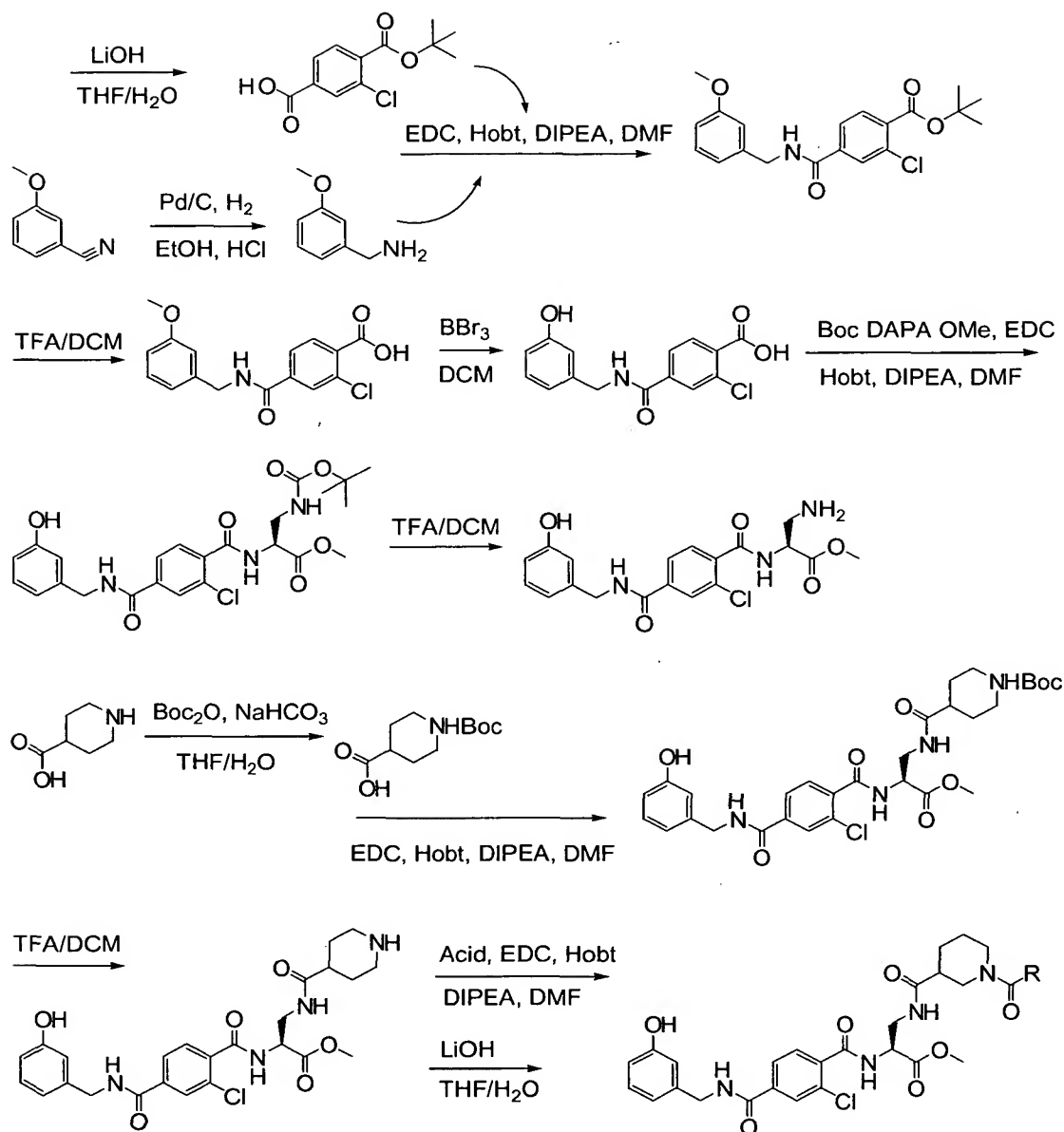
propionic acid; example 30, acetic acid), 2 equivalents of EDC, 1 equivalent of Hobt and 3 equivalents of DIPEA were dissolved DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure product.

1 equivalent of the resultant methyl ester was dissolved in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O was added. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was acidified to pH 2 with 1M HCl and then concentrated *in vacuo*. The resulting solid was re suspended in Et₂O and washed twice with 0.1 M HCl and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The resulting acid was then purified by reverse phase HPLC, verified by electrospray mass spectrometry and lyophilized to a powder.

EXAMPLE 7 Synthesis of compounds 32-34



5



10

1 equivalent of dimethyl 2-chloroterephthalic acid was dissolved in DCM and cooled to -5°C in an ice/acetone bath under nitrogen. 1 equivalent of BBr_3 was added drop wise as a solution in DCM over 30 minutes. The reaction was warmed to room temperature and stirred until complete by TLC (DCM/2% HOAc/2% MeOH). The solution was poured onto ice, and the ice was allowed to melt. The mixture was then partitioned with EtOAc and concentrated *in vacuo*. This product was dissolved in H_2O with the addition

15

5 of saturated NaHCO_3 until the pH remained above 8. This solution was partitioned one time with and equal volume of DCM to remove unreacted diester. The basic solution was acidified at 0°C . with concentrated HCl to $\text{pH} = 1-1.5$, and precipitate was extracted twice with equal
10 volumes of EtOAc . The organics were partitioned once with brine and dried over MgSO_4 , filtered and concentrated *in vacuo*. Product was 7:1 of the correct regioisomer by HPLC.

15 The monoester was dissolved in DCM and transferred to a pre-weighed Parr flask containing a stirring bar. The flask was cooled to -5°C with a dry ice/alcohol bath under nitrogen. Once cool, ~ 30 equivalents of isobutylene was pumped into solution with stirring. 2.1 equivalents
20 of concentrated sulfuric acid was added and the flask was sealed with a wired rubber stopper and allowed to warm to room temperature with stirring. The solution was stirred until clarification (1-2 days). Once the solution was clear, it was cooled to 0°C in an ice bath. The stopper
25 was removed and the excess isobutylene was blown off with nitrogen bubbling. Saturated NaHCO_3 was added to neutralize the acid and the mixture was concentrated *in vacuo* until no DCM remained. The solution was then partitioned into EtOAc . The organics were partitioned
30 twice with dilute HCl , twice with saturated NaHCO_3 , once with brine, dried over MgSO_4 , filtered and concentrated *in vacuo*. The resulting product was used with no further purification.

35 1 equivalent of the methyl ester was dissolved in $\text{THF}/\text{H}_2\text{O}$ (3/1) and 3 equivalents of $\text{LiOH}\cdot\text{H}_2\text{O}$ was added. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was acidified carefully to $\text{pH} 2$

5 with concentrated HCl and then concentrated *in vacuo* to
remove the THF. The resulting aqueous layer was washed
twice with Et₂O and the combined organic layers were
washed once with brine. The organic layer was then dried
over MgSO₄, filtered and concentrated *in vacuo*. The
10 benzoic acid t-butyl ester was used without further
purification.

1 equivalent of 3-methoxybenzonitrile was placed in a
Parr bottle with EtOH; 0.02 equivalents of HCl and 10%
15 (w/w) of 10% Pd on carbon. The vessel was placed in the
Parr shaker, charged with 50psi H₂, and shaken for 12
hours. The reaction filtered through a pad of celite and
diluted 1:10 with Et₂O. Upon standing over night, fine
white needles form. The product was filtered, washed with
20 Et₂O and dried *in vacuo*. The resulting amine hydrochloride
salt was then used with out further purification.

3 equivalents of the benzoic acid t-butyl ester was
coupled to 1 equivalent of the amine hydrochloride salt
25 using 3 equivalents EDC, 1 equivalent of Hobt and 3
equivalents of DIPEA in DMA. The reaction was monitored
by TLC (9/1 DCM/MeOH). Upon completion, the mixture was
concentrated *in vacuo*. The resulting oil was re suspended
in Et₂O and washed twice with 0.1 N H₂SO₄, twice with
30 saturated NaHCO₃, and once with brine. The organic layer
was then dried over MgSO₄, filtered and concentrated *in*
vacuo. The product was then purified on silica gel using
5% methanol in DCM as eluent to provide pure t-butyl
ester.

35

The t-butyl ester was dissolved in a solution of TFA in
DCM (1:1). After 20 minutes, the reaction was

5 concentrated *in vacuo*. The resulting oil was dissolved in toluene and then concentrated *in vacuo* twice.

The resulting compound was dissolved in DCM and cooled to -5°C in an ice/acetone bath under nitrogen. 2 equivalents
10 of BBr₃ were added drop wise as a solution in DCM over 30 minutes. The reaction was warmed to room temperature and stirred until complete by TLC (DCM/2% HOAc/2% MeOH). The solution was poured onto ice, and the ice was allowed to melt. The mixture was then partitioned twice with EtOAc
15 and the combined organic layers were dried over MgSO₄. The filtrate was then passed over a plug of silica gel and concentrated *in vacuo* to afford pure benzoic acid.

1 equivalent of the benzoic acid, 2 equivalents of
20 commercially available α -Boc- diaminopropionic acid methyl ester, 2 equivalents of EDC, 1 equivalent of HOBt and 3 equivalents of DIPEA were dissolved in DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was
25 concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using
30 5% methanol in DCM as eluent to provide pure Boc methyl ester.

1 equivalent of commercially available isonipecotic acid was dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents
35 of solid NaHCO₃ and 1.1 equivalents of Boc₂O were added and the mixture was stirred overnight. The reaction was concentrated to remove the THF, and the resulting aqueous layer was partitioned with hexanes. The aqueous layer was

5 then acidified to pH 2 with 1N HCl and then partitioned twice with EtOAc. The combined organic layers were dried over MgSO₄ and concentrated *in vacuo*. The resulting Boc protected isonipecotic acid was used without further purification.

10

The Boc methyl ester was dissolved in a solution of TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then re concentrated *in vacuo*. 1 equivalent of this amine, 2 equivalents of resulting Boc protected isonipecotic acid, 2 equivalents of EDC, 1 equivalent of Hobt and 3 equivalents of DIPEA were dissolved DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure product.

25

This Boc protected product was dissolved in a solution of TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then concentrated *in vacuo* twice to provide pure amine. 1 equivalent of this amine, 2 equivalents of the appropriate commercially available acid (example 32; propionic acid; example 33, butyric acid; example 34, acetic acid), 2 equivalents of EDC, 1 equivalent of Hobt and 3 equivalents of DIPEA were dissolved DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended

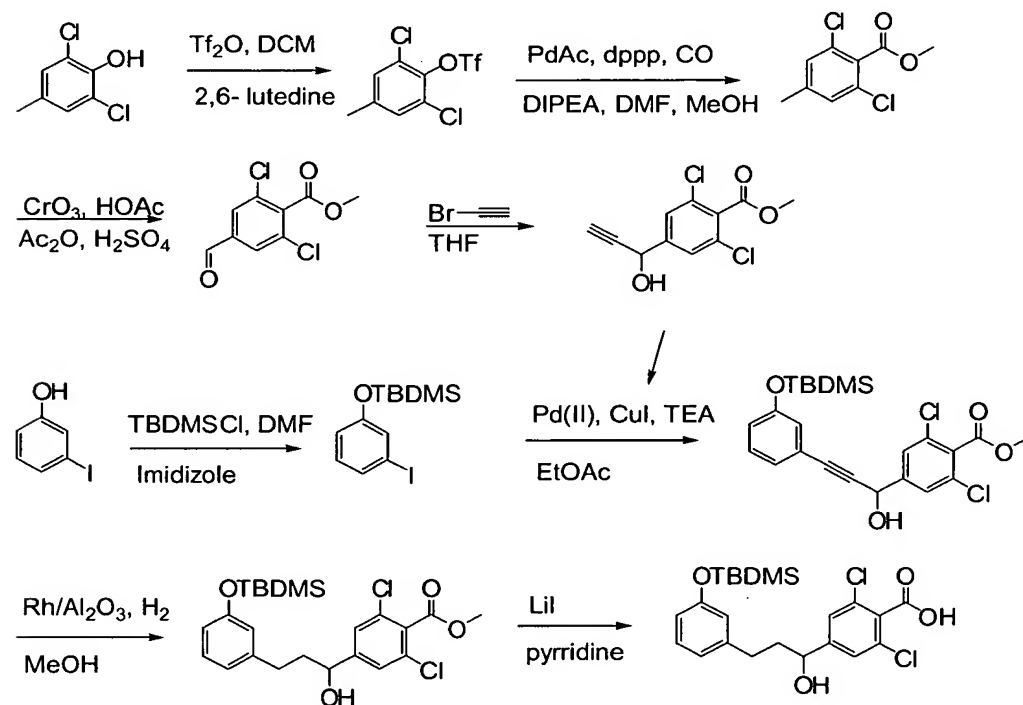
30

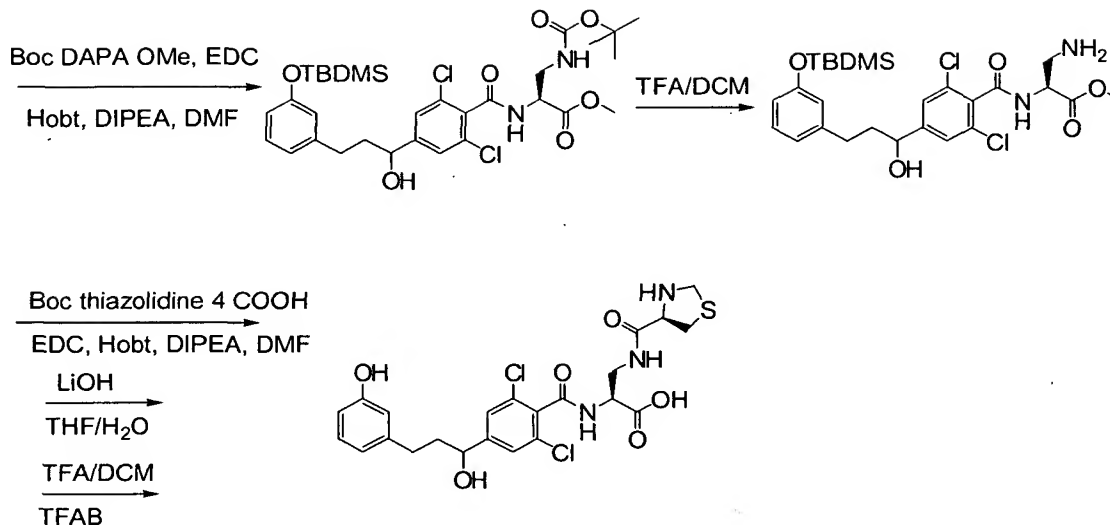
35

in Et₂O and washed twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure product.

1 equivalent of the resultant methyl ester was dissolved in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O were added. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was acidified to pH 2 with 1M HCl and then concentrated *in vacuo*. The resulting solid was re suspended in Et₂O and washed twice with 0.1 M HCl and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The resulting acid was then purified by reverse phase HPLC, verified by electrospray mass spectrometry and lyophilized to a powder.

EXAMPLE 8 Synthesis of compounds 36





10 1 equivalent of 2, 6-Dichloro-4-methyl phenol was
 dissolved in DCM containing 2.6 equivalents of 2, 6-
 lutidine and the mixture was cooled to -78°C . After
 adding 1.25 equivalents of triflic anhydride the stirring
 reaction was allowed to warm to room temperature
 15 overnight. The reaction was then concentrated, and the
 residue was partitioned between Et_2O and H_2O . The aqueous
 layer was extracted with Et_2O and the combined organic
 layers were dried over MgSO_4 and concentrated *in vacuo*.
 The residue was purified by silica gel flash
 20 chromatography (9:1 hexane/ Et_2O) to provide the pure
 triflate.

To a stirring solution of 1 equivalent of the triflate in
 a 2/1 mixture of DMF/MeOH was added 0.15 equivalents of
 25 1, 3-bis(diphenylphosphino)-propane and 2.5 equivalents
 of TEA. Carbon monoxide gas was bubbled through this
 solution for 15 minutes, then 0.15 equivalents of
 $\text{Pd}(\text{OAc})_2$ was added and the reaction was stirred at 70°C
 for 5-7 hours under an atmosphere of CO (using a balloon
 30 filled with CO). The reaction was then concentrated *in vacuo*,
 and the residue was partitioned between Et_2O and

5 H₂O. The aqueous layer was extracted twice with Et₂O and
the combined organic layers were dried over MgSO₄,
filtered through a plug of silica gel and concentrated *in*
vacuo. The residue was purified by silica gel flash
10 chromatography (9:1:0.02 hexane/DCM/Et₂O) to provide the
pure tolyl methyl ester.

1 equivalent of the tolyl methyl ester was dissolved in
acetic anhydride and HOAc, then cooled in an ice-salt
bath (-5°C) before concentrated H₂SO₄ was added. A
15 solution of CrO₃ (2.6 equivalents) in acetic anhydride and
HOAc was added drop wise and the reaction was stirred for
3.5 hours at -5°C. The reaction was poured into ice H₂O
and stirred for 30 min. The mixture was extracted three
times with ethyl ether. The combined organic layers were
20 washed with saturated NaHCO₃ and brine, then dried over
MgSO₄ and concentrated *in vacuo* to an oil. Toluene was
added to the oil and the solution concentrated *in vacuo*
again. This was repeated to obtain a crystalline solid.
The solid was dissolved in methanol and concentrated HCl
25 and heated at reflux for 12 hours. The reaction was
concentrated *in vacuo* and the residue was purified by
silica gel flash chromatography (9:1 hexane/Et₂O) to
provide the pure aldehyde.

30 A solution of 1 equivalent of the aldehyde in THF was
cooled to -78°C and 1.1 equivalents of 0.5M
ethynylmagnesium bromide/THF was added. After stirring
the reaction at room temperature for 3 hours, it was
diluted with Et₂O and washed twice with 10% citric acid.
35 The combined aqueous layers were back-extracted once with
Et₂O. The combined organic layers were washed twice with
saturated aqueous NaHCO₃, dried over MgSO₄ and
concentrated *in vacuo*. The residue was purified by silica

5 gel flash chromatography (4:1 to 3:2 hexane/Et₂O) to provide the pure alkyne.

1 equivalent of 3-Iodophenol, 2.2 equivalents of *t*-butyldimethyl silyl chloride and 3 equivalents of
10 imidazole were dissolved in DMF and stirred at room temperature. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon reaction completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with saturated NaHCO₃, and once
15 with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The product was then used with out further purification.

1 equivalent of the silyl iodide was dissolved in EtOAc and the solution was degassed by passing N₂ through a
20 pipette and into the solution for 10 minutes. 1.25 equivalents of the alkyne was added, followed by 0.02 equivalents of dichlorobis(triphenylphosphine)-palladium-(II), 0.04 equivalents of CuI and 5 equivalents TEA. The reaction was stirred for 14 hours, diluted with EtOAc,
25 washed twice with 5% Na₂•EDTA, brine and then dried over MgSO₄ and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (gradient elution, using Et₂O to EtOAc) to provide the pure aryl alkyne.

30 1 equivalent of the aryl alkyne was dissolved in MeOH and the solution was degassed by passing N₂ through a pipette and into the solution for 10 minutes. The 5% Rh/Al₂O₃ was added, one balloon-full of hydrogen was passed through
35 the solution, and the reaction was stirred under an atmosphere of H₂ (using a balloon) for 7 hours, after which the reaction was filtered through a pad of celite and concentrated *in vacuo*. The residue was purified by

5 silica gel flash chromatography (gradient elution, using Et₂O to EtOAc) to provide the pure product.

2.3 equivalents of lithium iodide was added to 1 equivalent of the methyl ester in pyridine, and the mixture heated at reflux for 8 hours. The reaction was concentrated *in vacuo* and the residue was partitioned between EtOAc and 1N HCl. The aqueous layer was extracted three times with EtOAc, and the combined organic layers were washed with 1M NaHCO₃, dried over MgSO₄ and concentrated *in vacuo*. The residue was dissolved in NMM and the solution concentrated *in vacuo*. The residue was taken up in DCM and then washed three times with 1N HCl. The organic layer was dried over MgSO₄ and concentrated *in vacuo* to provide the benzoic acid in high enough purity to be used without further purification.

1 equivalent of the acid, 2 equivalents of commercially available β- Boc- diaminopropionic acid methyl ester, 2 equivalents of EDC, 1 equivalent of Hobt and 3 equivalents of DIPEA were dissolved DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

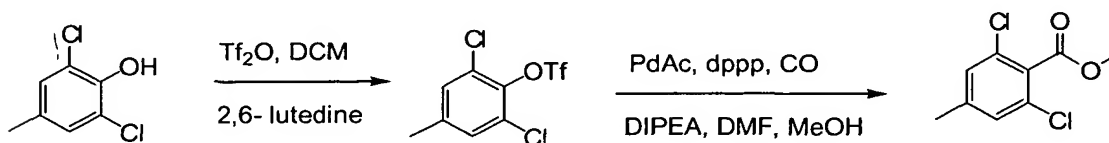
35 The Boc protected amine was dissolved in a solution of TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then reconcentrated *in vacuo*. 1 equivalent of

5 this amine, 2 equivalents of Boc-L-thiazolidine-4-
carboxylic acid, 2 equivalents of EDC, 1 equivalent of
Hobt and 3 equivalents of DIPEA were dissolved DMA. The
reaction was stirred at room temperature and monitored by
TLC (9/1 DCM/MeOH). Upon completion, the mixture was
10 concentrated *in vacuo*. The resulting oil was re suspended
in Et₂O and washed twice with 0.1 N H₂SO₄, twice with
saturated NaHCO₃, and once with brine. The organic layer
was then dried over MgSO₄, filtered and concentrated *in vacuo*.
The residue was then purified on silica gel using
15 5% methanol in DCM as eluent to provide pure methyl
ester.

1 equivalent of the resultant methyl ester was dissolved
in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O was added.
20 The reaction was monitored by TLC (9/1 DCM/MeOH). Upon
completion, the mixture was acidified to pH 2 with 1M HCl
and then concentrated *in vacuo*. The resulting solid was
re suspended in Et₂O and washed twice with 0.1 M HCl and
once with brine. The organic layer was then dried over
25 MgSO₄, filtered and concentrated *in vacuo*.

The Boc, silyl residue was dissolved in a solution of TFA
in DCM (1:1) with 3 equivalents of TBAF. After 20
minutes, the reaction was concentrated *in vacuo*. The
resulting oil was dissolved in toluene and then
30 reconcentrated *in vacuo*. The resulting acid was then
purified by reverse phase HPLC, verified by electrospray
mass spectrometry and lyophilized to a powder.

35 EXAMPLE 9 Synthesis of compounds 37



Synthesis of compound 6:

Starting from methyl 2,6-dichloro-4-formylbenzoate, reaction with CrO_3 , HOAc followed by Ac_2O , H_2SO_4 yields methyl 2,6-dichloro-4-(hydroxymethyl)benzoate. This intermediate reacts with propargyl bromide ($\text{Br}-\text{CH}_2-\text{C}\equiv\text{CH}$) in THF to form methyl 2,6-dichloro-4-(prop-1-yn-1-ylmethyl)benzoate.

The alkyne undergoes Sonogashira coupling with 3-iodophenylboronic acid using Pd(II) , CuI, TEA, and EtOAc as solvent to give methyl 2,6-dichloro-4-(3-(phenylethynyl)methyl)-3,5-dichlorobenzoate.

Reduction with $\text{Rh}/\text{Al}_2\text{O}_3$ and H_2 in MeOH yields methyl 2,6-dichloro-4-(3-(phenylethyl)methyl)-3,5-dichlorobenzoate. Subsequent treatment with LiI in pyridine gives methyl 2,6-dichloro-4-(3-(phenylethyl)methyl)-3,5-dichlorobenzoate-1-carboxylate.

Ester hydrolysis is achieved using Boc-DAPA-OMe, EDC, Hobt, DIPEA, DMF, followed by TFA/DCM deprotection to yield methyl 2,6-dichloro-4-(3-(phenylethyl)methyl)-3,5-dichlorobenzoate-1-carbamate.

Final functionalization involves reaction with Boc-tD-hydroxy-pro, EDC, Hobt, DIPEA, DMF, followed by LiOH in THF/ H_2O and TFA/DCM deprotection to yield methyl 2,6-dichloro-4-(3-(phenylethyl)methyl)-3,5-dichlorobenzoate-1-carboxylate.

Finally, esterification with TFAB yields the final product, methyl 2,6-dichloro-4-(3-(phenylethyl)methyl)-3,5-dichlorobenzoate-1-carboxylate.

95

5 layers were dried over MgSO_4 and concentrated *in vacuo*.
The residue was purified by silica gel flash
chromatography (9:1 hexane/ Et_2O) to provide the pure
triflate.

10 To a stirring solution of 1 equivalent of the triflate in
a 2/1 mixture of DMF/MeOH was added 0.15 equivalents of
1, 3-bis(diphenylphosphino)-propane and 2.5 equivalents
of TEA. Carbon monoxide gas was bubbled through this
solution for 15 minutes, then 0.15 equivalents of
15 $\text{Pd}(\text{OAc})_2$ was added and the reaction was stirred at 70°C
for 5-7 hours under an atmosphere of CO (using a balloon
filled with CO). The reaction was then concentrated *in*
vacuo, and the residue was partitioned between Et_2O and
 H_2O . The aqueous layer was extracted twice with Et_2O and
20 the combined organic layers were dried over MgSO_4 ,
filtered through a plug of silica gel and concentrated *in*
vacuo. The residue was purified by silica gel flash
chromatography (9:1:0.02 hexane/DCM/ Et_2O) to provide the
pure tolyl methyl ester.

25 1 equivalent of the tolyl methyl ester was dissolved in
acetic anhydride and HOAc, then cooled in an ice-salt
bath (-5°C) before concentrated H_2SO_4 was added. A
solution of CrO_3 (2.6 equivalents) in acetic anhydride and
HOAc was added drop wise and the reaction was stirred for
30 3.5 hours at -5°C . The reaction was poured into ice H_2O
and stirred for 30 min. The mixture was extracted three
times with ethyl ether. The combined organic layers were
washed with saturated NaHCO_3 and brine, then dried over
35 MgSO_4 and concentrated *in vacuo* to an oil. Toluene was
added to the oil and the solution concentrated *in vacuo*
again. This was repeated to obtain a crystalline solid.
The solid was dissolved in methanol and concentrated HCl

5 and heated at reflux for 12 hours. The reaction was concentrated *in vacuo* and the residue was purified by silica gel flash chromatography (9:1 hexane/Et₂O) to provide the pure aldehyde.

10 A solution of 1 equivalent of the aldehyde in THF was cooled to -78°C and 1.1 equivalents of 0.5M ethynylmagnesium bromide/THF was added. After stirring the reaction at room temperature for 3 hours, it was diluted with Et₂O and washed twice with 10% citric acid.
15 The combined aqueous layers were back-extracted once with Et₂O. The combined organic layers were washed twice with saturated aqueous NaHCO₃, dried over MgSO₄ and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (4:1 to 3:2 hexane/Et₂O) to
20 provide the pure alkyne.

1 equivalent of 1-chloro-3-iodobenzene was dissolved in EtOAc and the solution was degassed by passing N₂ through a pipette and into the solution for 10 minutes. 1.25
25 equivalents of the alkyne was added, followed by 0.02 equivalents of dichlorobis(triphenylphosphine)palladium-(II), 0.04 equivalents of CuI and 5 equivalents TEA. The reaction was stirred for 14 hours, diluted with EtOAc, washed twice with 5% Na₂•EDTA, brine and then dried over
30 MgSO₄ and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (gradient elution, using Et₂O to EtOAc) to provide the pure aryl alkyne.

1 equivalent of the aryl alkyne was dissolved in MeOH and
35 the solution was degassed by passing N₂ through a pipette and into the solution for 10 minutes. The 5% Rh/Al₂O₃ was added, one balloon-full of hydrogen was passed through the solution, and the reaction was stirred under an

5 atmosphere of H_2 (using a balloon) for 7 hours, after which the reaction was filtered through a pad of celite and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (gradient elution, using Et_2O to EtOAc) to provide the pure product.

10

2.3 equivalents of lithium iodide was added to 1 equivalent of the methyl ester in pyridine, and the mixture heated at reflux for 8 hours. The reaction was concentrated *in vacuo* and the residue was partitioned
15 between EtOAc and 1N HCl. The aqueous layer was extracted three times with EtOAc, and the combined organic layers were washed with 1M $NaHCO_3$, dried over $MgSO_4$ and concentrated *in vacuo*. The residue was dissolved in NMM and the solution concentrated *in vacuo*. The residue was
20 taken up in DCM and then washed three times with 1N HCl. The organic layer was dried over $MgSO_4$ and concentrated *in vacuo* to provide the benzoic acid in high enough purity to be used without further purification.

25 1 equivalent of the acid, 2 equivalents of commercially available β -Boc-diaminopropionic acid methyl ester, 2 equivalents of EDC, 1 equivalent of Hobt and 3 equivalents of DIPEA were dissolved DMA. The reaction was stirred at room temperature and monitored by TLC (9/1
30 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et_2O and washed twice with 0.1 N H_2SO_4 , twice with saturated $NaHCO_3$, and once with brine. The organic layer was then dried over $MgSO_4$, filtered and concentrated *in vacuo*. The
35 residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

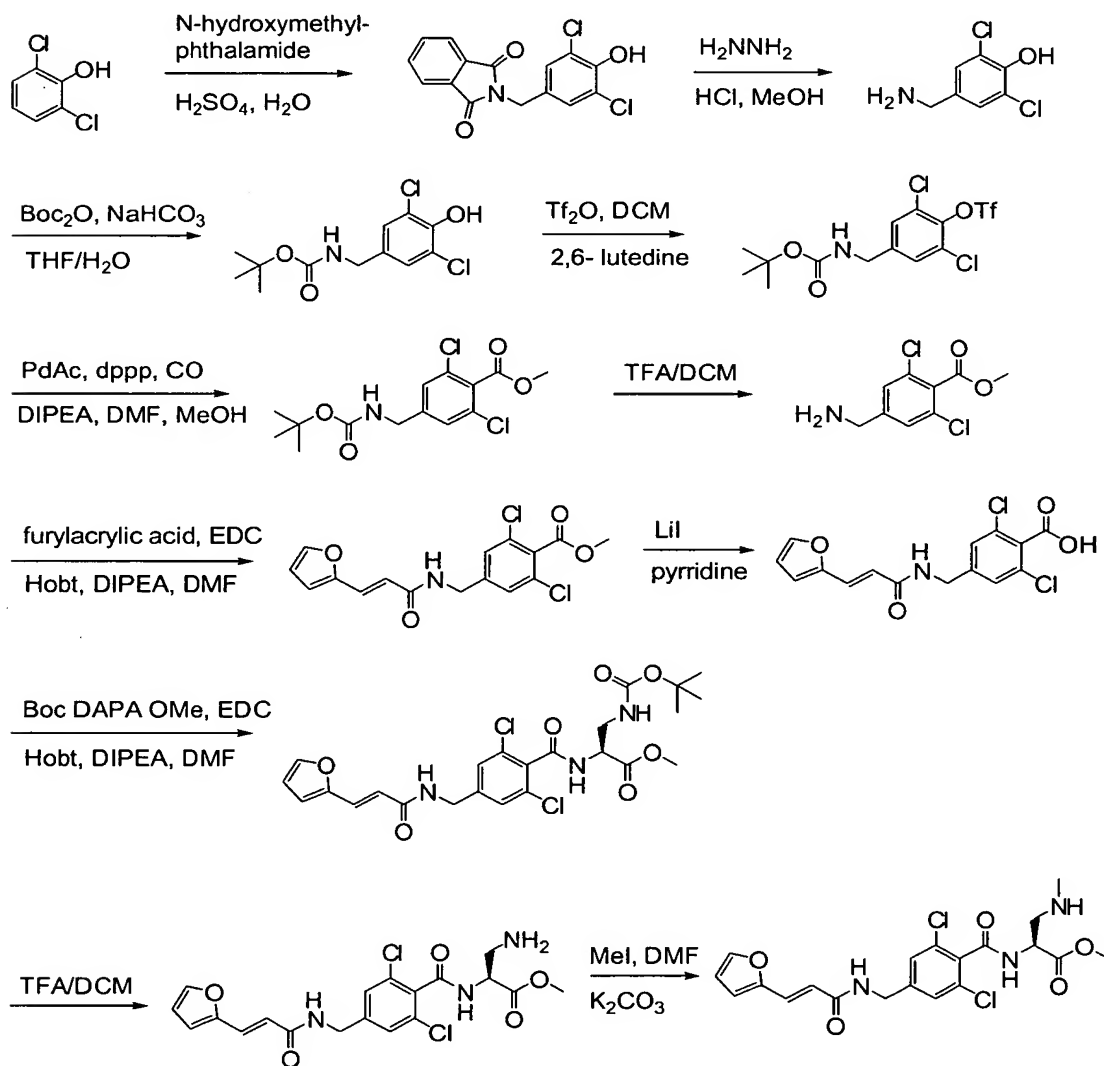
5 1 equivalent of commercially available D-hydroxy proline
was dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents
of solid NaHCO₃ and 1.1 equivalents of Boc₂O were added
and the mixture was stirred overnight. The reaction was
concentrated to remove the THF, and the resulting aqueous
10 layer was partitioned with hexanes. The aqueous layer was
then acidified to pH 2 with 1N HCl and then partitioned
twice with EtOAc. The combined organic layers were dried
over MgSO₄ and concentrated *in vacuo*. The resulting N-Boc-
D-hydroxy proline was used without further purification.

15 The Boc protected amine was dissolved in a solution of
TFA in DCM (1:1). After 20 minutes, the reaction was
concentrated *in vacuo*. The resulting oil was dissolved in
toluene and then reconcentrated *in vacuo*. 1 equivalent of
20 this amine, 2 equivalents of Boc-D-hydroxy proline, 2
equivalents of EDC, 1 equivalent of Hobt and 3
equivalents of DIPEA were dissolved DMA. The reaction was
stirred at room temperature and monitored by TLC (9/1
DCM/MeOH). Upon completion, the mixture was concentrated
25 *in vacuo*. The resulting oil was re suspended in Et₂O and
washed twice with 0.1 N H₂SO₄, twice with saturated
NaHCO₃, and once with brine. The organic layer was then
dried over MgSO₄, filtered and concentrated *in vacuo*. The
residue was then purified on silica gel using 5% methanol
30 in DCM as eluent to provide pure methyl ester.

1 equivalent of the resultant methyl ester was dissolved
in THF/H₂O (3/1) and 3 equivalents of LiOH•H₂O was added.
The reaction was monitored by TLC (9/1 DCM/MeOH). Upon
35 completion, the mixture was acidified to pH 2 with 1M HCl
and then concentrated *in vacuo*. The resulting solid was
re suspended in Et₂O and washed twice with 0.1 M HCl and
once with brine. The organic layer was then dried over

MgSO₄, filtered and concentrated *in vacuo*. The Boc, silyl residue was dissolved in a solution of TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then reconcentrated *in vacuo*. The resulting acid was then purified by reverse phase HPLC, verified by electrospray mass spectrometry and lyophilized to a powder.

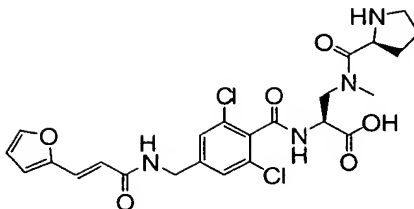
EXAMPLE 10 Synthesis of compound 35



Boc- L- proline, EDC
Hobt, DIPEA, DMF

LiOH
THF/H₂O

TFA/DCM



5

A round bottom flask was equipped with an efficient overhead stirrer and charged with concentrated H₂SO₄ (2.7 x volume of H₂O) and H₂O and cooled to ~-5°C with an ethanol/ice bath. Once cool, 1 equivalent 2,6 dichloro phenol and 1 equivalent of N-(hydroxymethyl)phthalimide were added with vigorous stirring. The reaction was kept cool for 4 hours and then allowed to warm to room temperature overnight with constant stirring. The reaction generally proceeds to a point where there was just a solid in the round bottom flask. At this point EtOAc and H₂O were added and stirred into the solid. Large chunks were broken up and then the precipitate was filtered and washed with more EtOAc and H₂O. The product was then used without further purification after drying overnight under vacuum.

1 equivalent of the dry product and methanol (22.5ml x #g of starting material) was added to a round bottom flask equipped with a H₂O condenser and stirring bar. 1.2 equivalents of hydrazine mono hydrate was added and the mixture refluxed for 4 hours. After cooling to room temperature, concentrated HCl (4.5ml x #g of starting material) was carefully added. Upon completion of the addition, the mixture was refluxed overnight (> 8 hours). The reaction was cooled to 0°C and the precipitated by-product was removed by filtration. The filtrate was then concentrated *in vacuo*.

5 The crude amine residue was dissolved in a 3:2 THF/H₂O solution. 1.1 equivalents of solid NaHCO₃ and 1.1 equivalents of Boc₂O were added and the mixture was stirred overnight. The reaction was concentrated, and the residue was partitioned between H₂O and Et₂O. The aqueous
10 layer was extracted with Et₂O and the combined organic layers were dried over MgSO₄ and concentrated *in vacuo* to a solid. Recrystallization from hot methanol and H₂O provided pure product.

15 1 equivalent of the Boc protected amine and 1.5 equivalents of 2, 6- lutidine was dissolved, with mild heating if necessary, in DCM in a round bottom flask. Once the starting material has completely dissolved, the mixture was cooled to -78°C under N₂ with a dry ice
20 ethanol bath. Once cool, 2.5 equivalents of triflic anhydride was added and the reaction was allowed to slowly come to room temperature with stirring. The reaction was monitored by TLC and was generally done in 4 hours. Upon completion, the reaction was concentrated *in vacuo* and the residue partitioned between EtOAc and H₂O.
25 The organic layer was washed twice with 0.1N H₂SO₄, twice with saturated NaHCO₃, once with brine, dried over MgSO₄ and concentrated *in vacuo*. The residue was then purified on silica gel using DCM as eluent to provide pure
30 triflate.

1 equivalent of triflate was dissolved in DMF and MeOH in the glass insert of a high pressure Parr bomb. The starting material was then degassed while stirring with
35 CO for 10 minutes. 0.15 equivalents palladium(II) acetate and 0.15 equivalents of 1, 3- bis(diphenylphosphino) propane were then added and the mixture was then degassed while stirring with CO for another 10 minutes at which

5 time 2.5 equivalents of diisopropyl ethyl amine was added. After properly assembling the bomb, it was charged with 300psi CO gas and heated to 70°C with stirring overnight. The bomb was then cooled and vented. The mixture was transferred to a round bottom flask and
10 concentrated *in vacuo*. The residue was then purified on silica gel using DCM with 1% acetone and 1% TEA as eluent to provide pure methyl ester.

The Boc protected amine was dissolved in a solution of
15 TFA in DCM (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then reconstituted *in vacuo*. The TFA salt of the amine was dissolved in Et₂O and washed twice with a 10% solution of K₂CO₃ in H₂O and once with brine. The
20 organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*.

1 equivalent of the free based amine, 3 equivalents of furylacrylic acid, 3 equivalents of EDC and 1 equivalent
25 of Hobt were dissolved DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et₂O and washed twice with 0.1 N H₂SO₄, twice with saturated NaHCO₃, and
30 once with brine. The organic layer was then dried over MgSO₄, filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

35 2.3 equivalents of lithium iodide was added to 1 equivalent of the methyl ester in pyridine, and the mixture heated at reflux for 8 hours. The reaction was concentrated *in vacuo* and the residue was partitioned

5 between EtOAc and 1N HCl. The aqueous layer was extracted
three times with EtOAc, and the combined organic layers
were washed with 1M NaHCO₃, dried over MgSO₄ and
concentrated *in vacuo*. The residue was dissolved in NMM
and the solution concentrated *in vacuo*. The residue was
10 taken up in DCM and then washed three times with 1N HCl.
The organic layer was dried over MgSO₄ and concentrated *in
vacuo* to provide the benzoic acid in high enough purity
to be used without further purification.

15 1 equivalent of the acid, 2 equivalents of commercially
available β- Boc- diaminopropionic acid methyl ester, 2
equivalents of EDC, 1 equivalent of HOBt and 3
equivalents of DIPEA were dissolved in DMA. The reaction was
stirred at room temperature and monitored by TLC (9/1
20 DCM/MeOH). Upon completion, the mixture was concentrated
in vacuo. The resulting oil was re suspended in Et₂O and
washed twice with 0.1 N H₂SO₄, twice with saturated
NaHCO₃, and once with brine. The organic layer was then
dried over MgSO₄, filtered and concentrated *in vacuo*. The
25 residue was then purified on silica gel using 5% methanol
in DCM as eluent to provide pure methyl ester.

The Boc protected amine was dissolved in a solution of
TFA in DCM (1:1). After 20 minutes, the reaction was
30 concentrated *in vacuo*. The resulting oil was dissolved in
toluene and then re concentrated *in vacuo*.

To 1 equivalent of this amine was added 1.05 equivalents
of methyl iodide and 2.1 equivalents potassium carbonate
35 in DMF. The reaction was stirred at room temperature and
followed by TLC (9/1 DCM/MeOH). Upon completion of the
reaction, it was diluted with EtOAc and H₂O. The aqueous
layer was partitioned again with EtOAc and the combined

5 organic layers washed with brine, dried over MgSO_4 and concentrated *in vacuo*.

1 equivalent of this amine, 2 equivalents of Boc-L-thiazolidine-4-carboxylic acid, 2 equivalents of EDC, 1
10 equivalent of HOBt and 3 equivalents of DIPEA were dissolved in DMA. The reaction was stirred at room temperature and monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was concentrated *in vacuo*. The resulting oil was re suspended in Et_2O and washed twice
15 with 0.1 N H_2SO_4 , twice with saturated NaHCO_3 , and once with brine. The organic layer was then dried over MgSO_4 , filtered and concentrated *in vacuo*. The residue was then purified on silica gel using 5% methanol in DCM as eluent to provide pure methyl ester.

20 1 equivalent of the resultant methyl ester was dissolved in THF/ H_2O (3/1) and 3 equivalents of $\text{LiOH}\cdot\text{H}_2\text{O}$ was added. The reaction was monitored by TLC (9/1 DCM/MeOH). Upon completion, the mixture was acidified to pH 2 with 1M HCl and then concentrated *in vacuo*. The resulting solid was
25 re suspended in Et_2O and washed twice with 0.1 M HCl and once with brine. The organic layer was then dried over MgSO_4 , filtered and concentrated *in vacuo*.

The residue was dissolved in a solution of TFA in DCM
30 (1:1). After 20 minutes, the reaction was concentrated *in vacuo*. The resulting oil was dissolved in toluene and then re concentrated *in vacuo*. The resulting acid was then purified by reverse phase HPLC, verified by electrospray mass spectrometry and lyophilized to a
35 powder.

5 EXAMPLE 11 PLM2 Antibody Capture LFA-1:ICAM-1 Assay

A non-function blocking monoclonal antibody against human CD18, PLM-2 (as described by Hildreth, et al., *Molecular Immunology*, Vol. 26, No. 9, pp. 883-895, 1989), is
10 is diluted to 5µg/ml in PBS and 96-well flat-bottomed plates are coated with 100µl/well overnight at 4°C. The plates are blocked with 0.5% BSA in assay buffer (0.02M Hepes, 0.15M NaCl, and 1mM MnCl₂) 1h at room temperature. Plates are washed with 50mM Tris pH 7.5, 0.1M NaCl,
15 0.05% Tween 20 and 1mM MnCl₂. Purified full-length recombinant human LFA-1 protein is diluted to 2µg/ml in assay buffer and 100µl/well is added to plates and incubated 1h at 37°C. Plates are washed 3X. 50µl/well inhibitors, appropriately diluted in assay buffer, are added to a 2X final concentration and incubated for 30'
20 at 37°C. 50µl/well of purified recombinant human 5 domain ICAM-Ig, diluted to 161ng/ml (for a final concentration of 80ng/ml) in assay buffer, is added and incubated 2h at 37°C. Plates are washed and bound ICAM-Ig is detected with Goat anti-HuIgG(Fc)-HRP for 1h at
25 room temperature. Plates are washed and developed with 100µl/well TMB substrate for 5-10' at room temperature. Colorimetric development is stopped with 100µl/well 1M H₃PO₄ and read at 450nm on a platereader. Results of
30 the PLM2 assay are shown in tables 1-4 below.

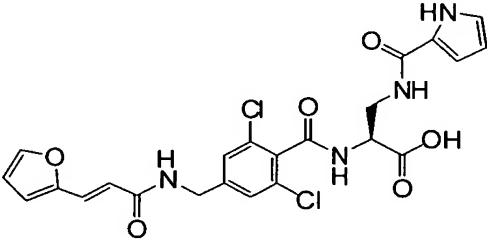
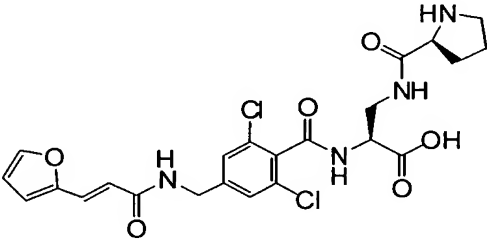
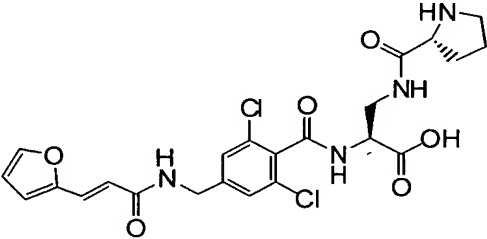
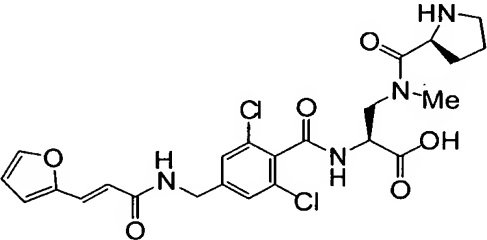
EXAMPLE 12 serum/plasma protein binding

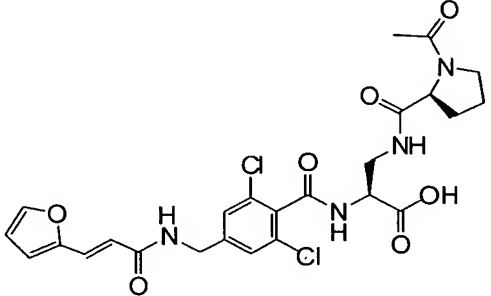
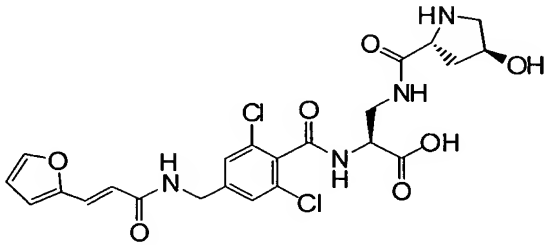
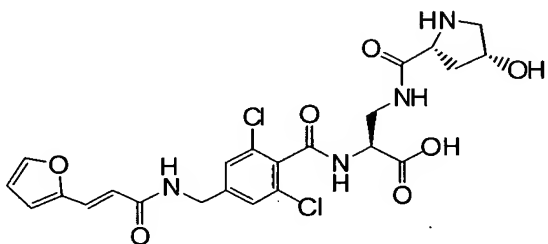
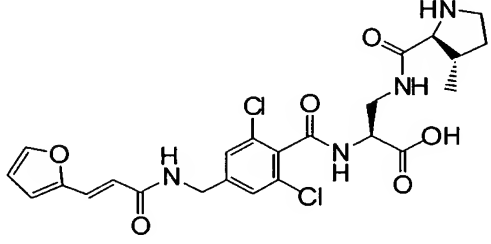
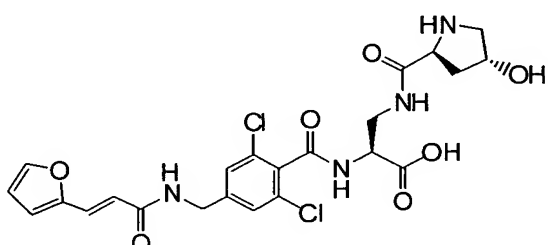
35 Binding of test compounds was performed according to procedures described in Borga et al (*Journal of Pharmacokinetics & Biopharmaceutics*, 1997, 25(1):63-77) and Godolphin et al (*Therapeutic drug monitoring*, 1983, 5:319-23). Duplicate samples of 10 µl of test compound

5 stock solution (1 µg/µL) was spiked into 1 mL of either
buffer or serum/plasma adjusted to pH 7.4 using CO₂ at
room temperature. Samples were equilibrated by incubating
vials in a water bath with shaker at 37⁰C for 15 minutes.
200 µl of the buffer spiked sample was saved as
10 prefiltrate. 800 µl of buffer spiked samples and 1 ml of
serum spiked samples were centrifuged at 1500 g, 37⁰C,
for 30 minutes in a Centrifree ultrafiltration device
(Amicon Inc.). Pre and post-filtrates were then analyzed
by LC/MS-MS and percent binding of test compound to
15 serum/plasma protein was determined from the post and
prefiltrates accounting for any non-specific binding
determined from the buffer control.

Compounds of the invention incorporating a non-aromatic
20 ring at substituent Cy surprisingly exhibit low serum
plasma protein binding characteristics which is
advantageous for maintaining therapeutically relevant
serum levels. As illustrated in tables 1-4, reference
compounds (ref) having an aromatic ring at substituent Cy
25 consistently show higher % plasma protein binding
compared to the equivalent compound of the invention
having a non-aromatic ring.

5 table 1

cmpd no.	LFA-1 PLM2 IC ₅₀ (μ M)	Mac-1 IC ₅₀ (μ M)	% plasma protein binding	structure
ref	0.071		98.3	
4	0.004		82.9	
5	0.008		83.1	
35	0.009		51.36	

17	0.003		84.61	
10	0.003		65.91	
12	0.002		79.48	
13	0.004		77.58	
14	0.002		72.60	

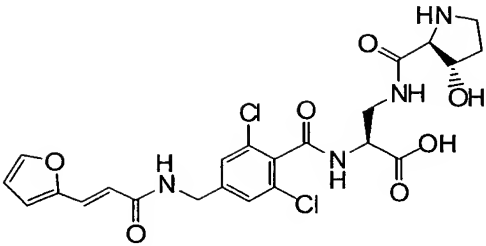
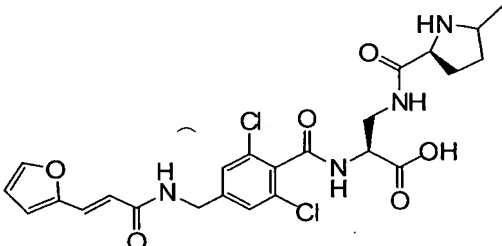
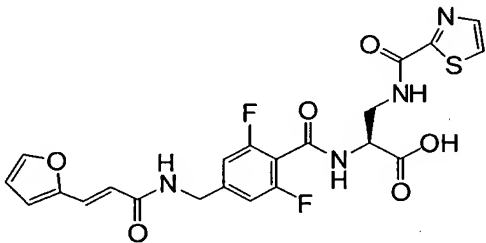
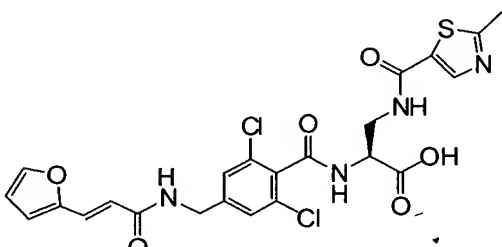
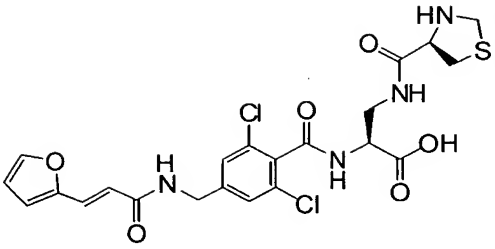
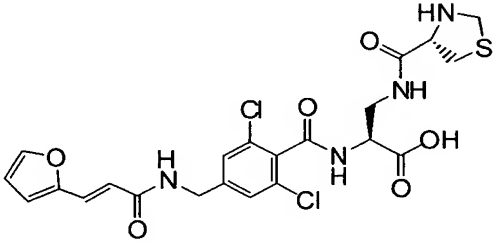
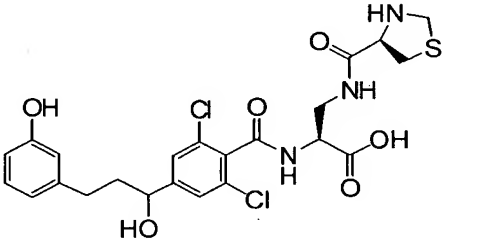
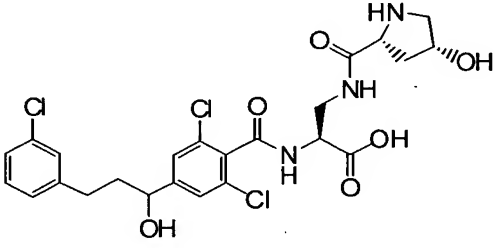
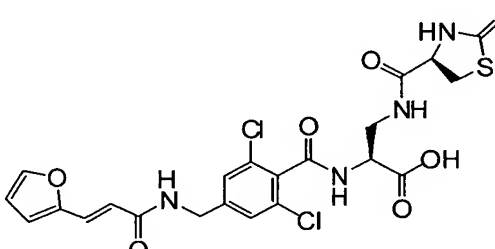
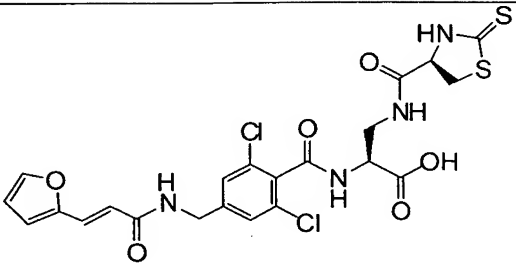
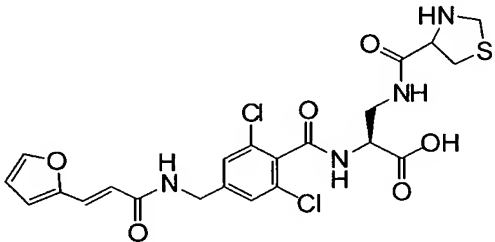
41	0.003		84.83	
44	0.002		82.97	

table 2

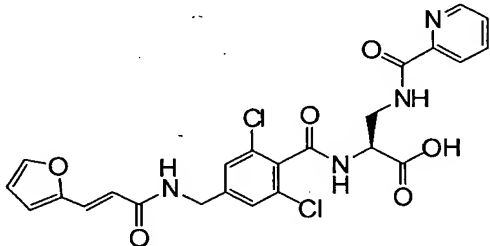
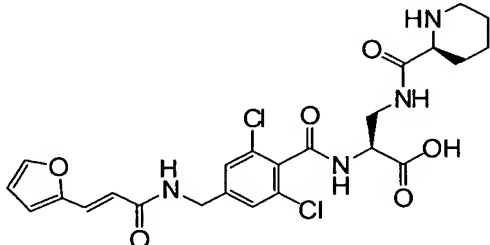
cmpd no.	LFA-1 PLM2 IC ₅₀ (μM)	Mac-1 IC ₅₀ (μM)	% plasma protein binding	structure
ref	0.005		98.12	
ref	0.004	161	99.5	

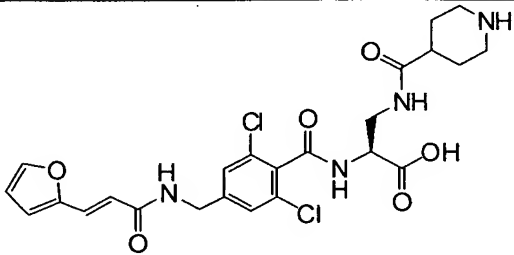
6	0.007	2509	95.43	
15	0.004		92.51	
36	0.002	65	92.84	
37		35.54	93.19	
38	0.012	7609	93.29	

40	0.002	1427	96.93	
42	0.003		91.4	

5

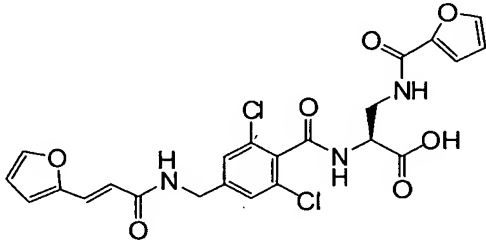
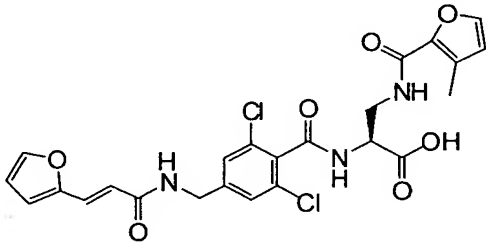
table 3

compd no.	LFA-1 PLM2 IC ₅₀ (μ M)	Mac-1 IC ₅₀ (μ M)	% plasma protein binding	structure
ref	0.015		99.4	
9	0.002		77.17	

3	0.011		80.8	
---	-------	--	------	--

5

table 4

compd no.	LFA-1 PLM2 IC ₅₀ (μ M)	Mac-1 IC ₅₀ (μ M)	% plasma protein binding	structure
ref			99.2	
ref	0.002	1683	99.70	
51	0.005	2362	92.8	